
在使用缝纫机之前请阅读本使用说明书。
请将本使用说明书放在便于查阅的地方保管。

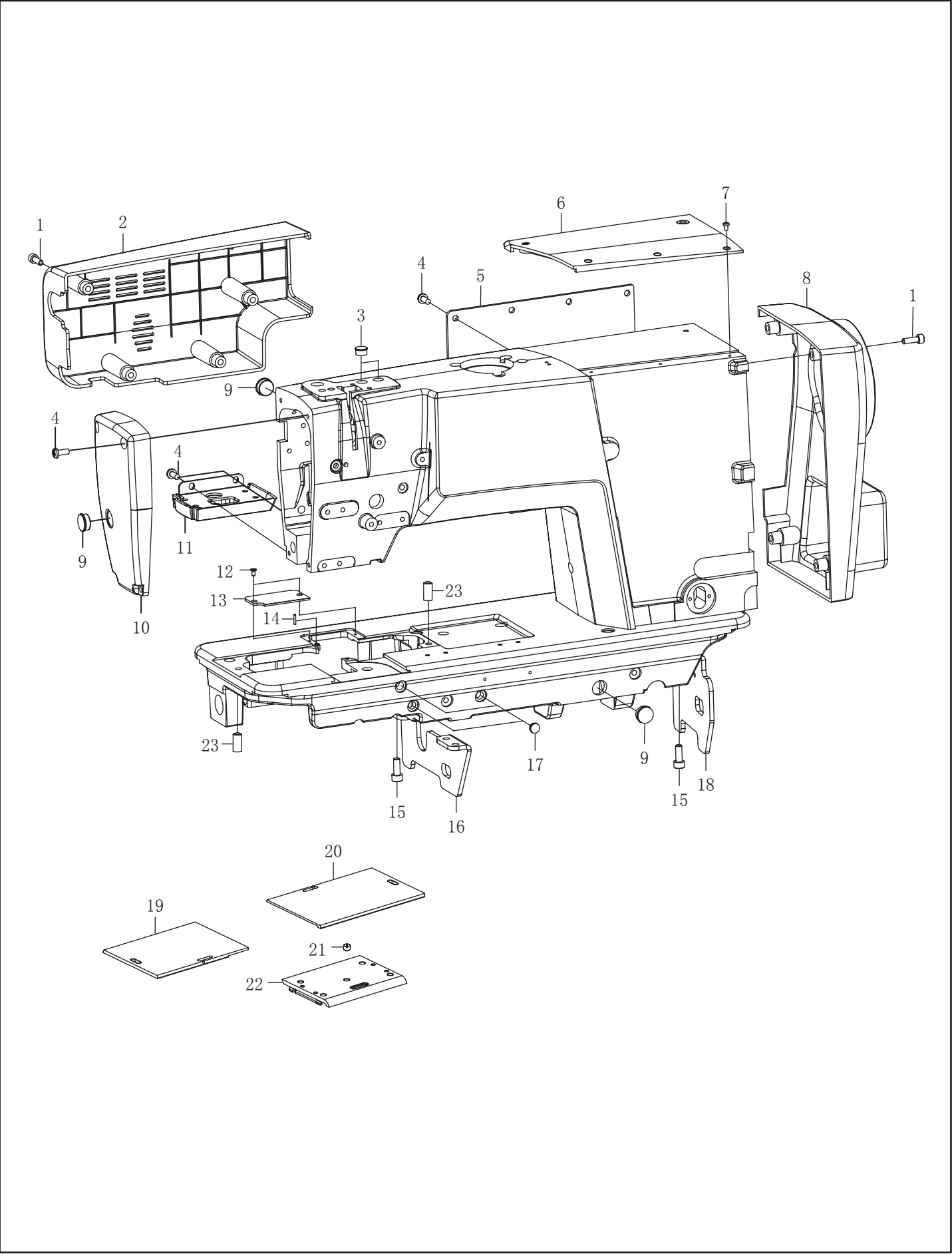
双针平缝机



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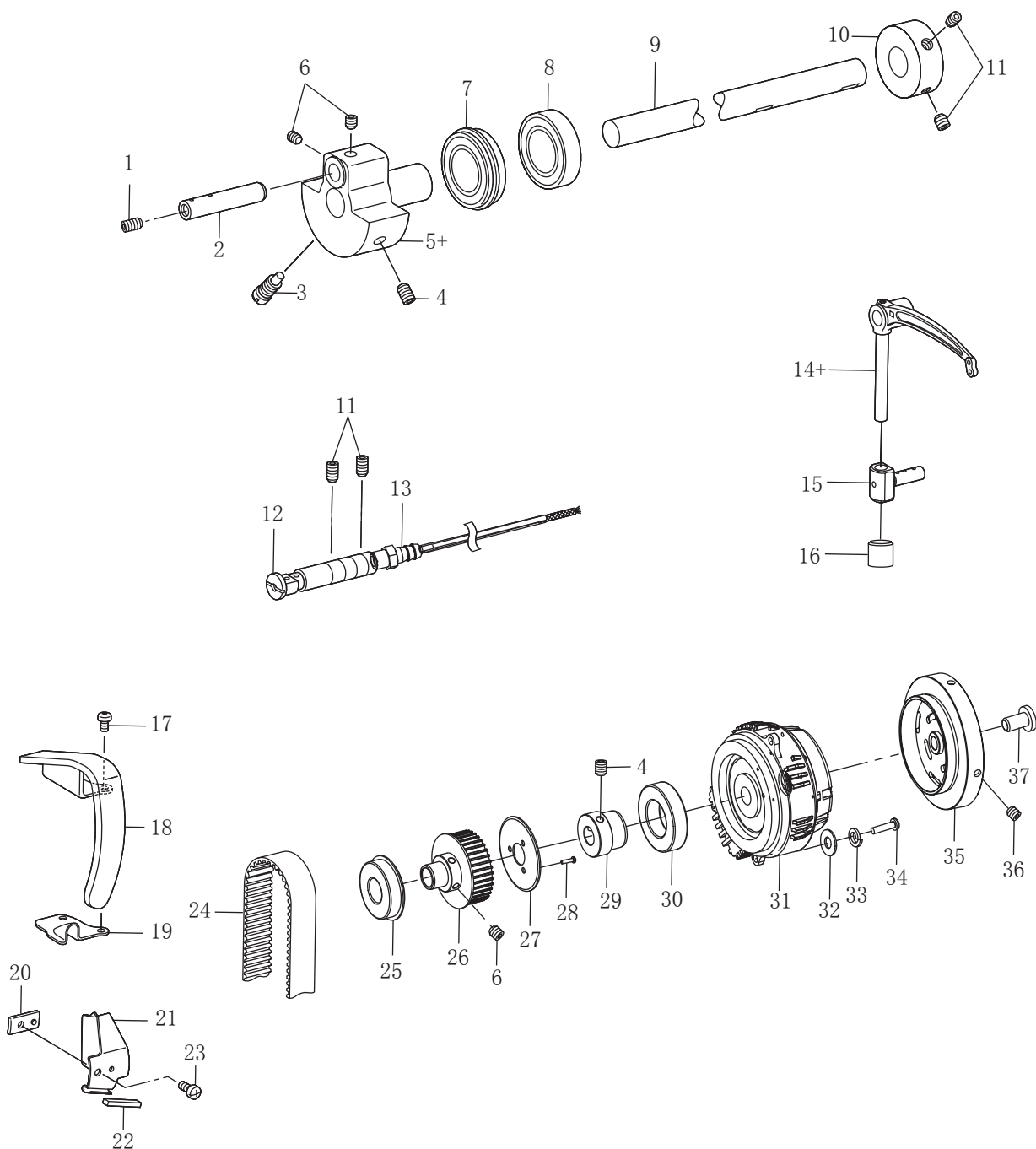
1.机体部分/Machine body



1. 机体部分/Machine body

序号	图 号	数量	名 称	NAME OF PARTS
1	018502032	8	螺钉M5×20	SCREW PAN M5×20
2	124012202	1	电磁铁罩	ELECTROMAGNET COVER
3	115011001	2	橡皮塞10.5	RUBBER CAP 10.5
4	062501016	15	螺钉M5×10	SCREW PAN M5×10
5	115010401	1	后盖板	REAR COVER
6	124013301	1	上盖	UPPER COVER
7	168012501	4	螺钉M3×8	SCREW PAN M3×8
8	124011102	1	马达罩	MOTOR COVER
9	115010701	3	橡皮塞15.5	RUBBER CAP 15.5
10	124010302	1	面板	FACE PLATE
11	124010402	1	机头灯组件	HEAD LAMP ASSY
12	125080401	2	螺钉M3×6	SCREW PAN M3×6
13	124012501	1	后推板	SLIDE PLATE
14	124011301	1	针板定位销	POSITIONING PIN
15	018061232	5	螺钉M6×12	SCREW PAN M6×12
16	124011902	1	左支撑板	SUPORRT PLATE L
17	115012701	3	橡皮塞8.5	RUBBER CAP 8.5
18	124012001	1	右支撑板	SUPORRT PLATE R
19	124011401	1	推板L	SLIDE PLATE L
20	124011501	1	推板R	SLIDE PLATE R
21	124012601	1	螺钉SM5. 16×32-6	SCREW PAN SM5. 16×40-6
22	124013001	1	推板F	SLIDE PLATE F
23	124013101	2	波珠螺钉M5×10	SCREW PAN M5×10

