

CEDAR *Special*

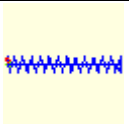
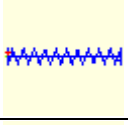
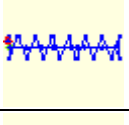
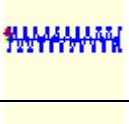
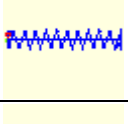
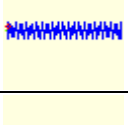
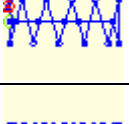
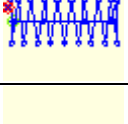
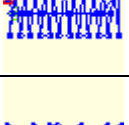
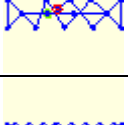
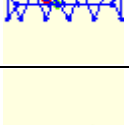
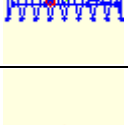
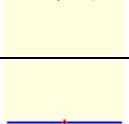
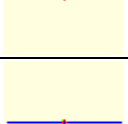
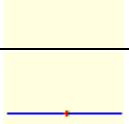
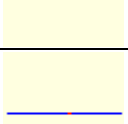
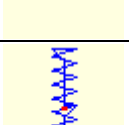
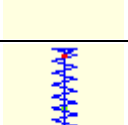
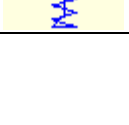
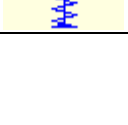
Computerized Controller for High Speed Doubling & Tacking Machine Operation Manual Model CS-0606HS-22

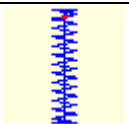
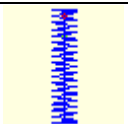
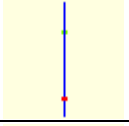
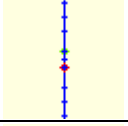
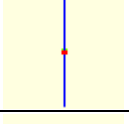
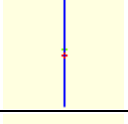
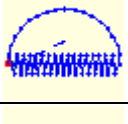
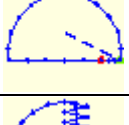
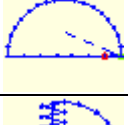
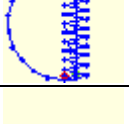
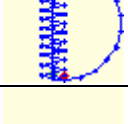
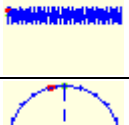
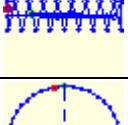
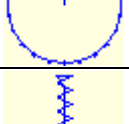
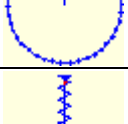
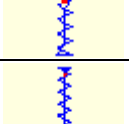
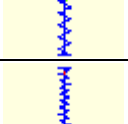
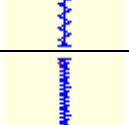
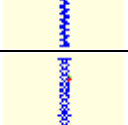
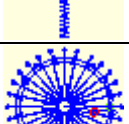
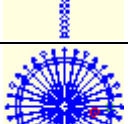
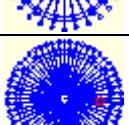
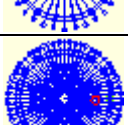
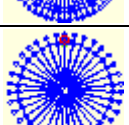
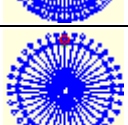


