

1306/2210 Computerized Control

System for

High-speed Pattern Sewing Machine

PARTS LIST



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Collier Equipment

100 Mill Creek Circle/Po Box 175

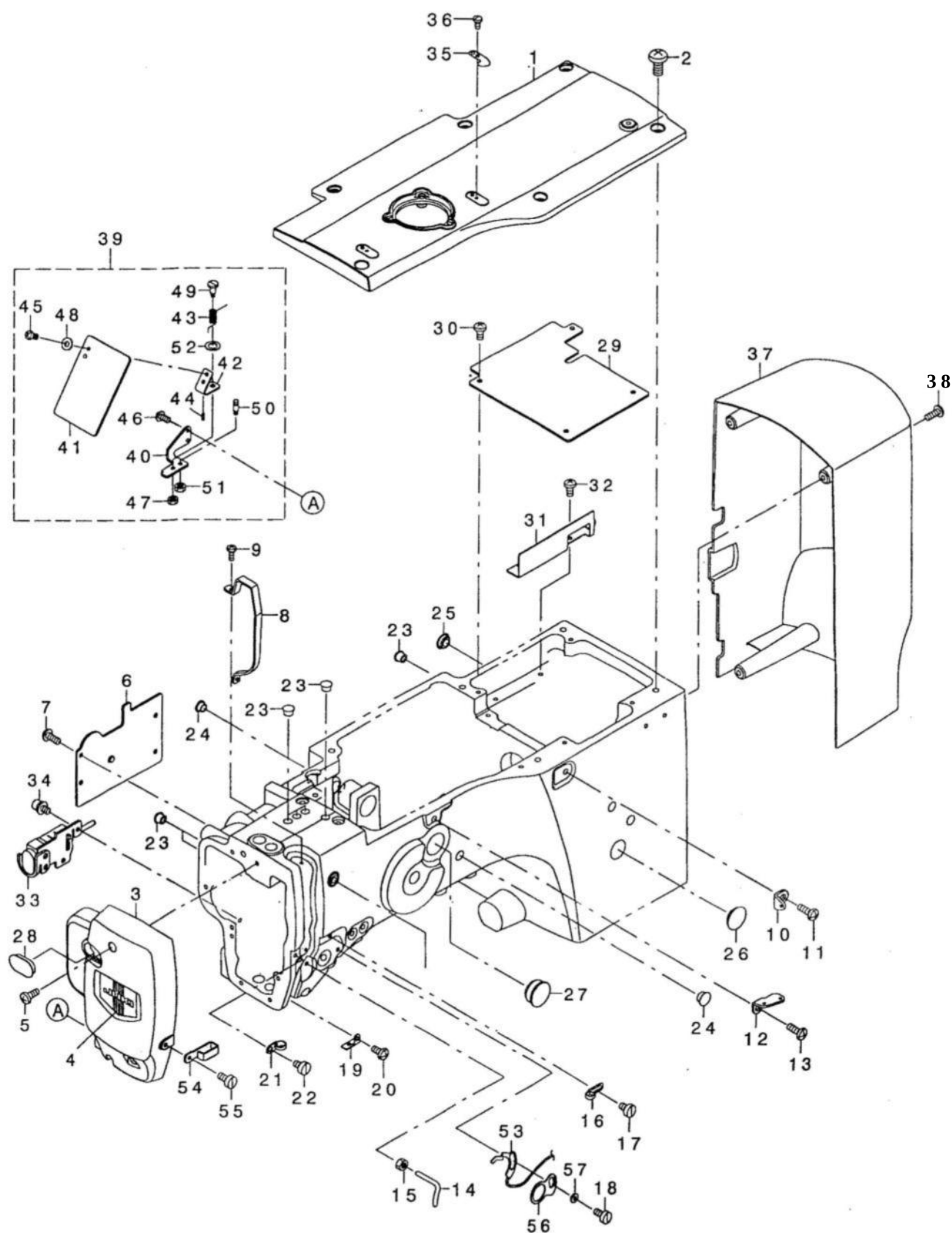
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Contents

1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)	1
2. FRAME & MISCELLANEOUS COVER COMPONENTS (2)	3
3. FRAME & MISCELLANEOUS COVER COMPONENTS (3)	5
4. MAIM SHAFT & NEEDLE BAR COMPONENTS	7
5. PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)	9
6. PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)	11
7. PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS	13
8. SHUTTLE DRIVER SHAFT COMPONENTS	15
9. WIPER MECHANISM COMPONENTS	17
10. TENSION RELEASE & THREAD TENSION COMPONENTS	19
11. THREAD TRIMMER MECHANISM COMPONENTS	21
12. THREAD CLAMP COMPONENTS	23
13. X-Y COMPONENTS (1)	25
14. X-Y COMPONENTS (2)	27
15. CLOTH FEED MECHANISM COMPONENTS	29
16. CLOTH FEED MECHANISM COMPONENTS (PNEUMATIC)	31

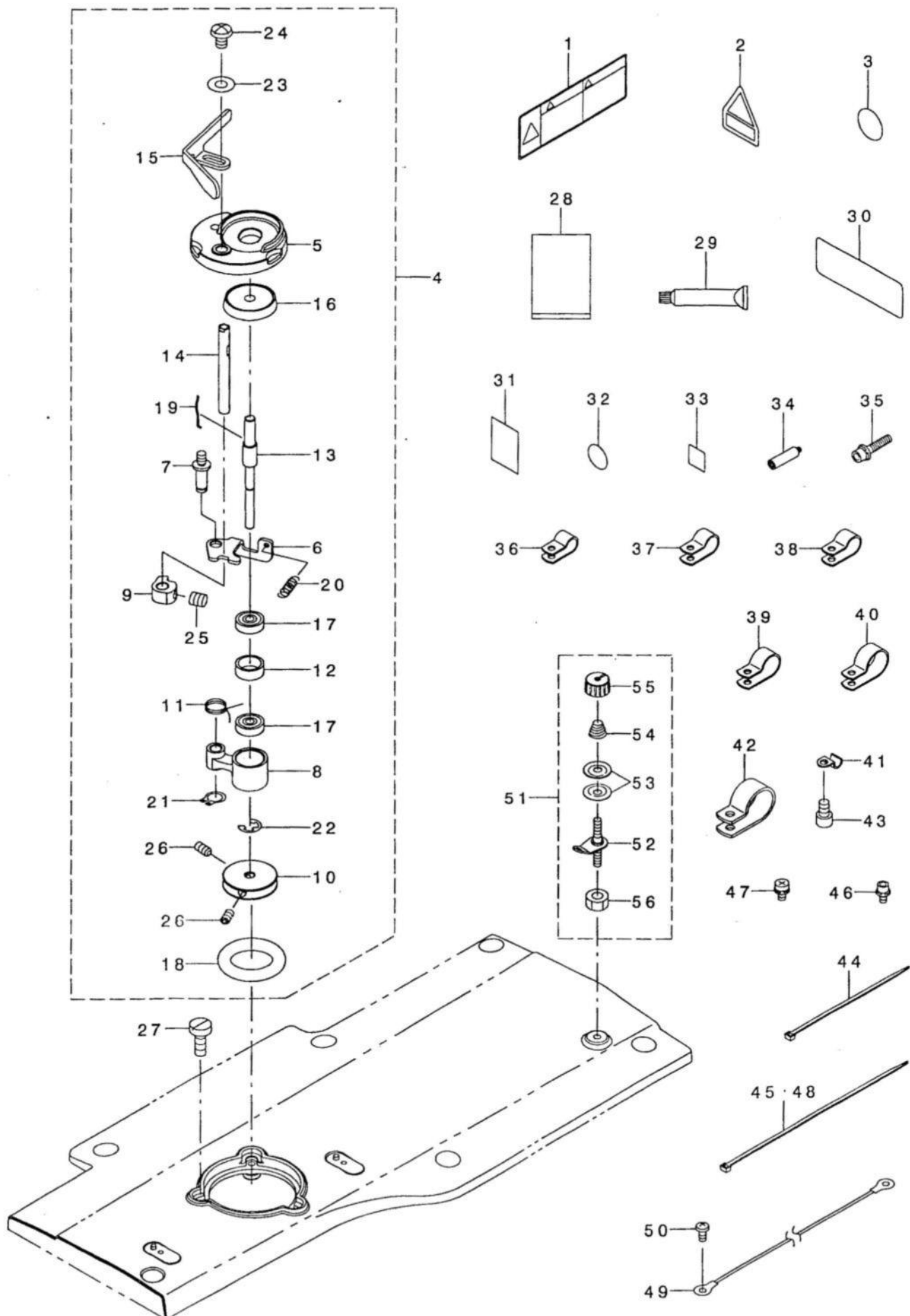
1. 头部, 外状关系 (1)



1.FRAME MISCELLANEOUS COVER COMPONENTS (1)

REF.NO	DESCRIPTION	PART NO		Qty
1	UPSIDE COVER	400-26980	01-001-210	1
2	SCREW M6 L=12	SM-4061255-SP	GB/T818	6
3	FACE COVER	400-26979	01-003-210	1
4	FACE PLATE	229-02506	01-004-210	1
5	SCREW	SM-4041055-SP	GB/T818	2
6	PRESSER COVER	400-24999	01-006-210	1
7	SCREW	SM-4041055-SP	GB/T818	4
8	THREAD TAKE UP LEVER COVER	400-30828	CF01-012-185	1
9	SCREW M3 L=8.0	SM-4030855-SN	GB/T818	2
10	THREAD GUIDE NO.1	400-10414	01-014-1900	1
11	SCREW M6 L=12	SM-4061255-SP	01-011-210	1
12	THREAD GUIDE PLATE	262-11904	CF780-11537-000	1
13	SCREW M6 L=12	SM-4061255-SP	01-011-210	1
14	L SHAPED THREAD GUIDE	400-25414	780-11544-000	1
15	NUT M4	NM-6040000-SN	780-10406-SP	1
16	ARM THREAD GUIDE A	229-20508	CF780-11542-000	1
17	SCREW	SM-6040650-TP	01-017-210	1
18	SCREW M4 L=8	SM-6040860-TP	01-018-210	1
19	FRAME THREAD GUIDE (B)	B1129-210-000	01-019-210	1
20	SCREW	SM-5040855-SN	01-017-210	1
21	TAKE-UP THREAD GUIDE B	137-05108	01-021-210	1
22	SCREW	SM-6040650-TP	01-017-210	1
23	RUBBER PLUG	TA-0850604-R0	01-023-210	7
24	RUBBER PLUG	TA-1050504-R0	10-002-185	3
25	RUBBER PLUG D=12.5 L=4	TA-1250406-R0	10-005-185	1
26	RUBBER PLUG	TA-2050406-R0	01-026-210	1
27	RUBBER PLUG	TA-2351004-R0	01-027-210	1
28	FACE COVER CAP	400-28877	01-028-210	1
33	STOP SW ASM.	400-29632	01-033-210	1
33.1			01-033.1-210	1
33.2			01-033.2-210	1
34	BOLT	SL-6040892-TN	01-034-210	2
35	THREAD CUTTER	105-02300	01-047-1900	1
36	SCREW M3 × 6	SM-4030601-SN	780-10512-SP	1
37	MOTOR COVER	400-27971	01-37-210	1
38	SCREW	SM-4041055-SP	GB/T818	4
39	SAFETY PLATE COMPL.	400-32511	01-029-185	1
40	SAFETY PLATE INSTALLING BASE	101-02200	01-037-185	1
41	SAFETY PLATE		02-002-780	1
42	SAFETY PLATE INSTALLING PLATE	SM-6040860-TP	02-010-185	1
43	SAFETY PLATE RETURN SPRING	400-28834	02-006-780	1
44	SPRING PIN 2 × 6	400-28835	GB/T879	1
45	SCREW 11/64-40 L=7		10203-780	2
46	SCREW 11/64-40 L=7		10203-780	2
47	NUT 11/64-40		10211-780	1
48	WASHER 4.5 × 10 × 0.8		10204-780	2
49	HINGE SCREW D=6 H=10.2		10205-780	1
50	TENSION SPRING RACK B		10208-780	1
51	NUT 3/16-28		10142-780	1
52	WASHER 7.4 × 11.8 × 0.5		10207-780	1
53	THB SENSOR CABLE ASM.	400-32511	01-053-210	1
54	THREAD GUIDE F	101-02200	01-054-210	1
54.1	FACE FELT		01-054.1-210	1
55	SCREW M4 L=8	SM-6040860-TP	01-018-210	1
56	GUIDE PLATE	400-28834	01-056-210	1
57	BUSHING	400-28835	01-057-210	1

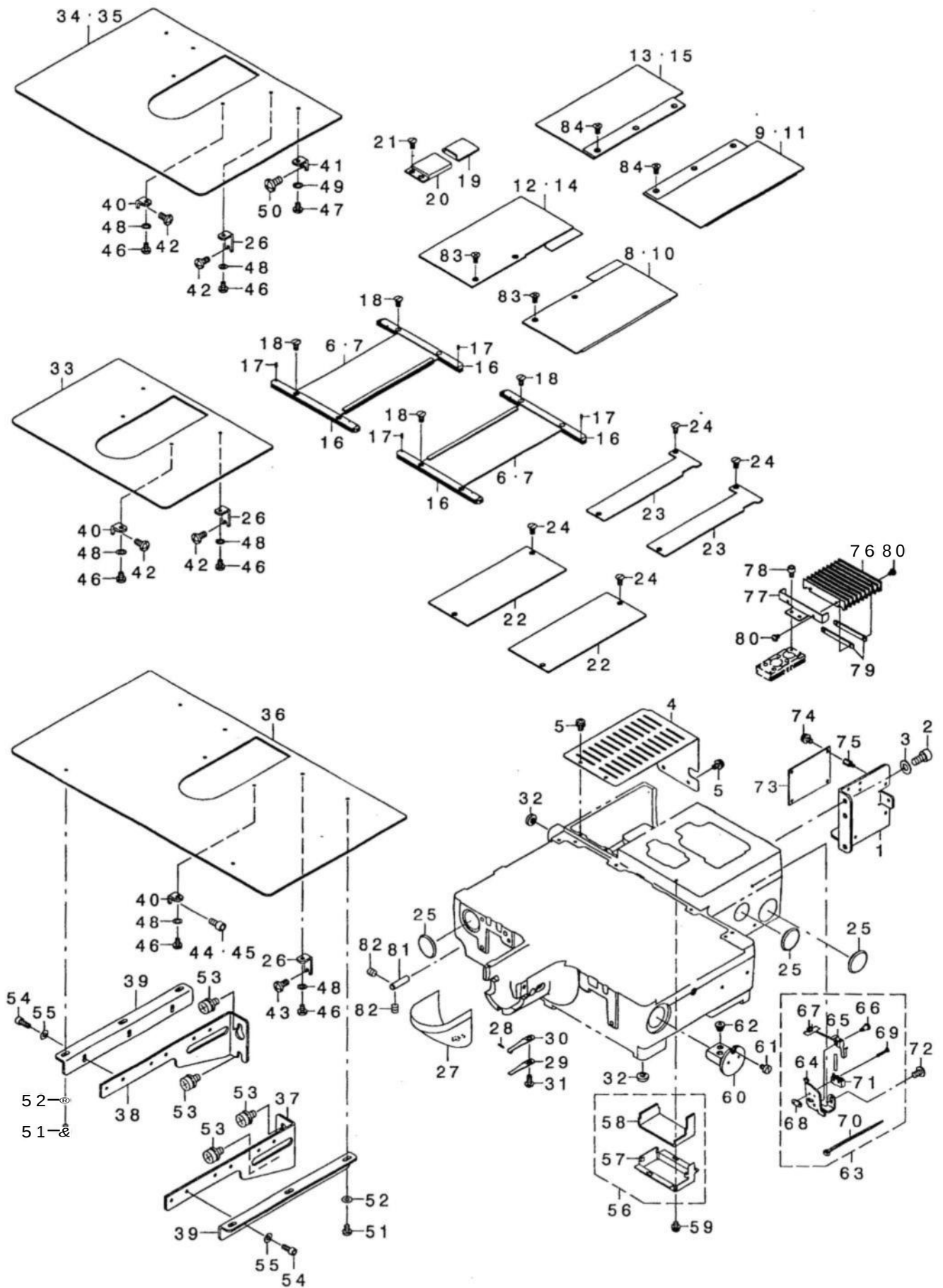
2. 头部, 外状关系 (2)