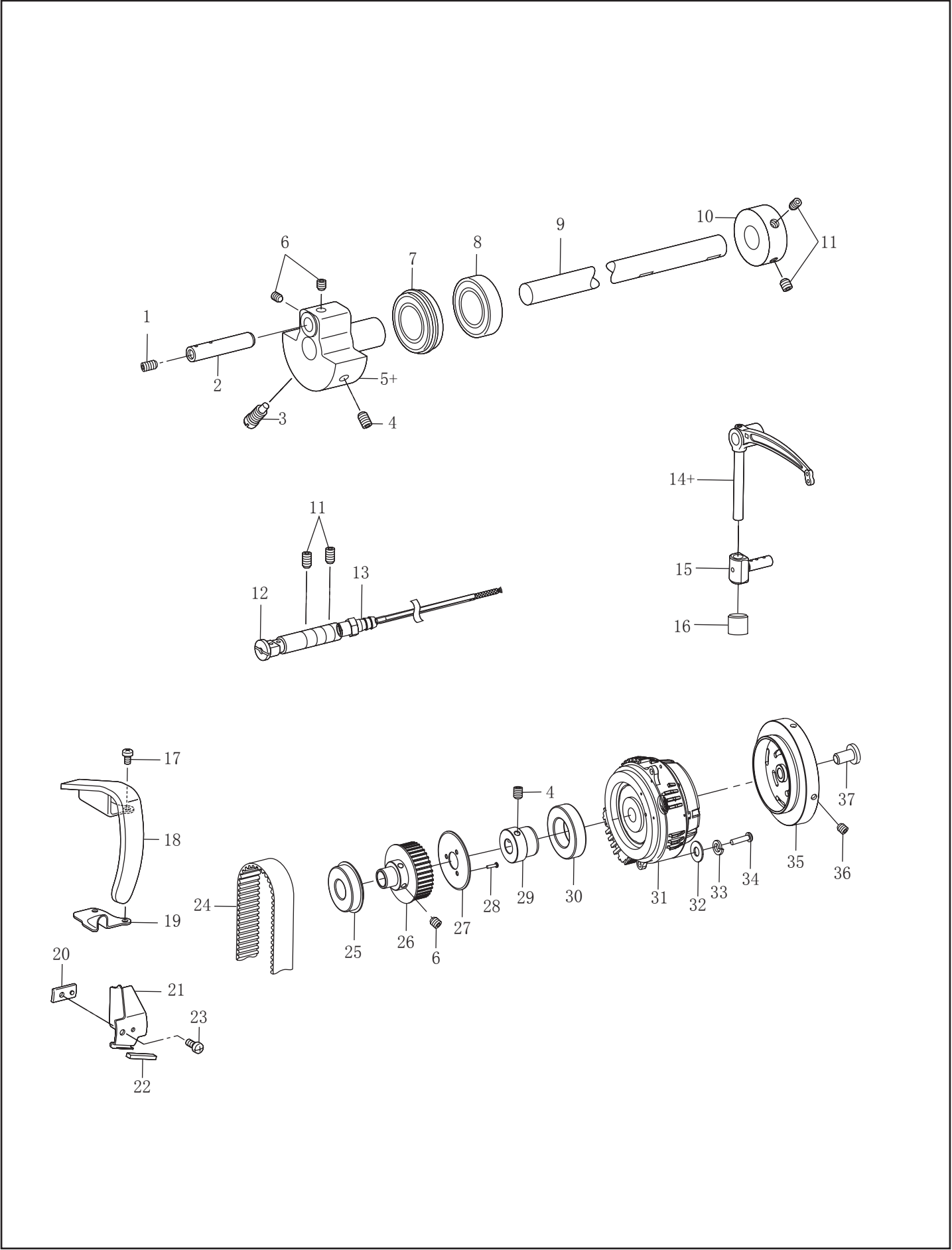
2. 上轴装置/Shaft mechanism



2. 上轴装置/Upper shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	012500536	1	螺钉M5×5	SCREW PAN M5×5
2	124020201	1	针杆曲柄轴	CRANK SHAFT
3	124020301	1	螺钉M8	SCREW PAN M8
4	014601016	3	螺钉M6×0.75-10	SCREW PAN M6×.75-10
5+	124020502	1	挑线杆曲柄(242II)	THREAD TAKE-UP CRANK
5+	125020502	1	挑线杆曲柄(245II)	THREAD TAKE-UP CRANK
6	0126000636	4	螺钉M6×0.75-6	SET SCREW PAN M6×0.75-6
7	115024501	1	轴承6004ZZNR	BALL BEARING 6004ZZNR
8	124020801	1	轴承6004ZZ	BALL BEARING 6004ZZ
9	124020903	1	上轴DD	UPPER SHAFT DD
10	115021201	2	卷线驱动轮	BOBBIN WINDER DRIVING WHEEL
11	012061032	2	螺钉M6×10	SCREW PAN M6×10
12	124021301	1	挑线杆支撑轴	THREAD TAKE-UP S-SHAFT UNIT
13	124024001	1	油嘴	NOZZLE
14+	124021401-1	1	挑线杆(245II)	T-TAKE-UP LEVER ASSY
14+	125021401	1	挑线杆 R(275II)	T-TAKE-UP LEVER ASSY R
15	124021501	1	挑线杆接头滑块	T-TAKE-UP SLIDE BLOCK
16	124023901	1	橡皮塞 4.2	RUBBER CAP 4.2
17	062500816	2	螺钉M5×8	SCREW PAN M5×8
18	124021701	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER
19	124021801	1	防尘盖	DUST COVER
20	124021901	1	遮掩板支座	HOLDER, SHELTER PLATE
21	124022001	1	遮掩板	SHELTER PLATE
22	124022101	1	油毡	FELT
23	062501016	1	螺钉M5×10	SCREW PAN M5×10
24	124022301	1	同步皮带	TIMING BELT
25	124022401	1	轴承6204ZZNR	BALL BEARING, 6204ZZNR
26	124022601	1	同步轮 U	TIMING PULLEY, U
27	124022701	1	同步轮U法兰	PULLEY U FLANGE
28	062400616	3	螺钉M4×6	SCREW PAN M4×6
29	124022901	1	轴承套	BEARING SLEEVE
30	124023001	1	轴承6006ZZ	BALL BEARING 6006ZZ