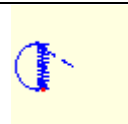
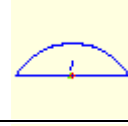
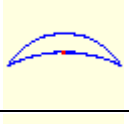
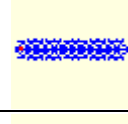
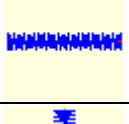
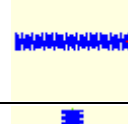
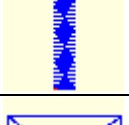
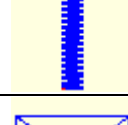
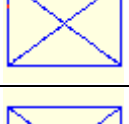
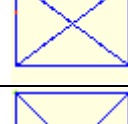
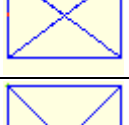
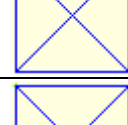
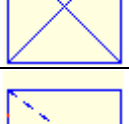
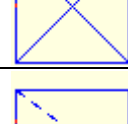
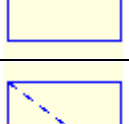
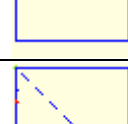
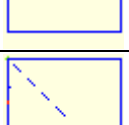
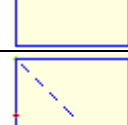
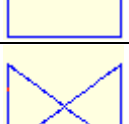
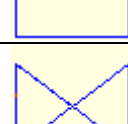
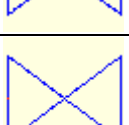
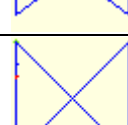
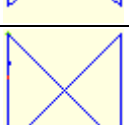
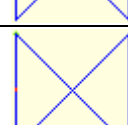
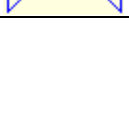
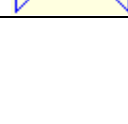
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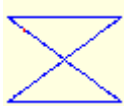
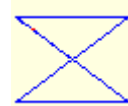
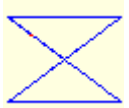
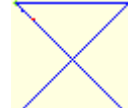
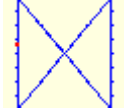
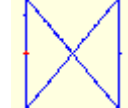
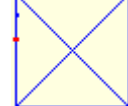
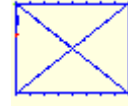
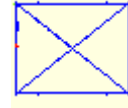
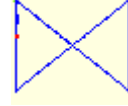
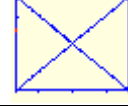
**Collier Equipment
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9.2 List of Patterns in Controller

NO	Patterns	Stitch Number	Length × Width (mm)		NO.	Pattern	Stitch Number	Length × Width (mm)
1		41	16.1×2		2		41	10.2×2
3		41	16×2.4		4		41	24×3
5		27	10.1×2		6		27	16×2.4
7		35	10.1×2		8		35	16×2.4
9		55	24×3		10		63	24×3
11		20	6.1×2.4		12		27	6.2×2.4
13		35	6.1×2.4		14		14	8×2
15		20	8×2		16		27	8×2
17		20	10×0		18		27	10×0
19		27	25.2×0		20		35	24.8×0
21		40	25.2×0		22		43	35×0
23		27	4×20		24		35	4×20

25		41	4×20	26		55	4×20
27		17	0×20	28		20	0×10
29		20	0×20	30		27	0×20
31		51	10.1×7	32		62	12.1×7
33		23	10.2×6	34		30	12×6
35		47	7×10	36		47	7×10
37		89	24×3	38		27	8×2
39		25	11.8×12	40		45	12×12
41		28	2.4×20	42		38	2.4×25
43		38	2.4×25	44		57	2.4×30
45		75	2.4×30	46		41	2.4×30
47		89	8×8	48		98	8×8
49		147	8×8	50		163	8×8
51		110	7.9×7.9	52		120	7.9×7.9

53		130	7.9×7.9	54		51	12.4×10.2
55		50	12.4×10.2	56		52	21×6
57		57	21×6	58		102	19×3
59		115	40×5	60		115	40×5
61		93	5×30	62		109	5×30
63		108	40×30	64		80	40×30
65		64	40×30	66		96	30×30
67		76	30×30	68		60	30×30
69		52	40×30	70		40	40×30
71		32	40×30	72		44	30×30
73		36	30×30	74		28	30×30
75		60	40×30	76		48	40×30
77		36	40×30	78		56	30×30
79		44	30×30	80		36	30×30

81		67	40×30	82		51	40×30
83		39	40×30	84		55	30×30
85		35	30×30	86		42	30×30
87		32	30.1×30	88		26	30×30
89		74	20×24	90		54	20×24
91		65	20×20	92		49	20×20
93		39	20×20	94		63	25×20
95		51	25×20	96		45	25×20
97		42	25×20	98		33	25×20
99		27	25×20	100		88	30×25

9.3 List of Patterns for Button-sewing in Controller

No.	Pattern	Thread Number	Standard Sewing Length X(mm)	Standard Sewing Length Y(mm)	No.	Pattern	Thread Number	Standard Sewing Length X(mm)	Standard Sewing Length Y(mm)
1-34		6-6	3.4	3.4	18-44		6	3.4	0
2-35		8-8			19-45		8		
3		10-10			20		10		