2.FRAME MISCELLANEOUS COVER COMPONENTS (2)

REF.NO	DESCRIPTION	PART NO		Qty
1	SAFETY LABEL 12	CM-3002001-B1		1
2	ATTENTION LABEL	CM-3002000-03		1
3	GROUND MARK	100-04109		1
4	BOBBIN WINDER UNIT	400-28338		
5	BTW BASE	262-60109		
6	BTW CAM PLATE	262-60208		
7	BTW BASE SHAFT	262-60307		
8	BTW SHAFT BASE	262-60406		
9	BTW CAM LEVER	262-60505		
10	BTW WHEEL	262-60604		
11	BTW TORSION SPRING	262-60703		
12	BTW BEARING SPACER	262-60802		
13	BTW SHAFT	400-23865		
14	BTW LEVER SHAFT	400-23866		
15	BTW LEVER	400-30829	02-004-210	1
16	BTW SPACER	262-61206		
17	BTW BEARING	262-61305		
18	BTW WHEEL RUBBER	262-61503		
19	BOBBIN SPRING	262-61602		
20	BTW SPRING	262-61701		
21	RETAINING RING	RC-0560711-KP		
22	E-RING 4	RE-0400000-K0		
23	WASHER 4.5 × 10 × 0.8	WP-0450826-SC		
24	SCREW	SM-5040655-SN		
25	SCREW M5 L=5	SM-8050502-TP		
26	SCREW M4 × 8	SM-8040802-TP		
27	SCREW	SM-6041150-TP	02-027-210	3
28	FLAT BAG	400-31336		
29	JUKI GREASE B TUBE	400-13640		
30	CE MARKING LABEL	CM-5001000-01		
31	LABEL	B1143-210-000		
32	OIL INJECTION PROHIBITION LABE	CM-1001000-01		
33	WEEE MARK LABEL S	CM-6001001-01		
34	GREASE JOINT B	400-36110		
35	BOLT	SL-6084092-TN		
36	CABLE BAND	HX-0015000-0C		
37	CABLE CLIP	HX-0015000-0D		
38	CABLE CLIP	HX-0015000-0D		
39	CABLE CLIP	HX-0015000-0F		
40	CABLE CLIP	HX-0015000-0H		
41	OIL RETURN TUBE HOLDER	B3538-112-000	02-041-210	1
42	CABLE CLIP	HX-0015000-0K		
43	SCREW M4 L=6	SM-6040602-TP	GB/T70	1
44	CABLE BAND	EA-9500B01-00		
45	CABLE BAND 150	EA-9500B02-00		
46	BOLT	SL-6040892-TN		
47	SCREW M4 L=8	SL-6040891-SC		
49	EARTH CODE ASM	400-05712		
50	SCREW	SM-5040855-SN		
51	BOBBIN THREAD TENSION ASM.	141-13468		1
52	BOBBIN THREAD TENSION ROD ASM.	141-13450	11416-780	(1)
53	THREAD TENSION DISK	B3126-012-000	11415-780	(2)
54	CONNECTING ROD SPRING	D7133-555-B00	11414-780	(1)
55	THREAD TENSION NUT	110-72402	11413-780	(1)
56	NUT 11/64-40	NS-6110310-SP	7-39-185	(1)

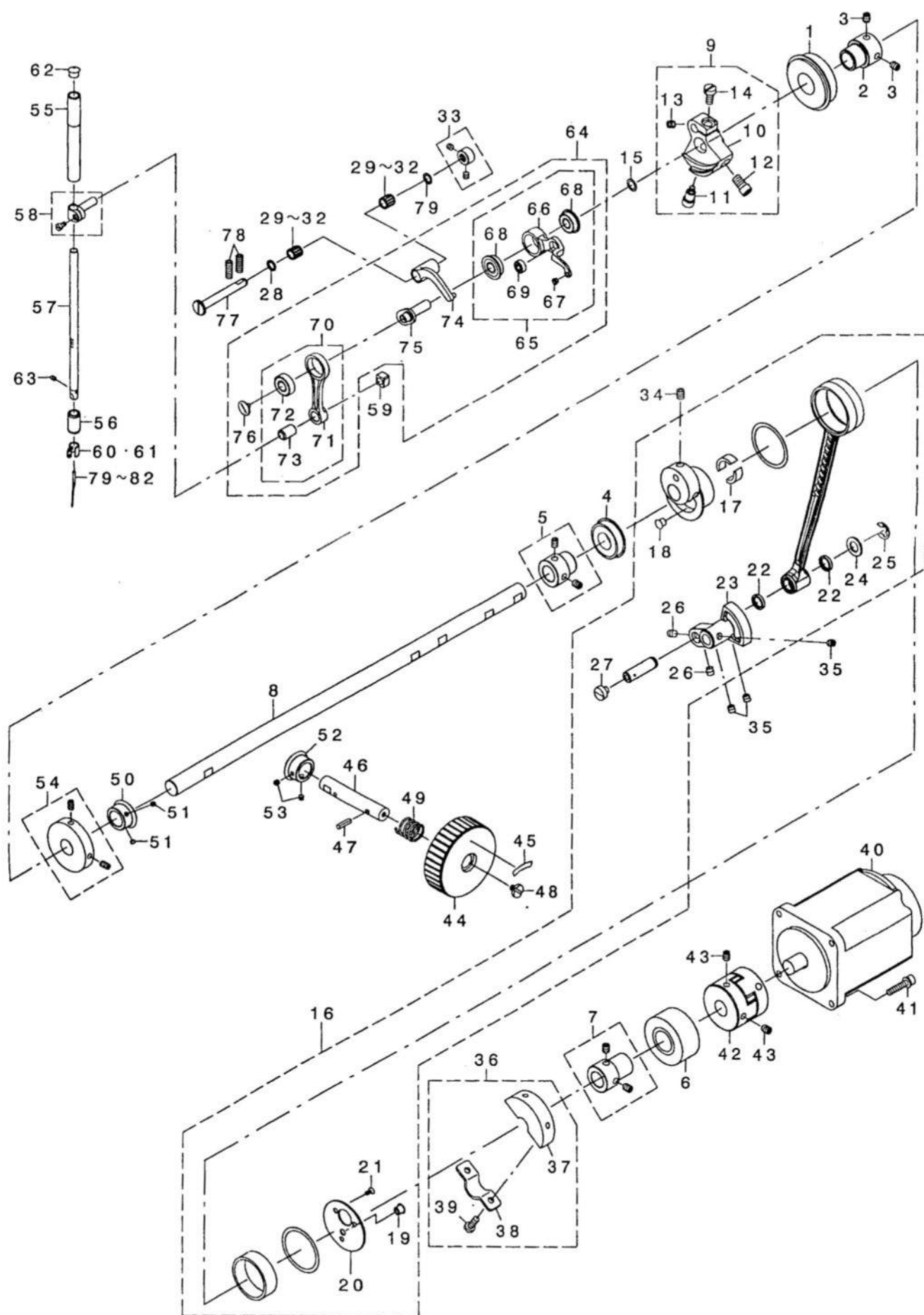
3. 头部, 外状关系 (3)



3. FRAME MISCELLANEOUS COVER COMPONENTS (3)

REF.NO	DESCRIPTION	PART NO		Qty
1	LIFTER BASE	400-24997	03-001-210	1
2	SCREW M6 L=12	SM-6061202-TP	GB/T70	2
3	WASHER	WP-0651001-SC		2
4	X MOTOR COVER	400-25017	03-004-210	1
5	SCREW M4 L=8	SL-4040881-SC		5
6	X MOVEMENT LOWER COVER ASM.	400-25018	03-006-210	2
8	X MOVEMENT UPPER COVER R ASM.	400-25023	03-008-210	1
12	X MOVEMENT UPPER COVER L ASM	400-25021	03-012-210	1
16	X MOVEMENT COVER RAIL	B1181-210-D00	03-016-210	4
17	SPRING PIN 1.5 × 4	PS-0150042-K0	GB/T879	4
18	SCREW	SM-1040870-TP	GB/T68	8
19	Y DRIVE COVER	B1123-210-000	03-019-210	1
20	Y FIXED COVER	B1124-210-000	03-020-210	1
21	SCREW	SM-1040870-TP	GB/T68	2
22	FEED BASE COVER	400-25031	03-022-210	2
24	SCREW	SM-1040870-TP	GB/T68	4
25	RUBBER PLUG	B8267-180-000	03-025-210	3
26	COVER SUPPORT A	400-25015	03-026-210	2
27	HOOK COVER ASM.	138-16855	05-020-185	1
28	PIN	312-62801	119-0200100	1
29	HOOK COVER PRESSER SPRING B	262-21200	05-022-185	1
30	HOOK COVER PRESSER SPRING A	262-21101	05-021-185	1
31	SCREW	SM-5040855-SN	GB/T818	1
32	FRAME SUPPORT RUBBER	B1116-210-D00	01-012-1900	6
33	NEEDLE PLATE SUPPORT COVER	400-23629	03-033-210	1
40	COVER SUPPORT B	400-25014	03-040-210	2
42	SCREW	SM-4051055-SP	GB/T818	4
46	SCREW	SM-6450610-TP		4
48	WASHER M4	WP-0430800-SD	GB/T848	4
56	GEAR COVER ASM.	400-26829		1
57	GEAR COVER	400-26830	03-057-210	(1)
58	GEAR COVER FELT	400-26831	03-058-210	(1)
59	COMBINATION SCREW M4 × 8	SL-4040681-SC		2
60	OIL TANK ASM.	400-06836	03-060-210	1
60.1			03-060.1-210	1
60.2			03-060.2-210	1
60.3			03-060.3-210	1
60.4			GB/T97.1	1
61	SCREW	SM-6040650-TP	GB/T65	1
62	RUBBER BUSH	400-06840	03-062-210	2
63	SAFTY SW ASM.	400-29776	03-063-210	1
64	SAFETY SW BASE	400-06496	03-064-210	(1)
65	SAFETY SWITCH ARM	236-38109	03-065-210	(1)
66	SAFETY SW ARM SHAFT	400-06497	03-066-210	(1)
67	SAFETY SWITCH SPRING	236-38208	03-067-210	(1)
68	SAFETY SWITCH NUT	236-38406	03-068-210	(1)
69	SCREW M2 L=12	SM-4021201-SC	GB/T818	(2)
70	CABLE BAND	EA-9500B01-00		(1)
71	SAFETY SW CORD ASM.	400-29633		(1)
72	SCREW	SM-4050855-SP	GB/T818	1
73	INT PCB ASM.	400-32512		1
74	SCREW M4 L=8	SL-4040891-SC		4
75	STUD	HX-0033900-00	03-075-210	4
81	HINGE STUD	400-09290	01-016-1900	2
82	SCREW M6 L=6	SM-8060612-TP	GB/T77	4
83	SCREW M4 × 0.7 L=8	SM-1040801-SP	GB/T819	4