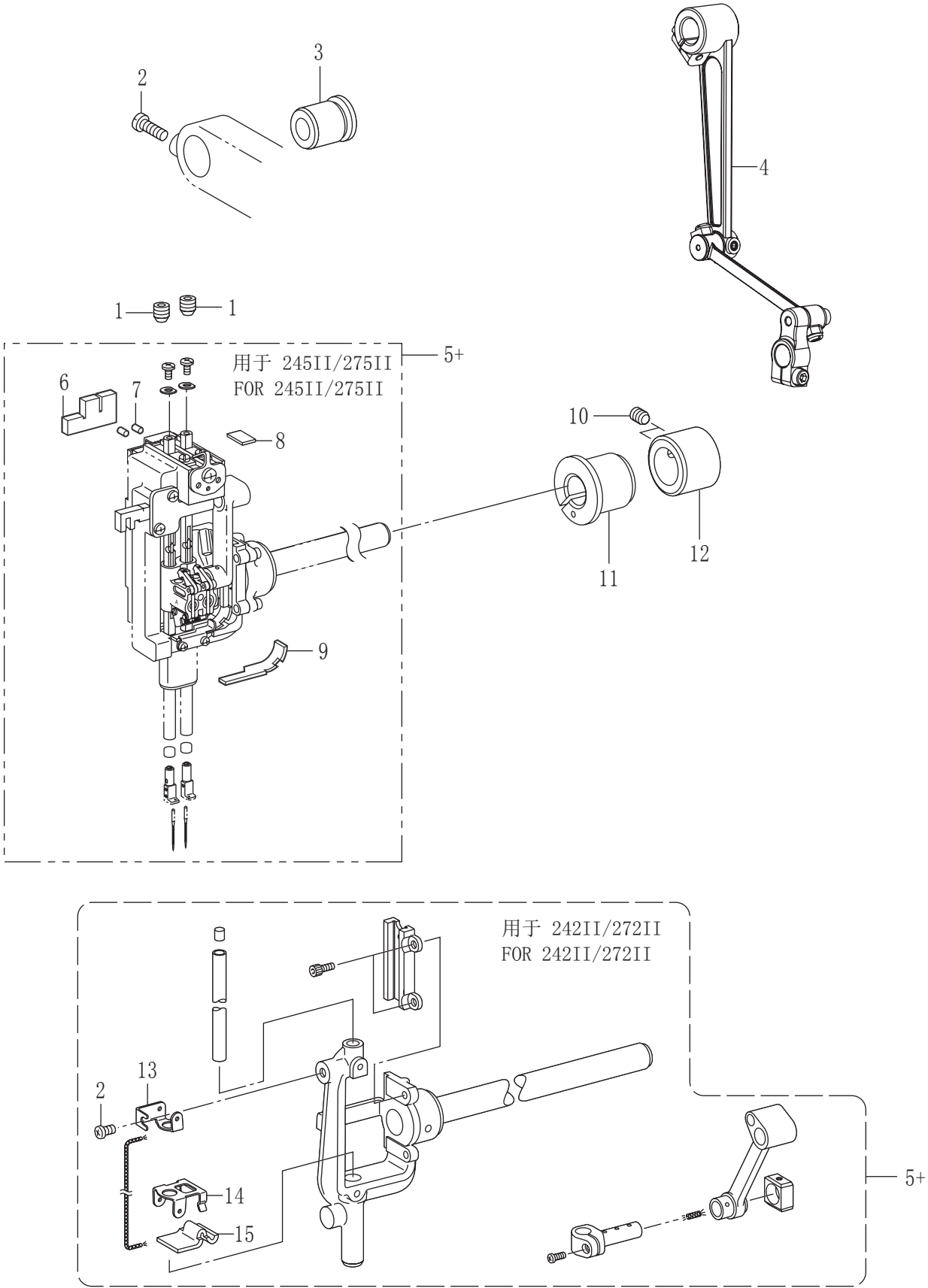
2. 上轴装置/Upper shaft mechanism



2. 上轴装置/Upper shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
31	124025102	1	主轴电机组件	SERVO MOTOR ASSY
32	025050132	3	垫圈 M5	WASHER
33	028050246	3	弹性垫圈 T5	SPRING WASHER T6
34	018501632	3	螺钉M5×16	SCREW M5×16
35	124025202	1	手轮	FILM ROTATING AND ENCODER
36	014760632	2	螺钉SM5.95×28-8	SCREW PAN SM5.95×28-8
37	115025401	1	螺钉SM8.37	HAND WHEEL ASSY