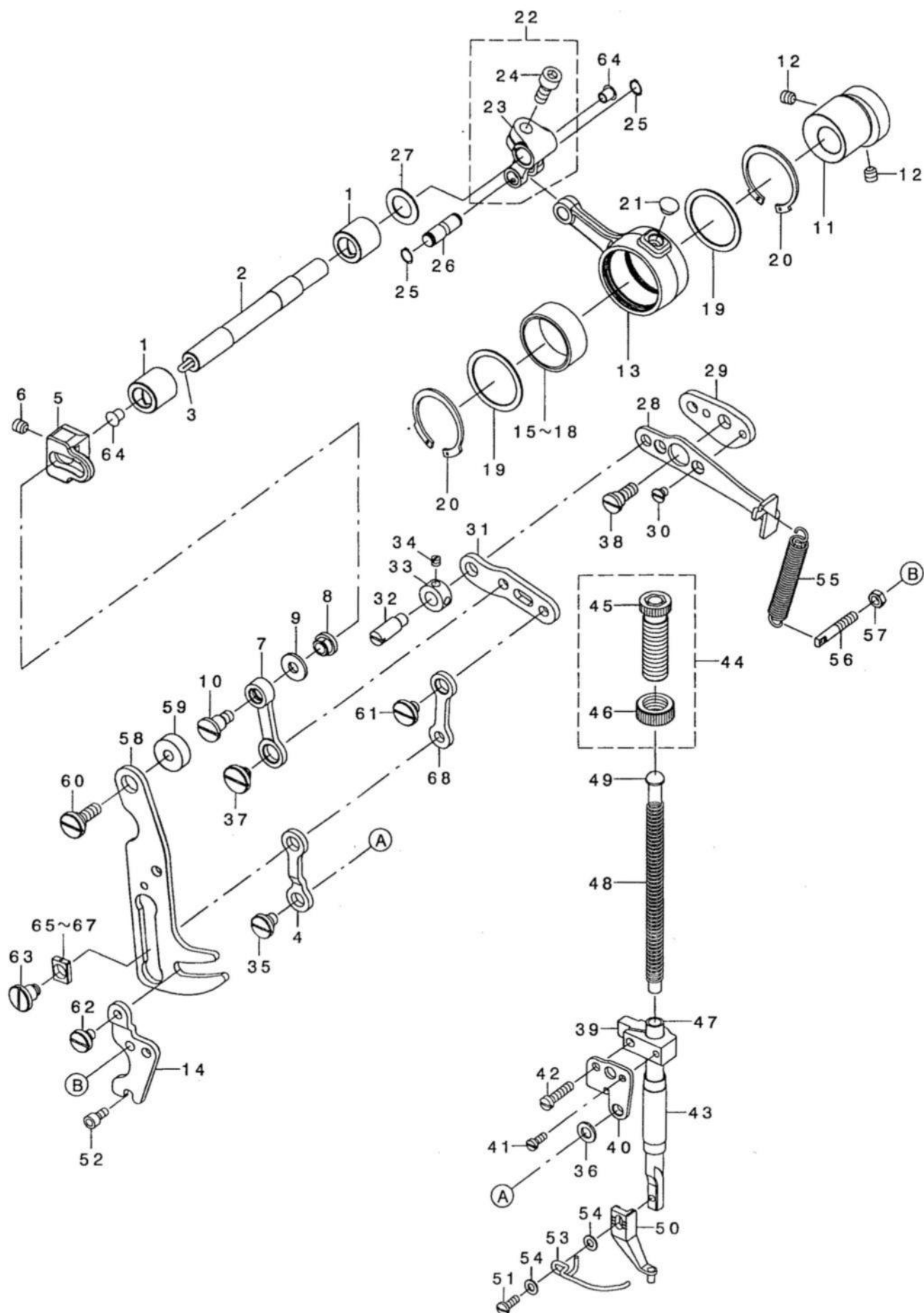
4. 14* 针 系



4. MAIM SHAFT NEEDLE BAR COMPONENTS

REF.NO	DESCRIPTION	PART NO	Qty
1	BEARING	SB-1200009-00	1
2	MAIN SHAFT BEARING SUPPORT	236-04200	1
3	SCREW M6 L=8	SM-8060812-TP	2
4	BEARING	SB-1200018-00	1
5	BEARING BUSH A ASM.	400-10415	1
5.1		GB/T77	
6	BEARING	SB-1200017-00	1
7	BEARING BUSH B ASM.	400-10418	1
7.1		GB/T77	
8	MAIN SHAFT	400-25417	1
9	COUNTER WEIGHT ASM.	400-10422	1
10	COUNTER WEIGHT	400-10423	1
11	COUNTER WEIGHT SCREW A	400-10424	1
12	COUNTER WEIGHT SCREW B	400-10425	1
13	COUNTER WEIGHT SCREW C	400-10426	1
14	COUNTER WEIGHT SCREW D	400-10427	1
15	WASHER 11.6 × 8.2 × 0.6	WP-0820516-SP	1
16	CRANK ROD ALL ASM	400-31136	1
16.1		04-016.1-210	1
16.2		04-016.2-210	1
16.3		04-016.3-210	2
16.4		04-016.4-210	1
16.5		04-016.5-210	1
17	UNDER CAM FELT	400-06555	2
18	PLUG D=6.7 L=6	TA-0670604-RO	1
19	PLUG D=6.7 L=6	TA-0670604-RO	1
20	CRANK ROD SUPPORT PLATE	400-10421	1
21	SCREW M3 L=6	SM-1030601-SP	3
22	OIL SEAL	101-08009	2
23	OSCILLATOR	400-06561	1
24	WASHER	400-26818	2
25	E-SHAPED SNAP RING (8MM)	RE-0800000-KO	1
26	SCREW	SM-8480652-TP	2
27	SCREW M6 L=4.5	SM-6060550-TP	1
28	BEARING SUPPORT	228-91204	2
29	BEARING	SB-3070002-0A	2
33	THRUST COLLAR ASM	400-10434	1
33.1		5-26-119	2
34	SCREW M6 L=8	SM-8060812-TP	2
35	SCREW	SM-8480652-TP	3
36	CRANK BALANCER ASM	400-10437	1
37	CRANK BALANCER	400-10438	1
38	CRANK BALANCER FIX PLATE	400-10439	1
39	CRANK BALANCER FIX PLATE SCREW	400-10440	2
40	SERVO MOTOR	400-29108	1
41	BOLT	SL-6052592-TN	4
42	COUPLING	236-04309	1
42.1		04-042.1-210	1
42.2		02-010.3-1900	1
43	SCREW M6 L=8	SM-8060812-TP	4
44	PULLEY	B1212-210-D00	1
45	REVOLVING DIRECTION LABEL	B1144-210-000	1
46	PULLEY SHAFT	B1213-210-D00	1
47	SPRING PIN 4 × 14	PS-0400142-KH	1
48	HANDWHEEL SETSCREW	A1230-500-000-A	1
49	SPRING	GAF-01007000	1
50	GEAR A	400-06515	1
51	SCREW M4 L=3	SM-8040310-SS	2
52	GEAR B	400-06516	1
53	SCREW M4 L=3	SM-8040310-SS	2
54	BTW DRIVING WHEEL ASM.	400-10533	1
		GB/T77	2
55	NEEDLE ROD METAL	400-10441	1
56	NEEDLE ROD LOWER METAL	400-10442	1
57	NEEDLE BAR	400-26882	1
58	NEEDLE BAR CONNECTING ASM.	B1411-552-0A0	1
		11424-780	1
59	SLIDE BLOCK	B1414-555-000	1
60	THREAD GUIDE A	B1405-210-000	1
61	NEEDLE BAR SHREAD GUIDE H	400-26884	1
62	NEEDLE BAR UPPER BUSH CAP	229-01409	1
63	SCREW	SM-8030412-TP	1
64	THREAD TAKE UP COMPL	400-06529	1
65	THREAD TAKE UP LEVER ASM.	400-06530	1
66	THREAD TAKE UP LEVER	400-06531	1
67	THREAD PASS BUSH	B1908-505-000	1
68	BEARING	SB-1080022-00	2
69	BEARING	SB-1040016-00	1
70	NEEDLE BAR CRANK ROD ASM.	400-06534	1
71	NEEDLE BAR CRANK ROD	400-06535	1
72	BEARING	SB-1080023-00	1
73	NEEDLE BAR CRANK ROD BUSH	228-91006	1
74	THREAD TAKE UP CRANK	400-06532	1
75	NEEDLE ROD CRANK	400-06537	1
76	LEFT SCREW	B1903-552-000	1
77	THREAD TAKE UP CRANK SHAFT	400-11902	1
78	SCREW M6 × 16	SM-8061612-TP	2
79	NEEDLE DP × 5 #14	MDP-500B1400	1
80	NEEDLE DP × 17 #18	MDP-170B1800	1
81	NEEDLE #100	MC-2005010-00	1
82	NEEDLE #135 × 17 #110	MC-3720011-00	1

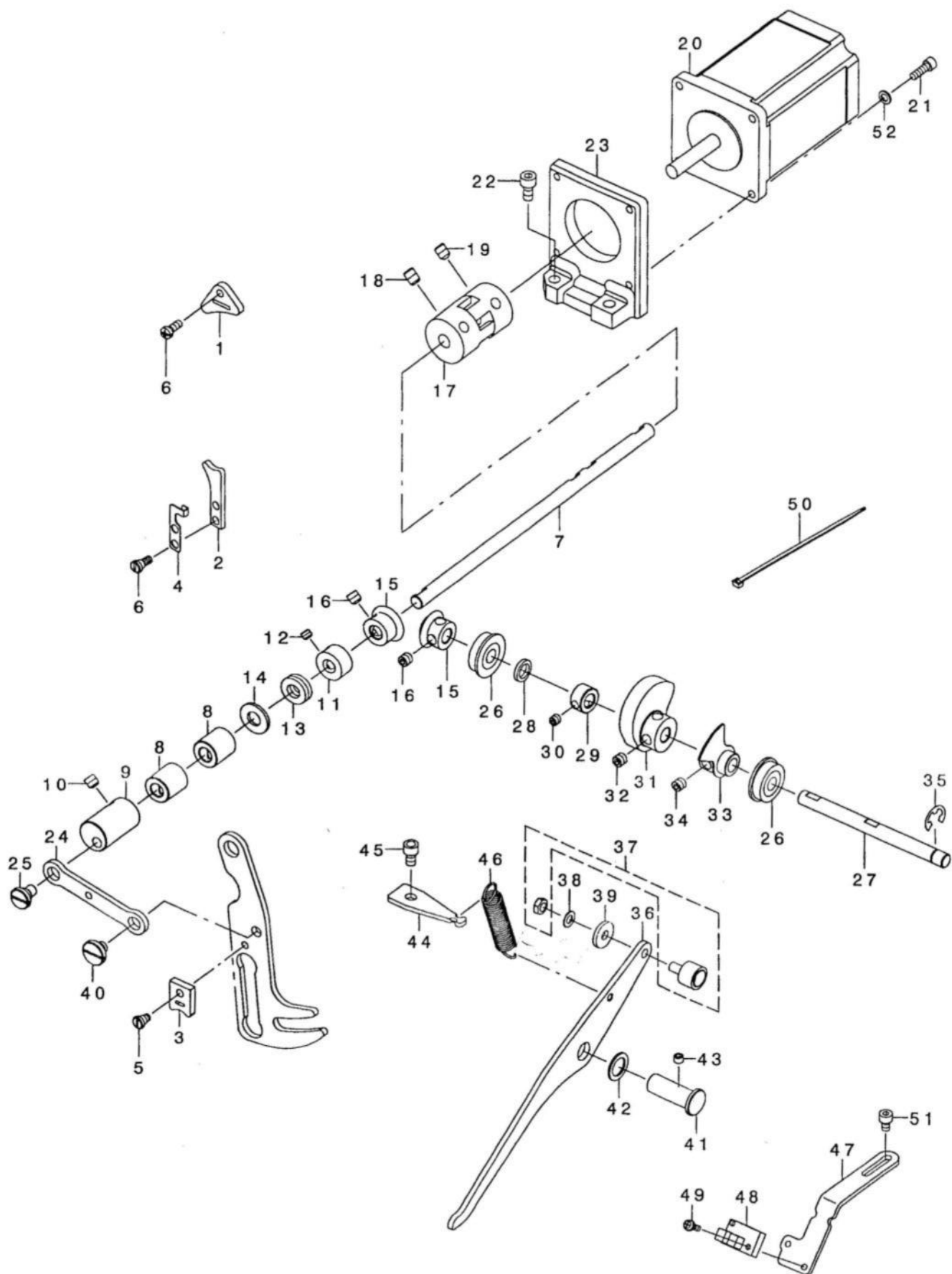
5. 中压脚控制机构 (i)



5. PRESSER MECHANISM PRESSER VARIABLE COMPONENTS (1)

REF.NO	DESCRIPTION	PART NO		Qty
1	BUSHING	400-25431	05-001-210	2
2	INTERMEDIATE PRESSER SHAFT	400-25427	05-002-210	1
3	OIL WICK	CQ-3030000-00	05-003-210	1
4	INTERMEDIATE PRESSER LINK D	400-30617	05-004-210	1
5	ADJUSTING ARM	400-25012	05-005-210	1
6	SCREW M6 L=6	SM-8060612-TP	GB/T77	1
7	INTERMEDIATE PRESSURE LINK	400-32719	05-007-210	1
8	ADJUSTING NUT	400-25415	05-008-210	1
9	WASHER 15 × 6 × 1.6	WP-0611626-SP	05-009-210	1
10	SHOULDER SCREW	SD-0800746-TP	05-010-210	1
11	ECCENTRIC CAM	400-25428	05-011-210	1
12	SCREW M6 L=6	SM-8060612-TP	GB/T77	2
13	CRANK CONNECTING ROD	400-25011	05-013-210	1
14	PRESSER VARIABLE GUIDE	400-24990	05-014-210	1
15	NEEDLE BEARING A	B1636-581-A00	φ 28 × φ 33 × 12.7	1
19	BEARING SUPPORT PLATE	400-12965	05-019-210	2
20	RETAINING RING	RC-3781518-KP		2
21	PLUG D=7.5 L=3.5	TA-0750404-R0	05-021-210	1
22	FEED BRANCH CRANK ASM.	131-22452		1
23	FEED BRANCH CRANK	131-22403	05-023-210	1
24	SCREW M6 L=14	SM-6061402-TP	GB/T70.1	1
25	RETAINING RING	RC-0650811-KP	GB/T893.2	2
26	ROD CONNECTING SHAFT	400-25429	05-026-210	1
27	WASHER	WP-1221016-SP	05-027-210	1
28	POSITIONING LINK A	400-24987	05-028-210	1
29	POSITIONING LINK B	400-24988	05-029-210	1
30	SCREW 11/64-40 L=5.5	SS-1110640-TP	05-030-210	2
31	INTERMEDIATE PRESSER LINK B	400-30620	05-031-210	1
32	HINGE SCREW	B1408-180-000	05-032-210	1
33	THRUST COLLAR ASM.	CS-079073A-SH	03-029-1900	1
34	SCREW 11/64-40 L=3.5	SS-8110410-TP	10333-780	2
35	SHOULDER SCREW D=8 H=3.75	SD-0800386-TP	05-035-210	1
36	LINK CONNECTING PLATE WASHER	400-29419	GB/T848	1
37	SHOULDER SCREW	SD-1000336-TP	05-037-210	1
38	SHOULDER SCREW	SD-0800408-TP	05-038-210	1
39	PRESSER BAR GUIDE BRACKET	236-10108	05-039-210	1
40	LINK CONNECTING PLATE	400-24991	05-040-210	1
41	SCREW 9/64-40 L=9	SS-6090910-SP	10631-780	1
42	SCREW 11/64-40 L=18	SS-7111810-TP	10118-780	1
43	PRESSER BUSHING	400-32798	05-043-210	1
44	PRESSER SPRING REG NUT ASM.	229-07554		1
45	PRESSER SPRING REGULATOR	229-07505	05-045-210	1
46	NUT	110-71701	05-046-210	1
47	INTERMEDIATE PRESSER BAR	400-30623	05-047-210	1
48	INNER PRESSER SPRING	B1611-210-00A	05-048-210	1
49	PRESSER GUIDE BAR	400-23631	05-049-210	1
50	INTERMEDIATE PRESSER A	400-23632	05-050-210	1
51	SCREW	SM-7751160-TP	4-10-1190	1
52	SCREW M4 × 0.7 L=8	SM-6040802-TP	GB/T70.1	2
53	FINGER GUARD	B1634-210-D00	05-053-210	1
54	WASHER M4	WP-0430800-SC	GB/T848	1
55	INTERMEDIATE PRESSER SPRING B	400-30621	05-055-210	1
56	TENSION SPRING ADJUSTING SCREW	400-25432	05-056-210	1
57	NUT M5 × 0.8	NM-6050003-SC	GB 52-76	1
58	PRESSER VARIABLE PLATE	400-30618	05-058-210	1
59	COLLAR	400-25424	05-059-210	1
60	SHOULDER SCREW	SD-1000337-TP	05-060-210	1
61	SHOULDER SCREW	SD-0800336-TP	05-061-210	1
62	SHOULDER SCREW	SD-0700336-TP	05-062-210	1
63	SHOULDER SCREW	SD-0800656-TP	05-063-210	1
64	RUBBER PLUG	TA-0550604-R0	05-064-210	2
65	SLIDE BLOCK A	400-30628	05-065-210	1
66	SLIDE BLOCK B	400-30629		
67	SLIDE BLOCK C	400-30630		
68	INTERMEDIATE PRESSER LINK C	400-30616	05-068-210	1