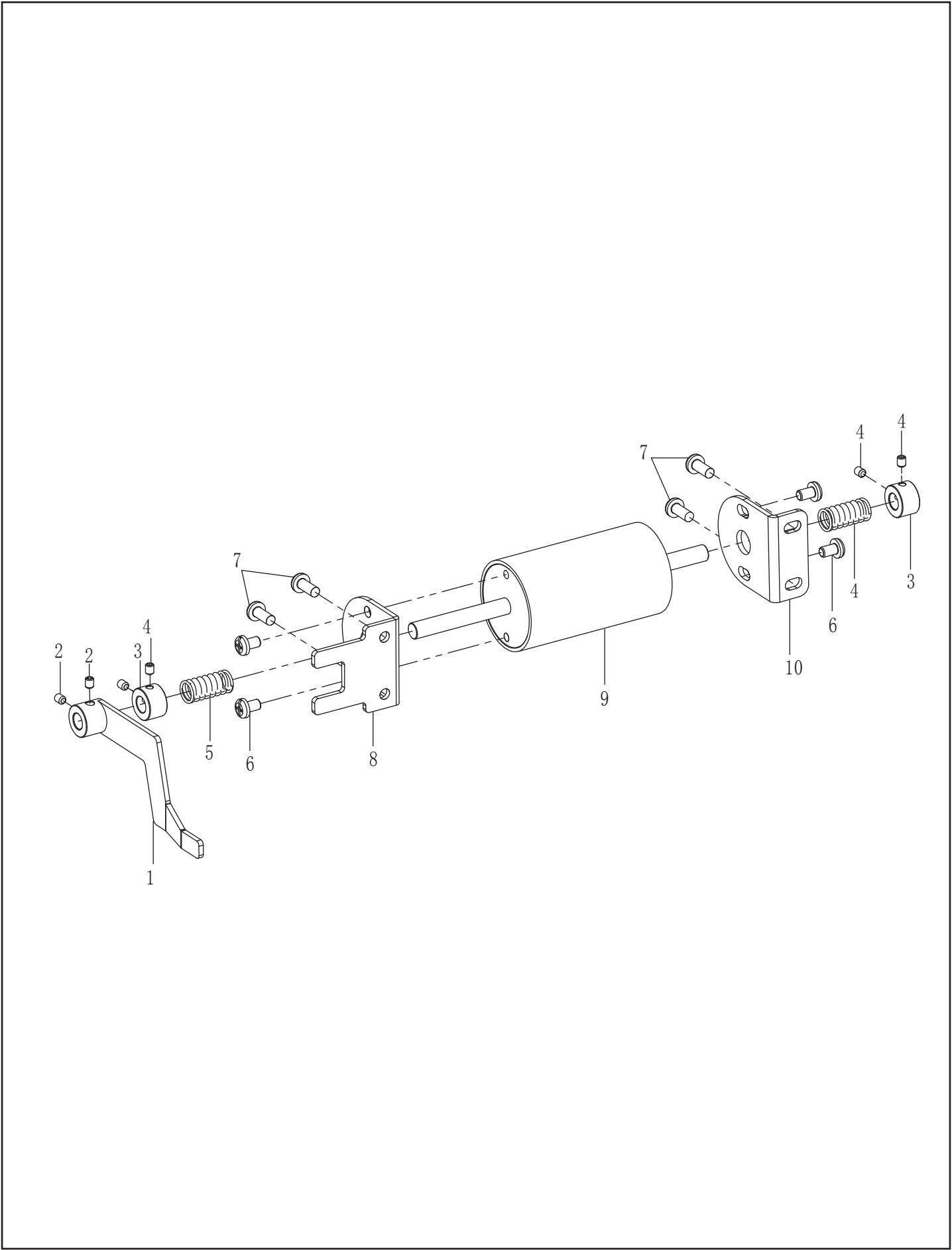
3. 针杆摆动装置/Needle bar rocking mechanism



3. 针杆摆动装置/Needle bar rocking mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	014080832	2	螺钉M8×8	SCREW PAN M8×8
2	062501016	2	螺钉M5×10	SCREW PAN M6×16
3	124030301	1	摆动轴轴套R	BUSH R
4	124030401	1	针杆摆动大组件	NEEDLE BAR ROCKER LEVER ASSY
5+	124031801	1	针杆支架组件 242II	NEEDLE BAR ROCKER SHAFT UNIT
5+	125031801	1	针杆支架组件 245II	NEEDLE BAR ROCKER SHAFT UNIT
6	124032201	1	针杆支架油毡U 245II	FELT
7	124032401	1	针杆支架油毡塞 245II	FELT
8	124032601	1	针杆支架油毡 245II	FELT
9	124032301	1	针杆支架油毡D 245II	FELT
10	012600636	2	螺钉M6×0.75-6	SCREW PAN M6×0.75-6
11	124031501	1	轴套L	BUSH L
12	124031701	1	紧圈	SET SCREW COLLAR
13	124031901	1	油毡上支架 242II	FELT SUPPORT U
14	124032001	1	油毡下支架 242II	FELT SUPPORT D
15	124032101	1	针杆支架油毡 242II	FELT