6. 4. 山脚 S. 米 * M (2)



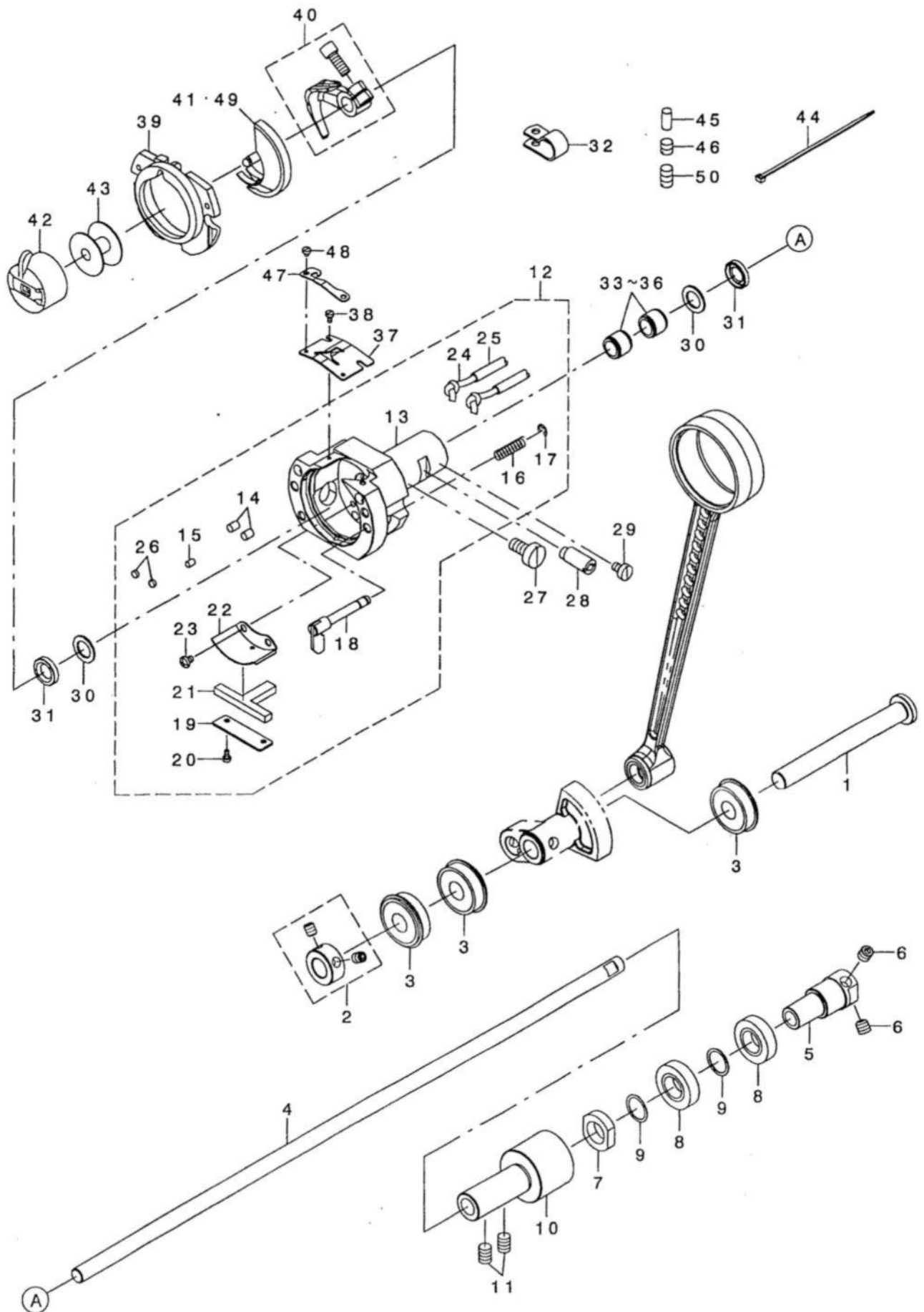
6. PRESSER MECHANISM PRESSER VARIABLE COMPONENTS(2)

REF.NO	DESCRIPTION	PART NO		Qty
1	FACE FELT A	400-30625	06-001-210	1
2	FACE FELT B	400-30626	06-002-210	1
3	FACE FELT C	400-30627	06-003-210	1
4	FACE FELT B SUPPORT	400-26817	06-004-210	1
5	FELT SCREW C	400-29420	GB/T67	1
6	FELT SCREW AB	400-32483	GB/T67	3
7	PRESSER VARIABLE SHAFT	400-25421	06-007-210	1
8	BUSHING B	400-25423	06-008-210	2
9	PRESSER VARIABLE ARM	400-26819	06-009-210	1
10	SCREW	SM-8480652-TP	04-013-210	2
11	THRUST COLLAR D=8 W=9	CS-0800971-TP	07-074-1900	1
12	SCREW M5 L=4	SM-8050412-TP	11005-780	2
13	BEARING	SB-4080001-00	06-013-210	1
14	WASHER 8.5 × 18 × 1.6	WP-0850002-SP	07-022-1900	1
15	PRESSER LIFT GEAR	400-30615	06-015-210	2
16	SCREW M6 L=6	SM-8060612-TP	GB/T77	4
17	INTERMEDIATE PRESSER COUPLING	400-30619	06-017-210	1
17.1			06-017.1-210	(1)
17.2			06-017.2-210	(1)
17.3			06-017.3-210	(1)
18	SCREW M6 L=8	SM-8060812-TP	GB/T80	2
19	SCREW M6 L=8	SM-8060802-TP	GB/T80	2
20	INSIDE PRESSURE MOTOR	400-29628		1
21	SCREW M4 × 0.7 L=12	SM-6041202-TP	GB/T70	4
22	SCREW M6 L=18	SM-6061802-TP	GB/T70	2
23	PRESSER MOTOR BRACKET	400-25010	06-023-210	1
24	PRESSER VARIABLE LINK	400-24989	06-024-210	1
25	SHOULDER SCREW	SD-0800337-TP	06-025-210	1
26	RADIAL BEARING	SB-1080005-00	NSK 608Z	2
27	PRESSER LIFT SHAFT	400-25426	06-027-210	1
28	WAVED WASHER 8.5 × 12.5 × 0.3	WZ-0850302-K0	06-028-210 (GB/T955-1987)	1
29	THRUST COLLAR	CS-0800881-TP	07-074-1900	1
30	SCREW M5 L=4	SM-8050412-TP	GB/T77	2
31	LIFTING CAM	400-25016	06-031-210	1
32	SCREW M6 L=6	SM-8060612-TP	GB/T77	2
33	SENSOR SLIT ASM	400-25418	06-033-210	1
33.1			06-033.1-210	(1)
33.2			06-033.2-210	(1)
34	SCREW M6 L=6	SM-8060612-TP	GB/T77	2
35	E-RING 7	RE-0700000-K0	GB896-76	1
36	LIFTING LINK	400-25030	06-036-210	1
37	CAM FOLLOWER	400-27870	THK CF5A 19L	1
38	WASHER 5.2 × 9.5 × 0.6	WP-0520656-SA	GB/T97.1	1
39	WASHER	WP-0522016-SH	06-039-210	1
40	SHOULDER SCREW D=8 H=3.75	SD-0800387-TP	06-040-210	1
41	FEED REGULATING ARM SHAFT	B1641-562-000	06-041-210	1
42	WASHER	262-26001	7-8-1850	1
43	SCREW M5 × 6	SM-8050612-TP	GB/T77	1
44	LIFTER LINK SPRING HOOK	400-25420	06-044-210	1
45	SCREW M5 × 0.8 L=8	SM-6050802-TP	GB/T70	1
46	TENSION RELEASE RETURN	400-03970	06-046-210	1
47	SENSOR INSTALLING BASE	400-25419	06-047-210	1
48	PHOTO SENSOR	HD-0005700-0A		1
49	SCREW M3 L=10	SL-4031081-SF	GB/T818-1985	1
50	CABLE BAND	EA-9500B01-00		1
51	SCREW M4 L=6	SM-6040602-TP	GB/T70	2
52	WASHER	WP-0450846-SP		4

7. PRESSER PLATE MANUAL PRESSER MECHANISM COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	ARM A	400-24645	07-001-210	1
2	ARM B	400-24646	07-002-210	1
3	CONNECTING LINK	400-30937	07-003-210	1
4	SHOULDER SCREW	SD-0800346-TP	07-004-210	1
5	PRESSER PLATE	B1502-210-D00	07-005-210	1
6	PRESSER SHAFT	B1525-210-D00	07-006-210	1
7	PIN	400-23626	07-007-210	1
8	PRESSER PLATE SHEET	B1520-210-D00-A	07-008-210	1
12	PRESSER PLATE FITTING SHEET	B1531-210-D00	07-012-210	1
16	SCREW	B1516-210-D00	07-016-210	1
18	PRESSURE PLATE	400-36470	GB/T77	2
21	SCREW M5 × 0.8 L=10	SM-6051002-TP	GB/T70-1985	4
22	PRESSURE FOOT MOTOR	400-29629		1
23	SOLENOID BASE	400-28337	07-023-210	1
24	SCREW M6 L=18	SM-6061802-TP	GB/T70	3
25	GUIDE PIN	B1816-215-P00	GB/T119	2
26	PRESSER LOWER LINK A	400-25009	07-026-210	1
27	PRESSER LOWER ADJUSTING LINK	400-24996	07-027-210	1
28	SCREW M6 L=12	SM-6061202-TP	GB/T77	1
29	WASHER 15 × 6 × 1.6	WP-0611626-SP	05-009-210	1
30	PRESSURE LOWERING SHAFT	400-25435	07-030-210	1
31	THRUST COLLAR ASM.	400-10464	04-044-1900	1
			5-27-185	2
32	SCREW M6 L=8	SM-8060812-TP	GB/T77	1
33	LOWER SPRING HOOK	400-25436	07-033-210	1
34	SCREW M4 × 0.7 L=8	SM-6040802-TP	GB/T70	1
35	SPRING	262-26209	07-035-210	1
36	PRESSER PLATE SHEET WASHER	400-23627	07-036-210	3
37	PRESSER LINK SHAFT	400-34922	07-037-210	1
38	RUBBER WASHER	229-31505	07-038-210	1
39	MUT M5	NM-6050001-SP	GB52-76	2
40	SHOULDER SCREW	SD-0800327-TP	07-040-210	1
41	PHOTO SENSOR	HD-0005700-0A		1
42	SCREW M3 × 12	SL-4031291-SC	GB/T818-1985	1
43	SENSOR INSTALLING BASE	400-10443	07-043-210	1
44	SCREW M4 × 0.7 L=8	SM-6040802-TP	GB/T70	1
45	SENSOR SLIT ASM.	400-06666		1
45.1			07-045.1-210	1
45.2			07-045.2-210	1
46	SCREW	SM-8050592-TP	GB/T77	2
47	BEARING	SB-1100024-00	NSK 6000V	1
48	SCREW M4 × 0.7 L=6	SM-0040601-SC	07-048-210	1
49	SCREW M5 L=16	SM-4051655-SP	GB/T818-1985	4
50	WASHER	WP-0651001-SC	GB/T97.1	3
51	MANUAL LOWER PLATE	400-24992	07-051-210	1
52	MANUAL LOWER LEVER	400-24993	07-052-210	1
53	MANUAL LOWER LINK	400-24994	07-053-210	1
54	SHOULDER SCREW	SD-0800337-TP	06-025-210	2
55	SHOULDER SCREW	SD-1000406-TP	07-055-210	1
56	WIPER CONNECTING LINK SHAFT	400-10455	07-056-210	1
57	SPRING HOOK	400-24995	07-057-210	1
58	SCREW M6 L=12	SM-4061255-SP	GB/T818-1985	1
59	BELL CRANK SHAFT	137-47001	07-059-210	1
60	SCREW M6 L=8	SM-8060812-TP	GB/T77	1
61	SHOULDER SCREW D8 H=10	SD-0801006-TP	07-061-210	1
62	INTERMEDIATE PRESSER SPRING B	B1642-210-D00	07-062-210	1
63	MINIATURE CAM FOLLOW	E3051-802-000	IKO CFS4V	1
64	THREAD RELEASE PIN	B1527-581-000-A	07-064-210	1
65	BEARING	SB-7160002-00	IKO LM162837N	1
66	PIN	B1515-210-D00	07-066-210	2
67	SCREW M6 L=6	SM-8060612-TP	GB/T77	2
68	SCREW M5 L=4	SM-8050412-TP	GB/T77	1
69	SCREW M5 L=4	SM-8050412-TP	GB/T77	1

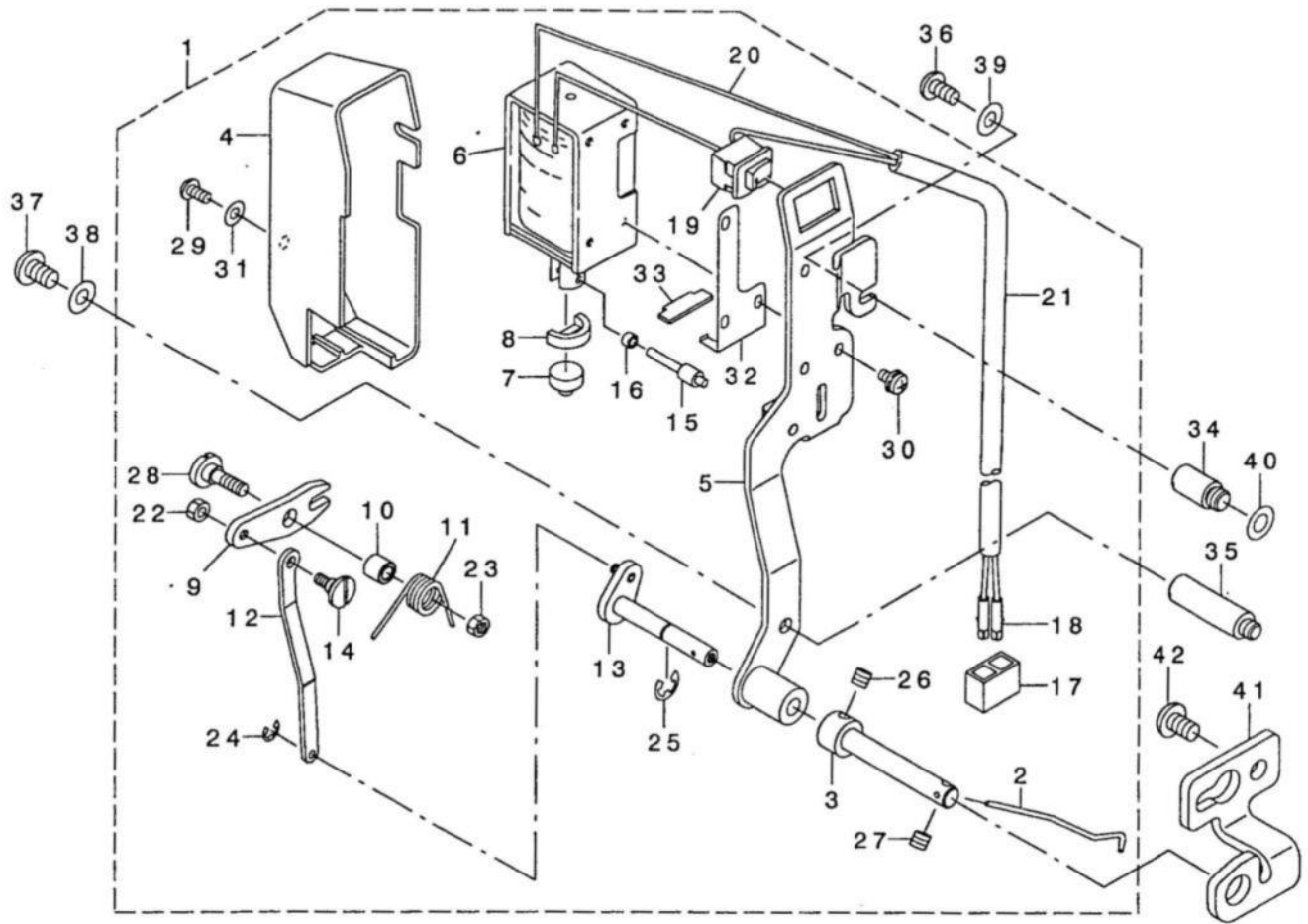
8. 下轴关系



8. SHUTTLE DRIVER SHAFT COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	OSCILLATOR SHAFT	400-24066	08-001-210	1
2	THRUST COLLAR ASM.	400-10464	04-044-1900	1
2.1			5-27-185	2
3	BEARING	SB-1100024-00	NSK 6000V	3
4	LOWER SHAFT	400-24062	08-004-210	1
5	LOWER SHAFT GEAR	400-06567	08-005-210	1
6	SCREW M6 L=6	SM-8060612-TP	GB/T77	2
7	NUT	400-24063	08-007-210	1
8	BEARING	SB-1120017-00	NSK 693 6901V	2
9	LOWER SHAFT GEAR RING	400-06317	08-009-210	2
10	LOWER SHAFT REAR METAL	400-06569	08-010-210	1
11	SCREW M6 L=8	SM-8060812-TP	GB/T77	2
12	SHUTTLE ASM.	400-32671	08-012-210	1
13	SHUTTLE	400-06574	08-013-210	(1)
14	SHUTTLE OIL FELT, A	B1820-210-D00	04-010-1900	(2)
15	SHUTTLE OIL FELT,B	B1821-210-D00	04-012-1900	(1)
16	INNER HOOK PRESSER SPRING	B1822-215-P00	05-005.4-185	(2)
17	E-RING 3	RE-0300000-K0	GB/T896-1986	(2)
18	INNER-HOOK-PRESSER COMPL.	265-01858	05-005.1-185	(2)
19	ONCE THROUGH OIL FELT PRESSER	141-04004	05-005.5-185	(1)
20	SCREW	SM-6020460-TP	05-12-185	(2)
21	SHUTTLE ONCE THROUGH OIL FELT	141-03907	05-005.6-185	(1)
22	SHUTTLE LUBRICATING PLATE	400-06577	08-022-210	(1)
23	SCREW	SM-4030455-SP	10-45-185	(2)
24	OIL WICK	CQ-2000000-00		2.8M
25	TUBE	236-30007	φ 5 × 0.8	1.05M
26	SHUTTLE PACKING	135-29607	10-035-185	(2)
27	SHUTTLE ASM SCREW	400-10470	08-027-210	1
28	SHUTTLE RACE ADJUSTING SHAFT	400-10471	08-028-210	1
29	SCREW	SM-6040650-TP	GB/T67	1
30	SHUTTLE BEARING RING	400-10472	08-030-210	2
31	SHUTTLE OIL SEAL	400-06576	08-031-210	2
32	CABLE CLIP	HX-0015000-0D	φ 8	1
33	BEARING	SB-3080010-0A	5846-081210	2
37	SHUTTLE UPPER SPRING	400-36117	08-037-210	2
38	SCREW	SM-6020460-TP	05-12-185	2
39	INNER HOOK PRESSER ASM.,B	141-03352	05-001.1-185	1
			05-001.2-185	2
40	SHUTTLE DRIVER ASM.	400-14963	05-003-185	1
			05-06-185	1
41	SHUTTLE(H)	400-14965	05-04-185	1
42	BOBBIN CASE ASM.	B1828-210-DAA	05-02-185	1
43	BOBBIN	B1806-210-D00	05-002-185	1
44	CABLE BAND	EA-9500B01-00		2
45	OIL WICK PRESSER	400-06578	08-045-210	1
46	SCREW	SM-8060610-TP	GB/T77	1
47	LOWER THREAD HOLDER	400-36118	08-047-210	1
48	SCREW	SM-6020250-TP	08-048-210	2
50	SCREW	SM-8061050-TP	GB/T77	1

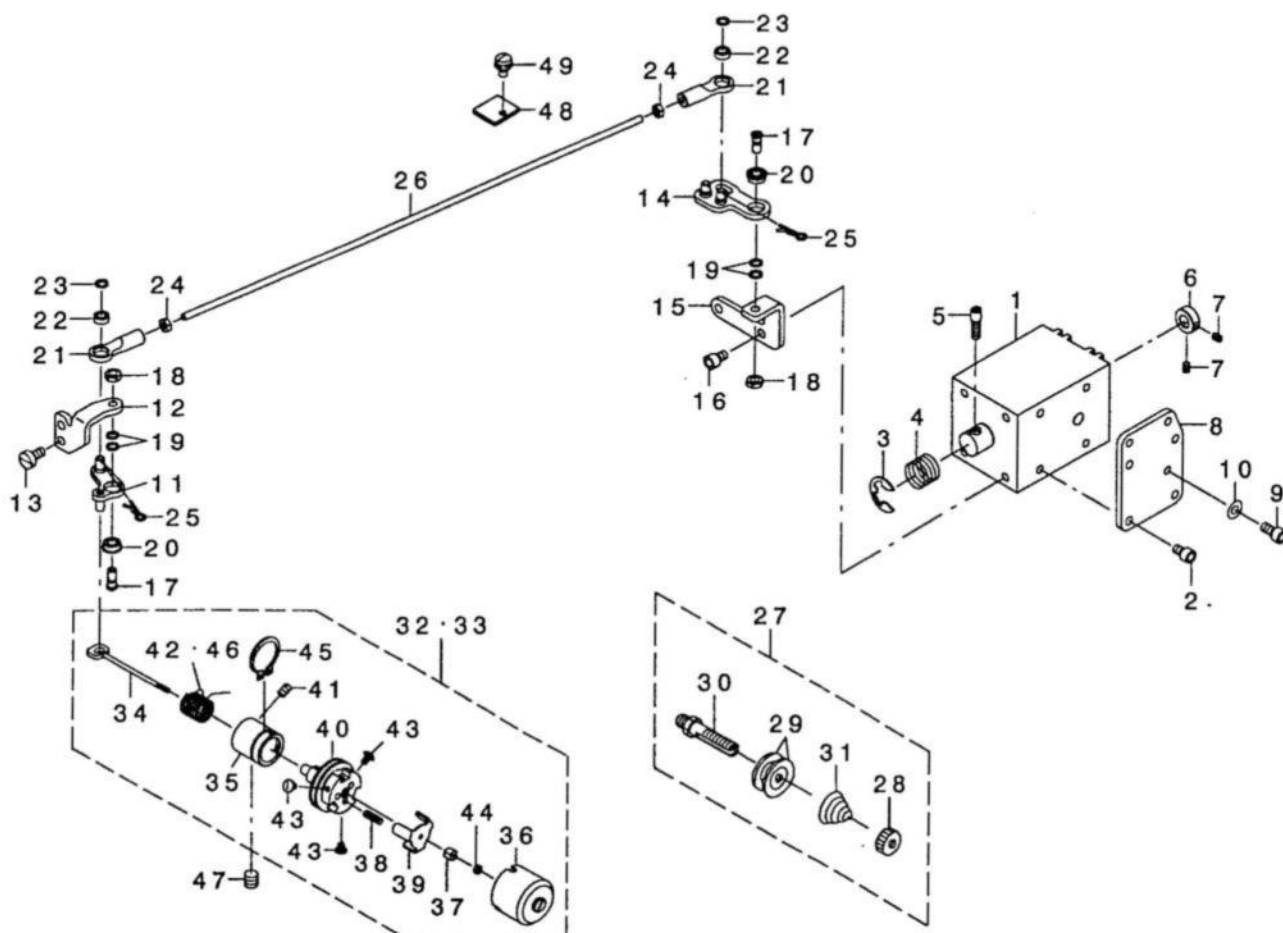
9. 拨线装置



9. WIPER MECHANISM COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	WIPER ASM.	400-30778		1
2	WIPER	B2107-210-D00	09-002-210	(1)
3	WIPER SHAFT CAP	400-25416	09-003-210	(1)
4	WIPER COVER	229-55504	09-004-210	
5	WIPER BASE ASM.	400-30780	09-005-210	(1)
5.1			09-005.1-210	(1)
6	WIPER SOLENOID	400-30956	09-006.1-210	(1)
7	WIPER RUBBER A	229-55900	09-007-210	(1)
8	WIPER RUBBER B	229-56007	09-008-210	(1)
9	WIPER LINK A	229-56106	09-009-210	(1)
10	WIPER HINGE SCREW COLLAR	229-56205	09-010-210	(1)
11	WIPER SPRING	B2130-210-D00	09-011-210	(1)
12	WIPER LINK B	400-30779	09-012-210	(1)
13	WIPER DRIVING SHAFT ASM.	111-11051	09-013-210	(1)
13.1			09-013.1-210	(1)
13.2			09-013.2-210	(1)
13.3			09-013.3-210	(1)
14	WIPER LINK B HINGE SCREW	229-56908	09-014-210	(1)
15	WIPER SOLENOID SHAFT	229-57104	09-015-210	(1)
16	WIPER LINK COLLAR	229-57203	09-016-210	(1)
17	2-POLE NYLON PLUG	HK-0346100-20		(1)
18	PIN CONTACT	HK-0346400-0B		(2)
19	POWER SWITCH	HA-0005900-00		(1)
20	ELECTRIC WIRE	HW-2003900-00		(0.04)
21	2-CORE CABTYRE CORD	HW-5000700-00		(1.8)
22	NUT 9/64-40	NS-6090310-SP	CF780-10406-SP	(1)
23	NUT 11/64-40	NS-6110310-SP	CF780-10211-SP	(1)
24	E-RING 2.5	RE-0250000-K0	GB/T896-1986	(1)
25	E-RING	RE-0500000-K0	GB/T896-1986	(1)
26	SET SCREW M4 L=4	SM-8040412-TP	GB/T77	(1)
27	SET SCREW M4 L=4	SM-8040412-TP	GB/T77	(1)
28	HINGE SCREW D=6.5 H=3.2	SD-0650321-TP	09-028-210	(1)
29	SCREW M3 × 6	SM-4030601-SN	GB/T818-1985	(1)
30	SCREW	SL-4030641-SE	GB/T818-1985	(3)
31	WASHER M3	WP-0320501-SC	GB/T97.1	(1)
32	RUBBER HOLDER	400-37500	09-032-210	(1)
33	STOPPER RUBBER	400-37501	09-033-210	(1)
34	WIPER STUD TOP	400-25440	09-034-210	1
35	WIPER STUD BOTTOM	400-25441	09-035-210	1
36	SCREW	SM-4040855-SP	GB/T818-1985	1
37	SCREW	SM-4050855-SP	GB/T818-1985	1
38	WASHER 4.5 × 10 × 0.8	WP-0450801-SD	GB/T97.1	1
39	WASHER 4.5 × 10 × 0.8	WP-0450801-SD	GB/T97.1	1
40	WASHER	WP-0531001-SC	GB/T97.1	1
41	WIPER SHAFT SUPPORT BRACKET	B2110-210-D00	09-041-210	1
42	SCREW	SM-4050855-SP	GB/T818-1985	2