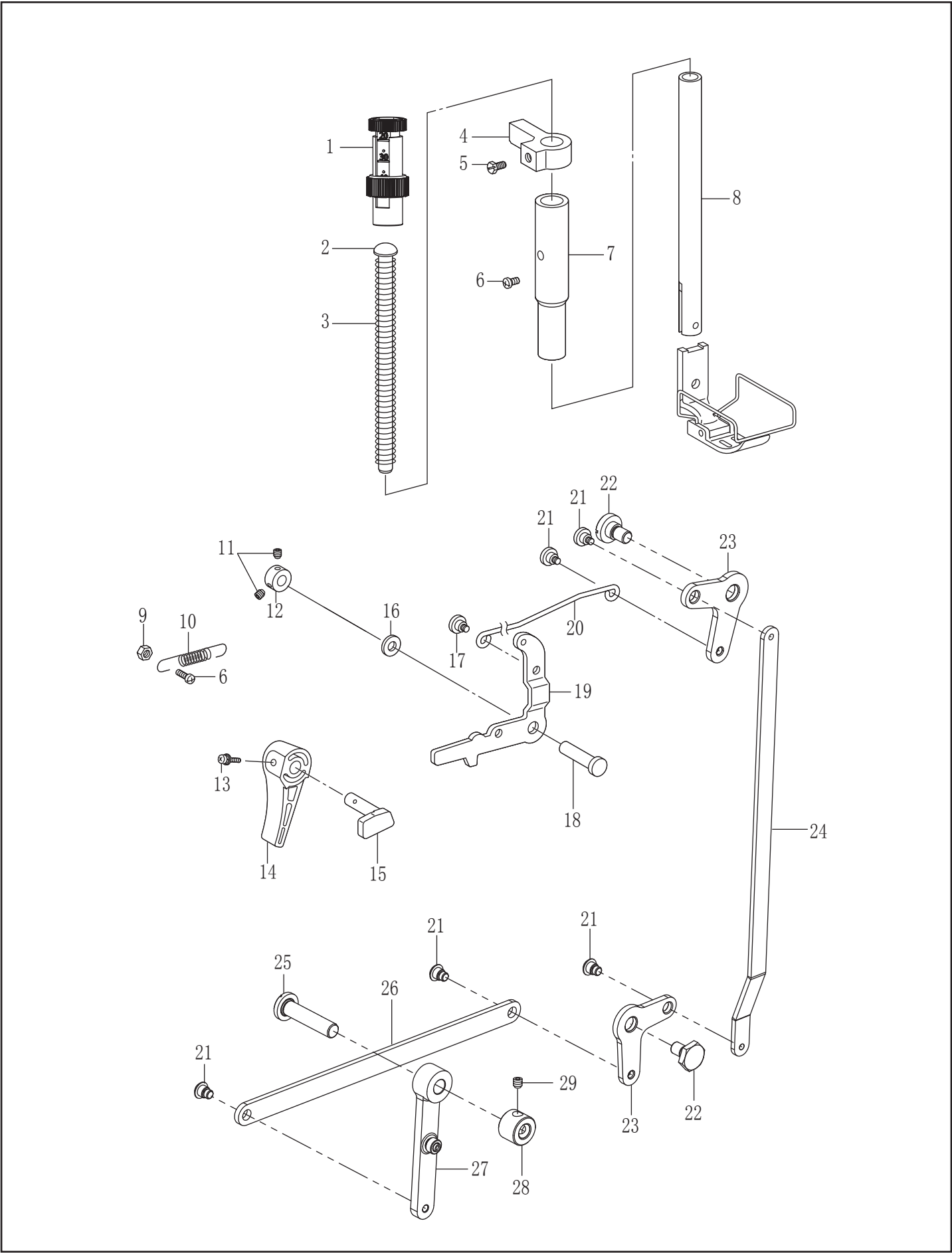
4. 针杆切换操作装置/Needle bar rocking mechanism



4. 针杆切换操作装置/Needle bar rocking mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	125040101	1	分离板	SEPARATION PLATE
2	012500536	2	固定螺钉M5×5	SCREW PAN M5×5
3	125040301	2	紧圈	SET SCREW COLLAR
4	012400532	4	固定螺钉M4×5	SCREW PAN M4×5
5	125040401	2	弹簧	SPRING, EXTENSION
6	062500616	4	螺钉M5×6	SCREW PAN M5×6
7	062501016	4	螺钉M5×10	SCREW PAN M5×10
8	125040501	1	电磁铁安装板左	SOLENOID SETTING PLAT L
9	125040801	1	分离电磁铁组件	SEPARATING ELECTROMAGNET ASSY
10	125040901	1	电磁铁安装板右	SOLENOID SETTING PLATE R