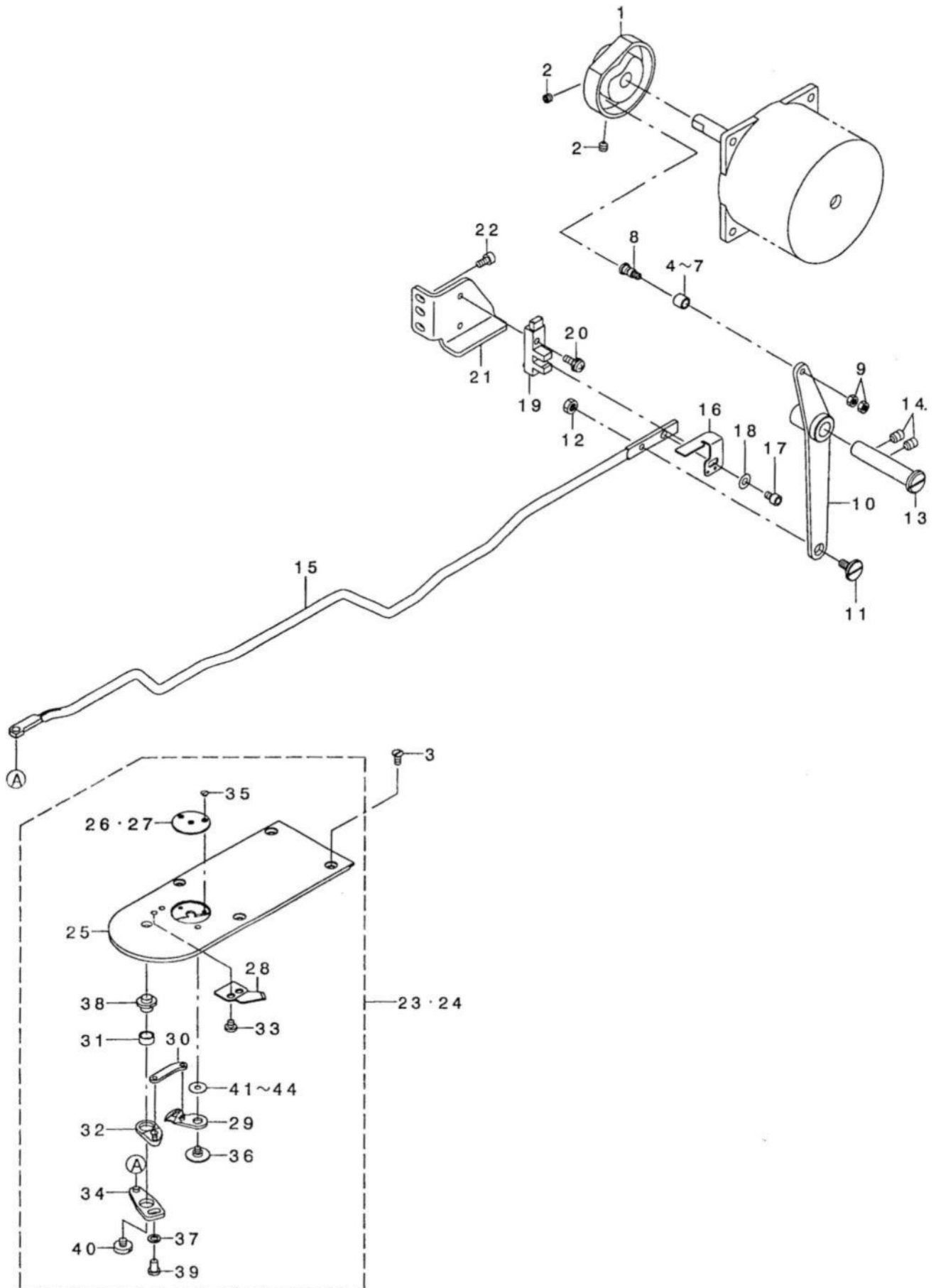
10. 线张力控制机构



10. TENSION RELEASE THREAD TENSION COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	AT SOLENOID	400-32539		1
2	SCREW M4 L=6	SM-6040602	GB/T70	4
3	E-RING 9	RE-0900000-K0	GB 896-76	1
4	SPRING	400-06625	10-004-210	1
5	AT SOL PIN	400-06617	10-005-210	1
6	AT SOL COLLAR	400-10477	10-006-210	1
7	SCREW	SM-8030412-TP	6-18-1850	2
8	AT PLATE	400-10479	10-008-210	1
9	SCREW	SM-6040802-TN	GB/T70	2
10	WASHER 4.3 × 9 × 0.8	WP-0430801-SC	GB/T97.1	2
11	AT DRIVE LINK(F) ASM.	400-24070	10-011-210	1
11.1			10-011.1-210	(1)
11.2			10-011.2-210	(1)
11.3			10-011.3-210	(1)
12	AT PIVOT BASE(F)	400-23993	10-012-210	1
13	SCREW M4 L=8	SM-6040860-TP	GB/T67	2
14	AT DRIVE LINK(R) ASM.	400-24068	10-014-210	1
14.1			10-014.1-210	(1)
14.2			10-014.2-210	(2)
15	AT PIVOT BASE(R)	400-23999	10-015-210	1
16	SCREW M4 L=6	SM-6040602-TP	GB/T70	2
17	AT PIVOT SCREW	400-10487	10-017-210	2
18	NUT M4	NM-6040003-SC	GB/T6172	2
19	AT PIVOT SCREW WASHER	400-10489	10-019-210	4
20	AT PIVOT BEARING	400-10490	10-020-210	2
21	AT JOINT	400-10497	10-021-210	2
22	AT JOINT BEARING	400-10498	10-022-210	2
23	AT PIVOT SCREW WASHER	400-10489	10-023-210	2
24	AT JOINT NUT	400-10499	GB/T6170	2
25	AT SNAP PIN	400-06622		2
26	AT CONNECTION BAR	400-23997	10-026-210	1
27	THREAD TENSION 1 ASM.	400-10503	10-027-210	1
28	NUT	229-28808	04-011-185	(1)
29	THREAD TENSION DISK	229-21506	CF780-11524-000	(2)
30	THREAD TENSION SHAFT	400-10504	04-009-185	(1)
31	FIRST THREAD TENSION SPRING	262-18602	CF780-11522-000	(1)
32	THREAD TENSION 2 ASM. H	400-29411	10-032-210	1
34	TENSION RELEASE PIN	400-10509	10-034-210	(1)
35	THREAD TENSION POST BASE	400-10510	10-035-210	(1)
36	DISK STOPPER HOLDER CAP	400-10511	10-036-210	(1)
37	THREAD TENSION SHAFT COLLAR	400-10512	10-037-210	(1)
38	DISK STOPPER SPRING	400-10513	10-038-210	(3)
39	DISK STOPPER	400-10514	10-039-210	(1)
40	ASSY THREAD TENSION POST	400-10515	11524-780	(2)
40.2			10-040.2-210	(1)
40.3			10-040.3-210	(1)
40.4			GB/T77	3
41	POST BASE SCREW	400-11359	GB/T77	(1)
42	THREAD TAKE-UP SPRING H	400-29412	11526-780	(1)
43	HOLD CAP SCREW	400-10521	10-043-210	(3)
44	SHAFT NUT	400-10522	GB/T6170	(1)
45	POST BASE C RING	400-10523	GB/T894.2-1986	(1)
46	THREAD TAKE-UP SPRING	229-21605	10-046-210	(1)
47	SCREW M6 × 16	SM-8061612-TP	GB/T80	1
48	AT FELT	400-13967	10-048-210	1
49	SCREW M4 L=8	SL-4040891-SC		1

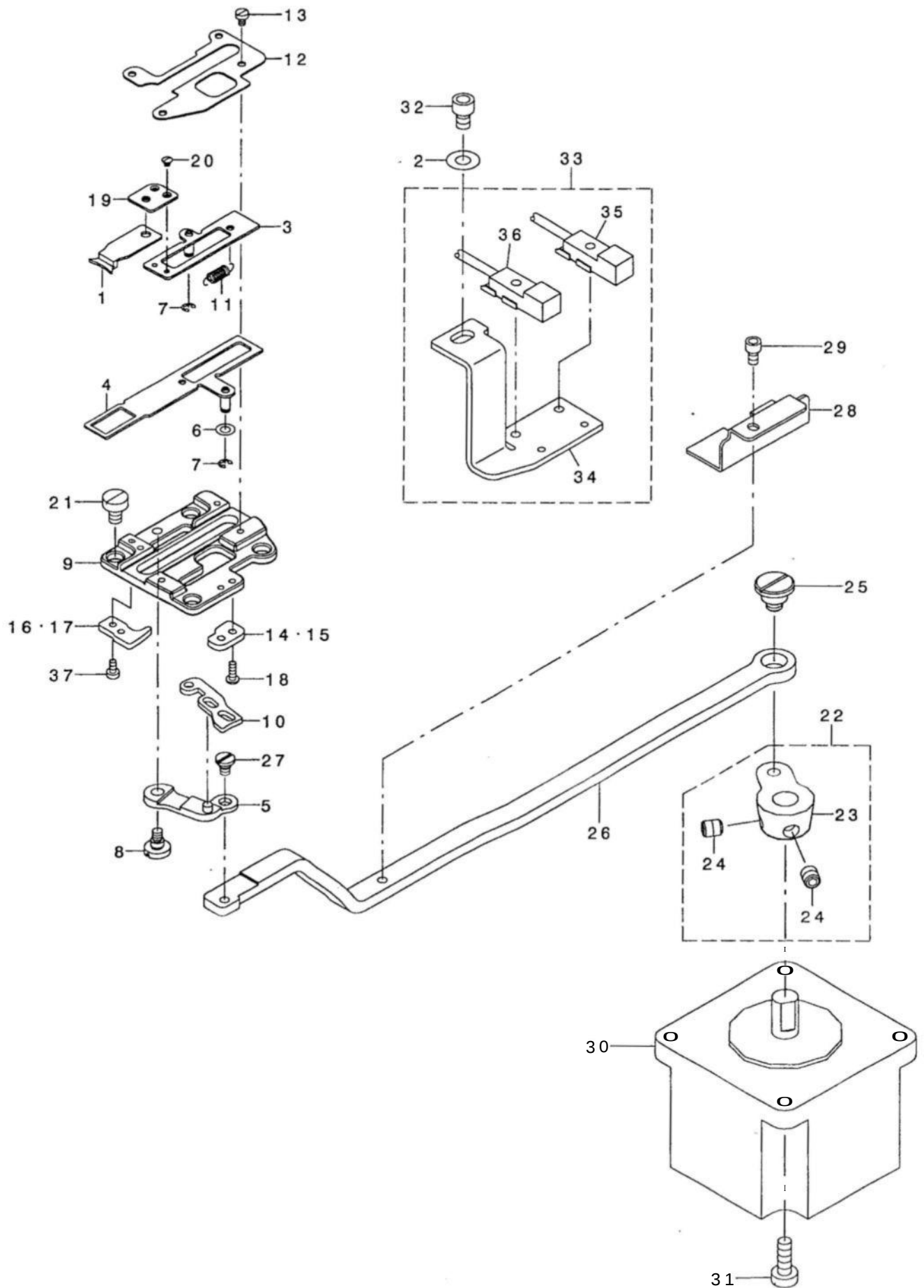
11. 剪线机构



11. THREAD TRIMMER MECHANISM COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	THREAD TRIMMER CAM	400-30936	11-001-210	1
2	SCREW	SM-8050592-TP	GB/T80	2
3	SCREW	SM-1040870-TP	GB/T68	4
4	NEEDLE CAM ROLLER A	235-17501	11-004-210	1
5	NEEDLE CAM ROLLER B	235-17600		
6	NEEDLE CAM ROLLER C	235-17709		
7	NEEDLE CAM ROLLER D	235-17808		
8	ROLLER SHAFT	400-40256	11-008-210	1
9	NUT M4 × 0.7	NM-6040001-SP	GB52-76	2
10	THREAD TRIMMER LINK ASM.	400-06712	11-010.1-210	1
10.2			11-010.2-210	1
11	SHOULDER SCREW	SD-0800327-TP	11-011-210	1
12	NUT M5	NM-6050001-SP	GB/T6170	1
13	THREAD TRIMMER SHAFT	400-23624	11-013-210	1
14	SCREW M6 L=8	SM-8060812-TP	GB/T77	2
15	CONNECTING BAR	400-30935	11-015-210	1
16	THREAD TRIMMER SENSOR SLIT	400-10525	11-016-210	1
17	SCREW M4 L=6	SM-6040602-TP	GB/T70	1
18	WASHER	WP-0450801-SP	GB/T97.1	1
19	PHOTO SENSOR	HD-0022300-00	11-019-210	1
20	SCREW M4 L=12	SL-4041291-SC	GB/T818-1985	1
21	THREAD TRIMMER SENSOR B	400-28873	11-021-210	1
22	SCREW M4 × 0.7 L=8	SM-6040802-TP	GB/T70	2
23	NEEDLE PLATE ASM.	400-30932	11-023-210	1
24	NEEDLE PLATE H ASM.	400-30933		
25	NEEDLE PLATE	400-30934	11-025-210	1
26	NEEDLE HOLE GUIDE D=1.6	B2426-210-00A		
27	NEEDLE HOLE GUIDE D=2.0	B2426-210-00B	11-027-210	1
28	COUNTER KNIFE	B2424-210-000	11-028-210	1
29	MOVING KNIFE COMPL.	B2421-210-AA0	11-029-210	1
30	MOVING KNIFE LINK	B2418-280-000	03-028-185	1
31	THREAD CUTTING LEVER RING	B2416-280-000	03-029-185	1
32	THREAD CUTTER LEVER ASM., SMAL	B2415-280-0A0	03-030-185	1
33	SCREW 9/64-40 L=3.5	SS-7090410-SP	3-59-185	2
34	THREAD CUTTER LEVER ASM., LARG	B2414-280-0A0	03-031-185	1
35	SCREW 3/32-56 L=2.2	SS-1060210-TP	3-56-185	2
36	MOVING KNIFE HINGE SCREW	B2417-210-000	11-036-210	1
37	WASHER	WP-0450846-SP	03-065-185	1
38	THREAD CUTTER LEVER SHAFT	B2417-280-000	03-026.2-185	1
39	SCREW 11/64-40 L=7	SS-7110740-TP	03-066-185	1
40	SCREW 11/64-40 L=4.0	SS-6110430-TP	3-64-185	1
41	MOVING KNIFE WASHER D	B2423-280-00D	03-032-185	1
42	MOVING KNIFE WASHER C	B2423-280-00C		
43	MOVING KNIFE WASHER A	B2423-280-00A		
44	MOVING KNIFE WASHER B	B2423-280-00B		

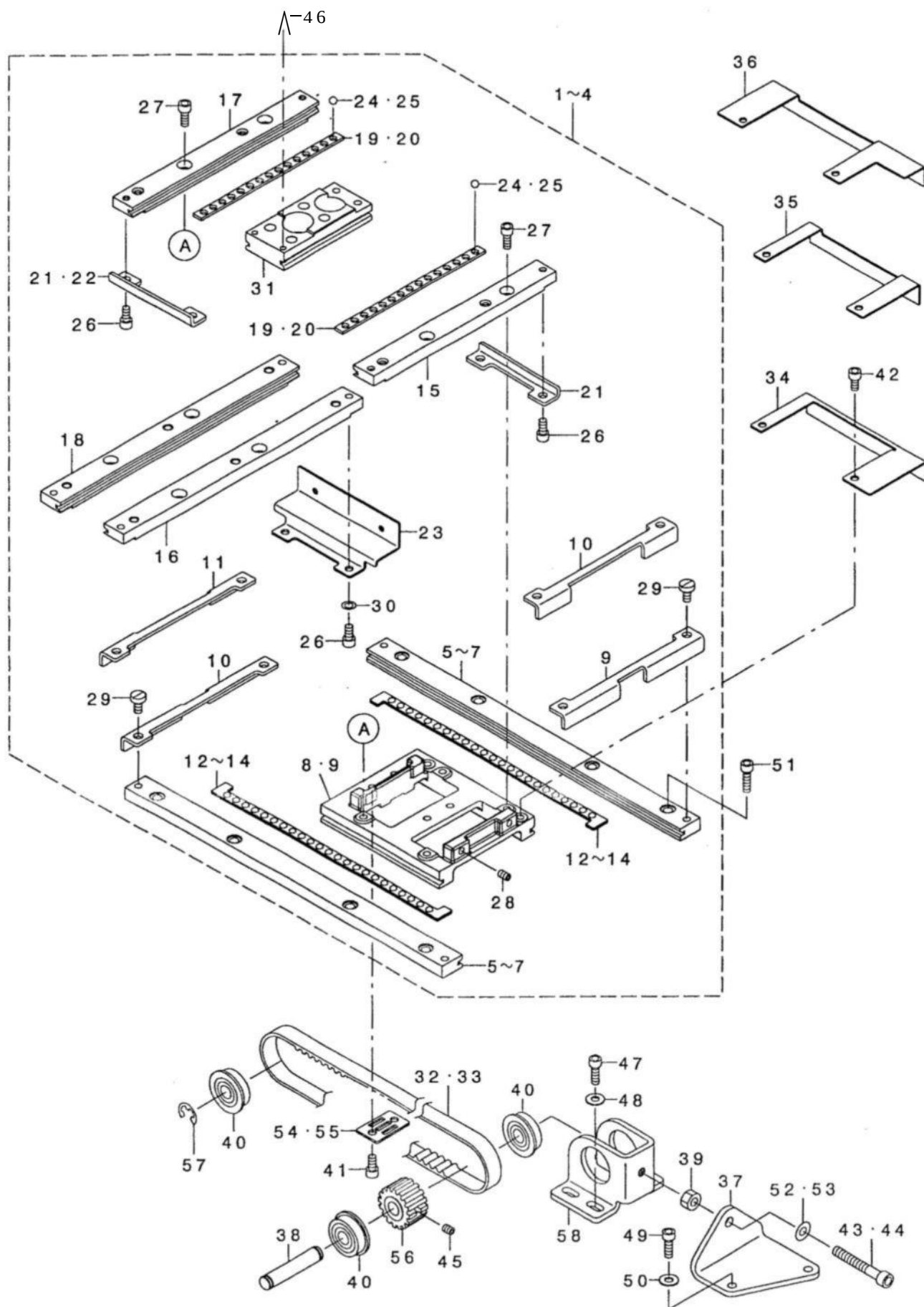
12. 夹线机构



12. THREAD CLAMP COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	TC CLAMP	400-06761	12-001-210	1
2	WASHER	WP-0450801-SP	GB/T97.1	1
3	TC CLAMP PLATE ASM.	400-06762	12-003-210	1
4	TC SUPPERT PLATE ASM.	400-06765	12-004-210	1
5	TC LINK ASM.	400-15800	12-005-210	1
6	WASHER M3	WP-0320500-SC	12-006-210	1
7	E-RING	RE-0200000-KO	12-007-210	2
8	SHOULDER SCREW	SD-0400266-TP	12-008-210	1
9	TC BASE	400-10589	12-009-210	1
10	TC CAM PLATE	400-06772	12-010-210	1
11	TC SPRING	400-06780	12-011-210	1
12	TC BASE COVER	400-06781	12-012-210	1
13	SCREW M2 L=2.5	SM-6020350-SP	12-013-210	4
14	TC NOTCH R	400-06782	12-014-210	1
15	TC NOTCH R H	400-30943		
16	TC NOTCH F	400-06777	12-016-210	1
17	TC NOTCH F H	400-30942		
18	SCREW M2 L=6	SM-4020600-SP	12-018-210	2
19	TC JOINT ASM.	400-06768	12-019-210	1
20	SCREW	SM-2360110-TP	12-020-210	2
21	SCREW	SM-6040650-TP	12-021-210	4
22	TC DRIVING ARM ASM.	400-10527	12-022-210	1
23	TC DRIVING ARM	400-10528	12-023-210	(1)
24	TC ARM SCREW	400-11152	GB/T80	(2)
25	SHOULDER SCREW	SD-0800407-TP	12-025-210	1
26	TC CONNECTING LINK	400-30940	12-026-210	1
27	SHOULDER SCREW	SD-0350156-TP	12-027-210	1
28	SENSOR SLIT	400-33191	12-028-210	1
29	BOLT M3 × 5	SM-6030502-TP	GB/T70	1
30	THREAD HOLD MOTOR	400-29630		1
31	SCREW M4 × 0.7 L=12	SM-6041202-TP	GB/T70	4
32	SCREW M4 L=6	SM-6040602-TP	GB/T70	1
33	DUST GUARD	400-32508	12-033-210	1
34		400-33190	12-034-210	(1)
34.1	SCREW M3 × 16		GB/T818-1985	(2)
34.2			GB/T93-1985	(2)
34.3			GB/T97.1	(2)
35	SENSOR	HD-0020400-0A	12-035-210	(1)
36	SENSOR	HD-0020400-0B	12-036-210	(1)
37	SCREW	SM-6020450-TP		2

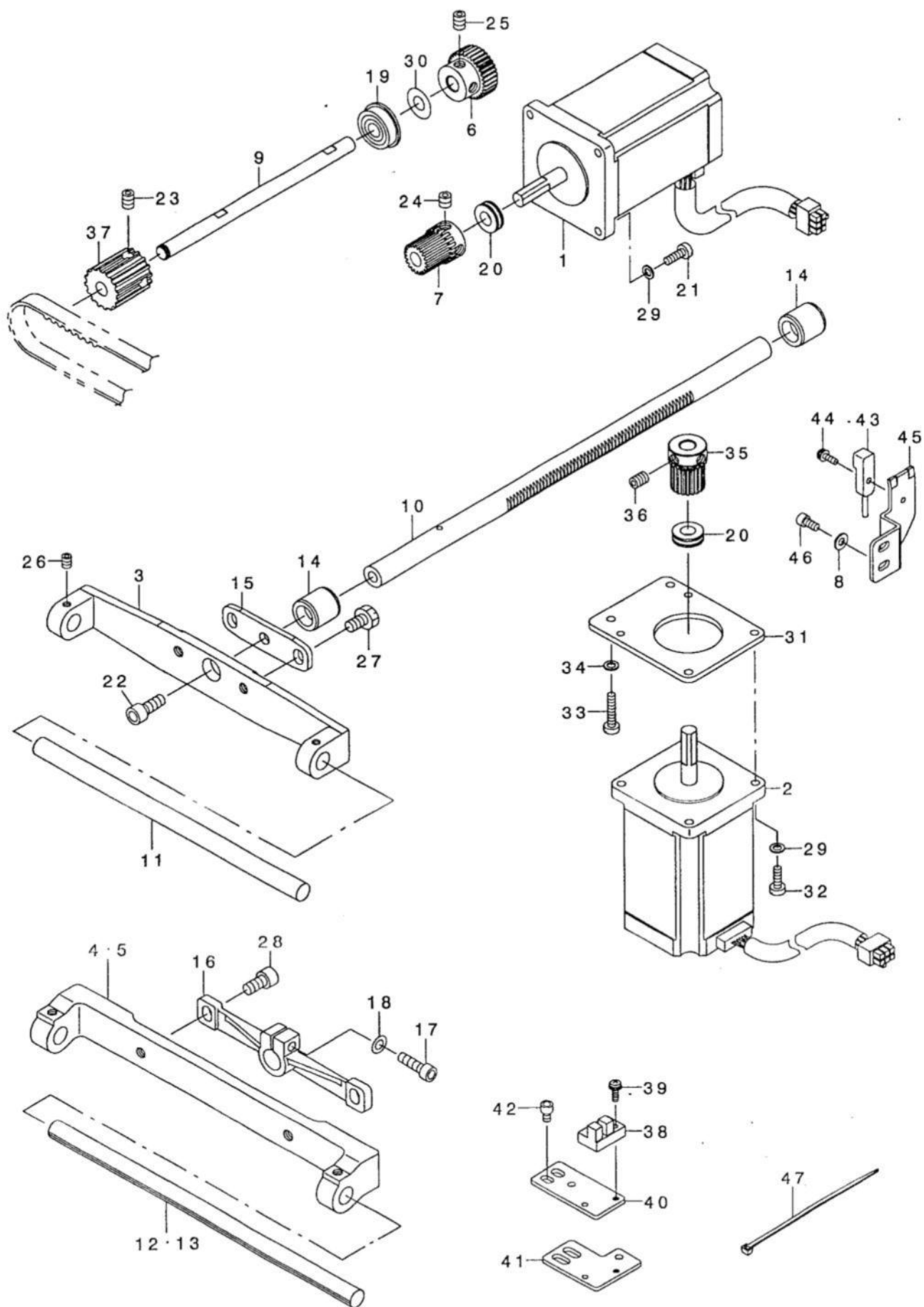
13. 纵横向传动机构 (1)



13. X-Y COMPONENTS (1)

REF.NO	DESCRIPTION	PART NO		Qty
1	X-Y_TABLE_COMPL.	400-30944	13-001-210	1
2	X-Y_TABLE_ASM	400-33144		
3	X-Y_TABLE_ASM	400-38561		
4	X-Y_TABLE_ASM	400-39540		
5	X_FIXED_RACE	400-30945		2
8	RACE TABLE	B2502-210-D00-A	13-008-210	1
10	X STOPPER	B2507-210-D00	13-010-210	2
12	X BALL GAUGE ASM.	B2508-210-DA0	13-012-210	1
15	Y FIXED RACE,RIGHT	B2520-210-D0A	13-015-210	1
17	Y FIXED RACE,LEFT	B2520-210-D0B	13-017-210	1
19	Y BALL GAUGE	B2521-210-D00	13-019-210	1
21	Y STOPPER	B2522-210-D00	13-021-210	1
24	BALL	B2527-210-000	13-024-210	1
27	SCREW M4 L=10	SM-6041002-TP	GB/T70	4
28	SCREW M4 × 0.7 L=6	SM-8040602-TP	GB/T77	2
29	SCREW M4 L=8	SM-6040860-TP	GB/T67	4
31	Y_REMOVAL_RACE	400-30946	13-031-210	1
32	X TIMING BELT	B2512-210-D00-A	MBL 100 S5M500	1
34	X SENSOR SLIT	B4007-210-D00	13-034-210	1
37	X BELT ADJUSTING BRACKET	B2530-210-D00	13-037-210	1
38	LIFTING LEVER SHAFT	262-23701	13-038-210	1
39	NUT M5	NM-6050001-SP	GB/T6170	1
40	RADIAL BEARING	SB-1080005-00	NSK 608Z	3
41	SCREW M4 × 0.7 L=8	SM-6040802-TP	GB/T70	2
42	SCREW M4 L=6	SM-6040602-TP	GB/T70	2
43	BOLT	SM-6053502-TP	GB/T70	1
45	SET SCREW M4 L=4	SM-8040412-TP	GB/T77	1
46	HINGE STUD	B1519-026-00G	13-046-210	2
47	SCREW M4 × 0.7 L=12	SM-6041202-TP	GB/T70	4
48	WASHER	WP-0450801-SP	GB/T97.1	4
49	SCREW M4 × 0.7 L=12	SM-6041202-TP	GB/T70	2
50	WASHER	WP-0450801-SP	GB/T97.1	2
51	WASHER M4 L=14	SM-6041402-TP	GB/T70	8
52	WASHER	WP-0531001-SC	GB/T97.1	1
54	BELT RECEIVER	B2509-210-D00	13-055-210	1
56	DRIVEN SPROCKET	B2514-210-D00-A	13-056-210	1
57	E-RING 6	RE-0600000-KO	GB896-76	1
58	X DRIVEN BRACKET	B2505-210-D00	13-058-210	1

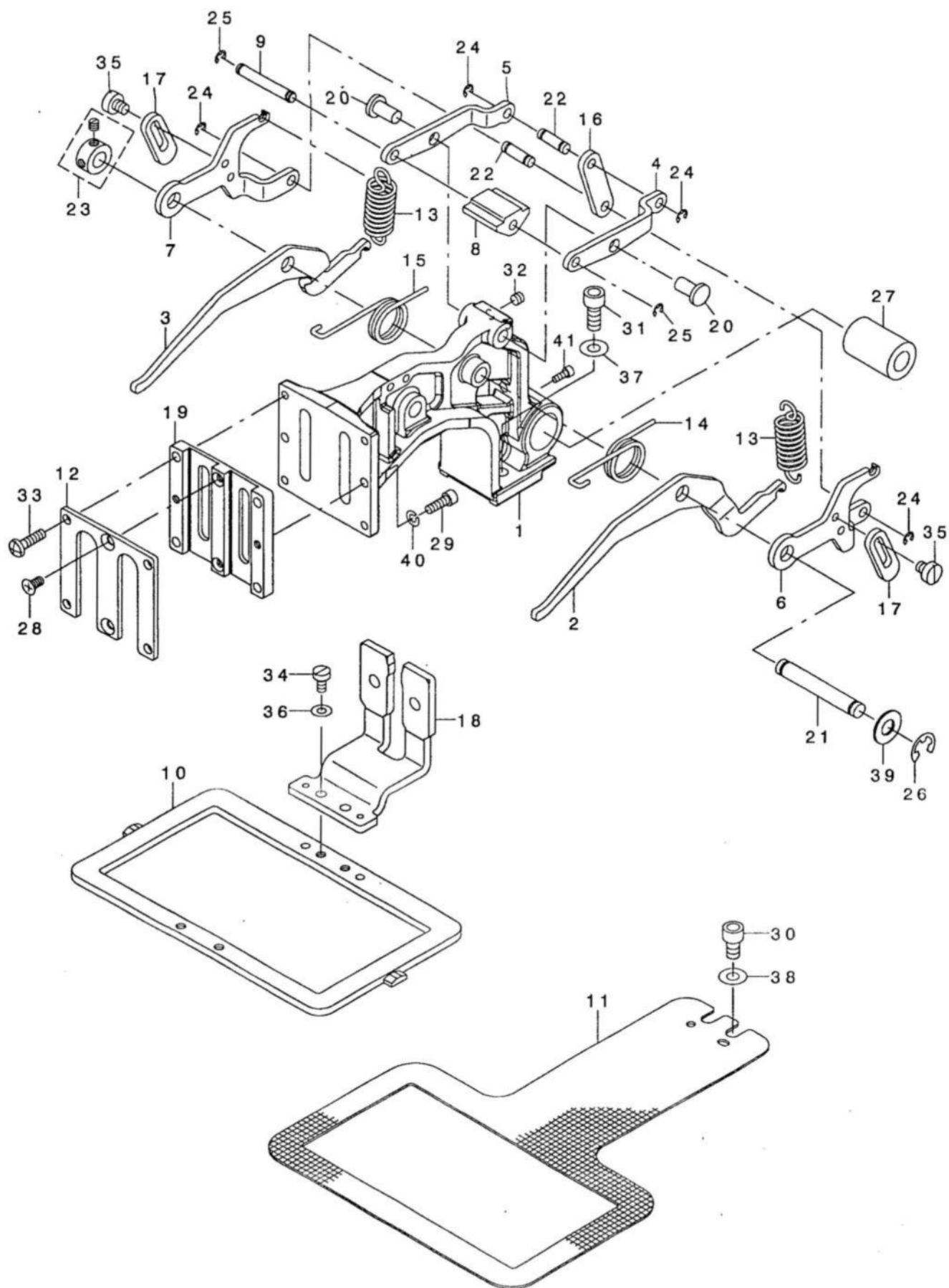
14. 纵横向传动机构 (2)