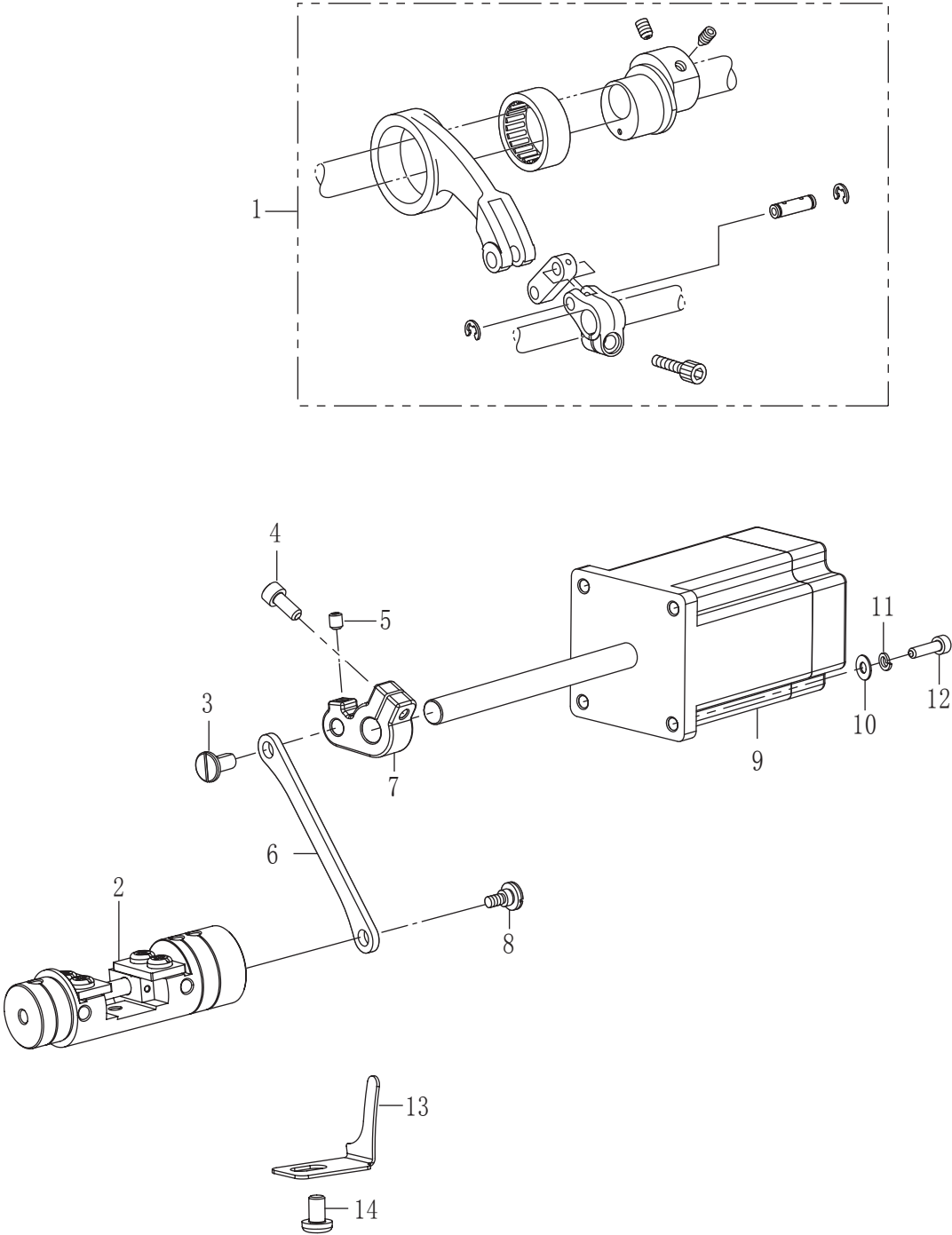
5. 压脚装置/Presser foot mechanism



5. 压脚装置/Presser foot mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124050101	1	调节螺栓 M14	PRESSER ADJUSTING SCREW M14
2	115030401	1	弹簧导杆	SPRING GUIDE
3	125050401	1	压紧弹簧	PRESSER BAR SPRING
4	124050501	1	压紧杆导架	GUIDE BRACKET P-BAR
5	124050601	1	螺栓 M6	BOLT (CP) M6
6	062501016	2	螺钉 M5×10	SCREW PAN M5×10
7	124050801	1	压杆轴套	PRESSER BAR BUSH
8	124050901	1	压紧杆	PRESSER BAR
9	021500106	1	螺母 M5	NUT M5
10	124051301	1	弹簧	SPRING
11	012500536	2	固定螺钉 M5×5	SCREW PAN M5×5
12	124051101	1	紧圈	SET SCREW COLLAR
13	115032001	1	螺钉 M3.5×12	SCREW PAN (S/P W) M3.5X12
14	115031901	1	抬压脚扳手	LIFTING LEVER
15	124051701	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK
16	124051801	1	垫圈	WASHER, PLAIN
17	124051901	1	段螺钉M5	SHOULDER SCREW M5
18	124052101	1	提升杠杆销	P-BAR LIFTING LEVER SHAFT
19	124052001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER
20	124052201	1	膝控连杆	KNEE LIFTER CONNECTING ROD
21	115034301	5	段螺钉 SM4.76×32	SHOULDER SCREW SM4.76×32
22	150345011	2	段螺钉 SM6.35×28	SHOULDER SCREW SM6.35×28
23	169032101	2	膝控提升杠杆	KNEE LIFTER LEVER
24	124052601	1	膝控提升拉杆	KNEE LIFTER BAR
25	124052902	2	抬压曲柄连杆销	P-BAR LIFTER CRANK LEVER PIN
26	124052701	1	膝控提升短拉杆	KNEE LIFTER SHORT BAR
27	124052802	1	抬压曲柄连杆组件	P-BAR LIFTER CRANK LEVER ASSY
28	115072001	1	紧圈	SET SCREW COLLAR
29	014770632	2	螺钉 SM6.35×40-6	SCREW PAN SM6.35×40-6