14. X-Y XOMONENTS (2)

REF.NO	DESCRIPTION	PART NO		Qty
1	X FEED MOTOR	400-29626		1
2	Y FEED MOTOR	400-29627		1
3	X GUIDE SHAFT BRACKET	400-23623	14-003-210	1
6	X DRIVEN GEAR	400-30947	14-006-210	1
7	X DRIVE GEAR	B2526-210-D00	14-007-210	1
8	WASHER 4.3 × 9 × 0.8	WP-0430801-SC	GB/T848	2
9	X DRIVE SHAFT	400-25437	14-009-210	1
10	Y FEED SHAFT	400-30948	14-010-210	1
11	X GUIDE SHAFT	400-33181	14-011-210	1
14	Y REMOVAL BUSHING	400-25438	14-014-210	2
15	Y REMOVAL BRACKET	400-33042	14-015-210	1
19	RADIAL BEARING	SB-1080005-00	NSK 608Z	1
20	BEARING	SB-4080001-00	06-013-210	2
21	SCREW M4 L=12	SM-6041200-SP	GB/T65	4
22	SCREW M8 L=15	SM-6081562-TP	GB/T70	1
23	SCREW M6 L=8	SM-8060812-TP	GB/T77	2
24	SCREW M6 × 6	SM-8060602-TP	GB/T77	2
25	SCREW M6 L=8	SM-8060812-TP	GB/T77	2
26	SCREW M5 × 6	SM-8050612-TP	GB/T77	2
27	SCREW M6 L=10	SM-9061050-TP	14-027-210	2
29	WASHER	WP-0450846-SP	GB/T848	8
30	WASHER 8.2 × 14 × 0.5	WP-0820526-SD	07-022-1900	1
31	Y FEED MOTOR BASE	400-25439	14-031-210	1
32	SCREW M4 L=12	SM-6041200-SP	GB/T65	4
33	SCREW	SM-6042000-SP	GB/T65	2
34	WASHER	WP-0450846-SP	GB/T848	2
35	X DRIVE GEAR	B2526-210-D00	14-007-210	1
36	SCREW M6 × 6	SM-8060602-TP	GB/T77	2
37	DRIVE SPROCKET	B2513-210-D00-A	14-037-210	1
38	PHOTO SENSOR	HD-0005700-0A		1
39	SCREW M3 × 10	SL-4031081-SC	GB/T818-1985	1
40	X SENSOR INSTALLING PLATE	B4004-210-D00	14-040-210	1
42	SCREW M4 L=6	SM-6040602-TP	GB/T70	2
43	Y SENSOR ASM.	400-32505		1
44	SCREW M3 × 10	SL-4031081-SC	GB/T818-1985	1
45	Y SENSOR INSTALLING PLATE	400-25013	14-045-210	1
46	SCREW M4 × 0.7 L=8	SM-6040802-TP	GB/T70	2
47	CABLE BAND	EA-9500B01-00		1

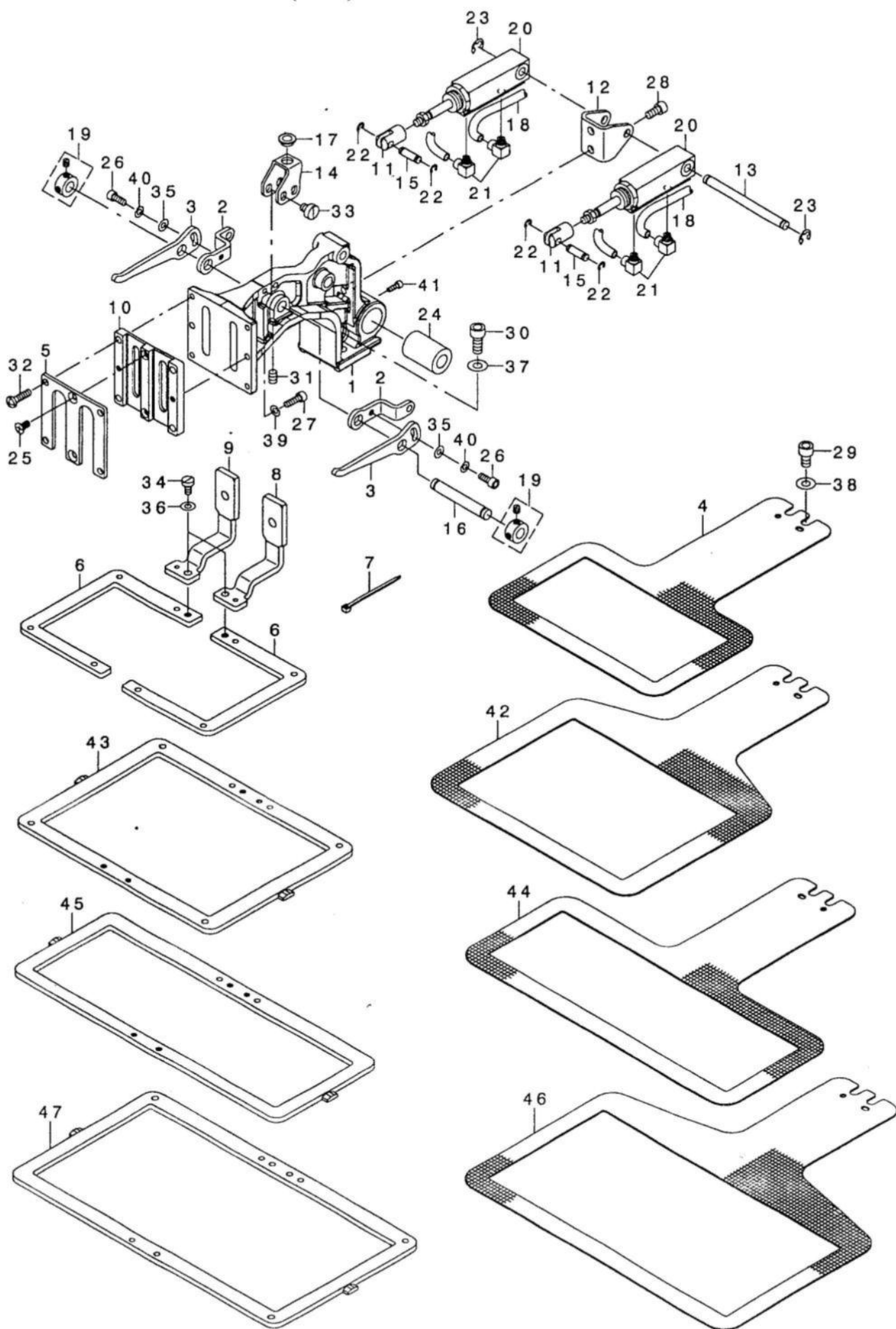
15. 送料机构部件



15. CLOTH FEED MECHANISM COMPONENTS

REF.NO	DESCRIPTION	PART NO		Qty
1	FEED BRACKET	400-23636	15-001-210	1
2	LIFTING LEVER RIGHT	400-23645	15-002-210	1
3	LIFTING LEVER LEFT	400-23646	15-003-210	1
4	FEED BRACKET UPPER LINK RIGHT	400-23652	15-004-210	1
5	FEED BRACKET UPPER LINK LEFT	400-23653	15-005-210	1
6	SUPPORT LINK RIGHT	400-23649	15-006-210	1
7	SUPPORT LINK LEFT	400-23650	15-007-210	1
8	SLIDER	B2579-210-D00-A	15-008-210	1
9	SLIDER SHAFT	400-23648	15-009-210	1
10	FEEDING FRAME	400-23638	15-010-210	1
11	LOWER PLATE	B2552-210-D00	15-011-210	1
12	WORK CLAMP FOOT PLATE COVER	400-23647	15-012-210	1
13	SPRING	B2583-210-D00	15-013-210	2
14	SPRING, RIGHT	B2581-210-D00	15-014-210	1
15	SPRING, LEFT	B2582-210-D00	15-015-210	1
16	FEED BRACKET LINK	400-23651	15-016-210	1
17	LINK STOPPER	400-23654	15-017-210	2
18	SLIDE PLATE COMPL.	B2551-210-DA0-A	15-018-210	1
19	WORK CLAMP FOOT PLATE	B2610-210-D00	15-019-210	1
20	FEED REGULATOR CONNECTING ROD	B1626-555-000	15-020-210	2
21	SHAFT BLOCK SHAFT	400-23663	15-021-210	1
22	CYLINDER PIN	400-23635	15-022-210	2
23	THRUST COLLAR ASM.	CS-079073A-SH	15-023-210	1
24	E-RING 3	RE-0300000-K0	GB896-1986	4
25	E-RING 3	RE-0300000-K0	GB896-1986	2
26	E-RING 7	RE-0700000-K0	GB896-1986	1
27	BEARING	SB-7100005-00		1
28	SCREW M4 × 0.7 L=8	SM-1040801-SP		2
29	SCREW M4 × 0.7 L=12	SM-6041202-TP	GB/T70	2
30	SCREW M6 L=10	SM-6061002-TP	GB/T70	2
31	BOLT	SM-6061402-TN	GB/T70	2
32	SCREW M5 L=4	SM-8050412-TP	GB/T77	2
33	SCREW M4 L=16	SM-4041655-SP		4
34	SCREW	SM-6040800-SP		2
35	SCREW	SM-6450610-TP		4
36	WASHER 4.8 × 8.4 × 0.8	WP-0480856-SP		2
37	WASHER	WP-0651001-SC		2
38	WASHER	WP-0651001-SC		2
39	WASHER	B2557-280-00C		1
40	SPRING WASHER	WS-0410002-KP	GB 93-76	2
41	SCREW M3 × 0.5 L=8	SM-6030802-TP	GB/T70	1

16. 送料机构部件 (气动)



16. CLOTH FEED MECHANISM COMPONENTS (PNEUMATIC)

REF. NO	DESCRIPTION	PART NO		Qty
1	FEED BRACKET	40023636	15-001-210	1
2	LINK PLATE A	40023643	16-02-1930	2
3	LINK PLATE B	40023640	16-003-210	2
4	LOWER PLATE	B2552210D00	15-011-210	1
5	WORK CLAMP FOOT PLATE COVER	40023647	15-012-210	1
6	2-STEP FEEDING FRAME	40023639	16-006-210	2
7	CLIP	HX002330000	16-007-210	4
8	WORK CLAMP FOOT COMPL.RIGHT	B2590210DA0	16-008-210	1
9	WORK CLAMP FOOT COMPL.LEFT	B2591210DA0	16-009-210	1
10	WORK CLAMP FOOT PLATE	B2610210D00	15-019-210	1
11	CYLINDER KNUCKLE	40023644	16-011-210	2
12	CYLINDER INSTALLING BASE	B2567210D00	16-012-210	1
13	CYLINDER SHAFT	40023641	16-013-210	1
14	SLIDER BASE	40023642	16-014-210	1
15	CYLINDER PIN	40023635	16-015-210	2
16	SHAFT BLOCK SHAFT	40023663	16-016-210	1
17	CLAMP SHAFT HOLDER	G5126172000	06-006-185	1
18	URETHANE HOSE BLACK	BT0400251EB	16-018-210	4
19	THRUST COLLAR ASM.	CS079073ASH	16-019-210	2
20	AIR CYLINDER	PA1602006A0	CJPD15-20D	2
21	HOSE ELBOW	PJ046052503		4
22	E-RING 3	RE03000000K0	GB/T896	4
23	E-RING 5	RE05000000K0	GB/T896	2
24	BEARING	SB710000500	LM101929	1
25	SCREW M4X0.7 L=8	SM1040801SP	GB/T65	2
26	SCREW M4 L=10	SM6041002TP	GB/T70	2
27	SCREW M4X0.7 L=12	SM6041202TP	GB/T70	2
28	SCREW M5X0.8 L=10	SM6051002TP	GB/T70	2
29	SCREW M6 L=10	SM6061002TP	GB/T70	2
30	BOLT	SM6061402TN	GB/T70	2
31	SCREW M5X8	SM8050812TP	GB/T77	1
32	SCREW M4 L=16	SM4041655SP	GB/T65	4
33	SCREW	SM6450610TP	GB/T65	4
34	SCREW	SM6040800SP	GB/T65	2
35	WASHER 4.5X8X0.5	WP0450000SD	GB/T848	2
36	WASHER 4.8X8.4X0.8	WP0480856SP	GB/T848	2
37	WASHER	WP0651001SC	GB/T848	2
38	WASHER	WP0651001SC	GB/T848	2
39	SPRING WASHER	WS0410002KP	GB/T93	2
40	SPRING WASHER	WS0410002KP	GB/T93	2
41	SCREW M3X0.5 L=8	SM6030802TP	GB/T70	1
42	LOWER_PLATE	40036477	16-042-210	1
43	FEEDING_FRAME	40036478	16-043-210	1
44	LOWER PLATE	D2552D10D0D	16-044-210	1
45	FEEDING_FRAME	40038567	16-045-210	1
46	LOWER_PLATE	40039541	16-046-210	1
47	FEEDING_FRAME	40039542	16-047-210	1

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