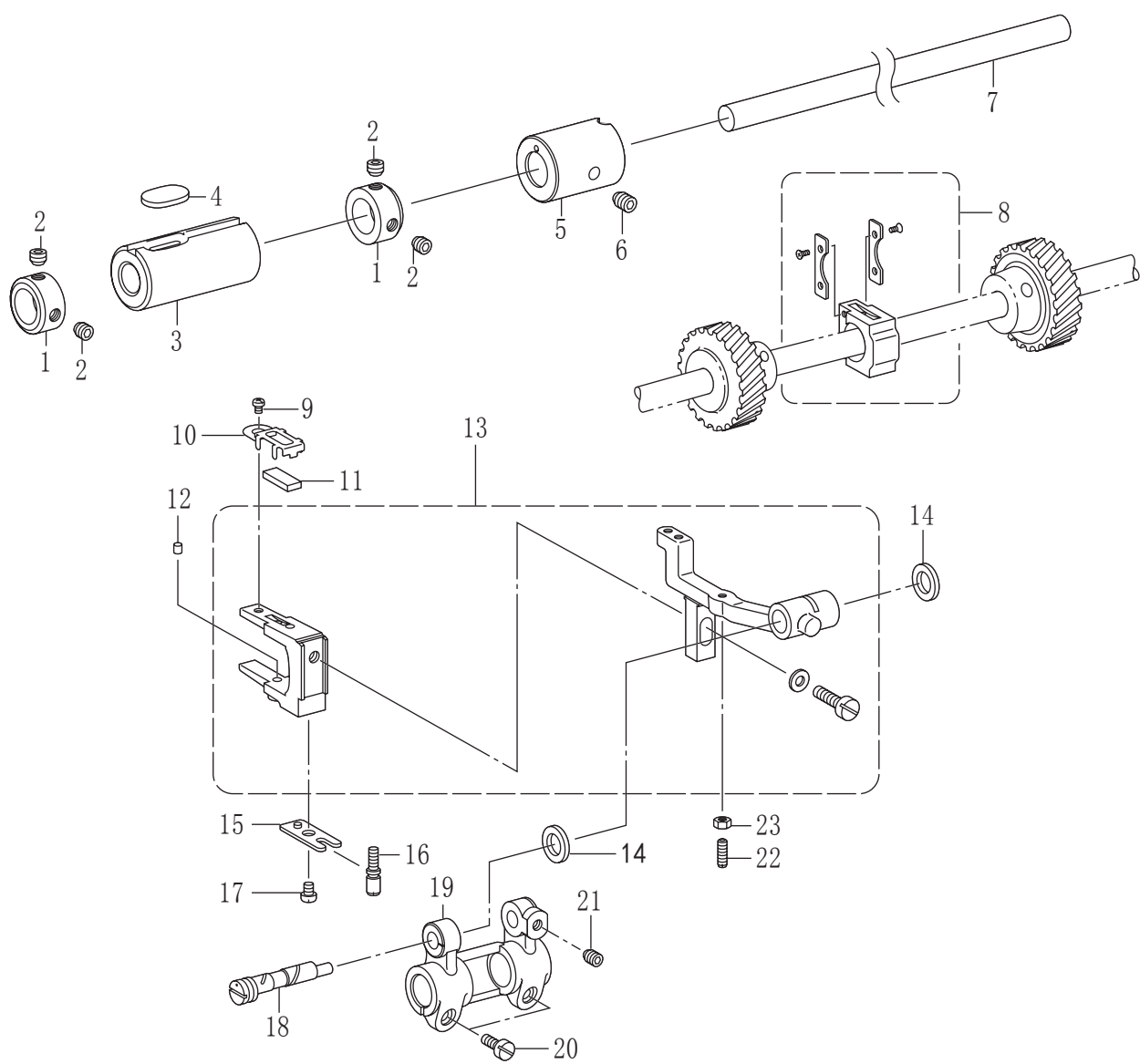
6. 送布装置/Feed mechanism



6. 送布装置/Feed mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124061601	1	送布大组件	DISTRIBUTION MODULE
2	124061101	1	切换器组件-3	ECCENTRIC SHAFT
3	124061201	1	偏心轴	ECCENTRIC SHAFT
4	018501232	1	螺钉 M5×12	SCREW PAN M5×12
5	014500632	1	螺钉 M5×6	SCREW PAN M5×6
6	124061301	1	切换器连杆	CONNECTING ROD
7	124061501	1	送料调节曲柄	SHOULDER SCREW M6
8	124061401	1	轴位螺钉 M6	FEED REGULATOR
9	124061803	1	倒缝电机	REVERSE SWITCH MOTOR
10	025040132	4	垫圈 M4	WASHER M4
11	028040246	4	弹簧垫圈 T4	SPRING WASHER T4
12	018401632	4	螺钉 M4×16	SCREW PAN M4×16
13	124062001	1	切换器定位	STOPPER
14	062500616	1	螺钉 M5×6	SCREW PAN M5×6

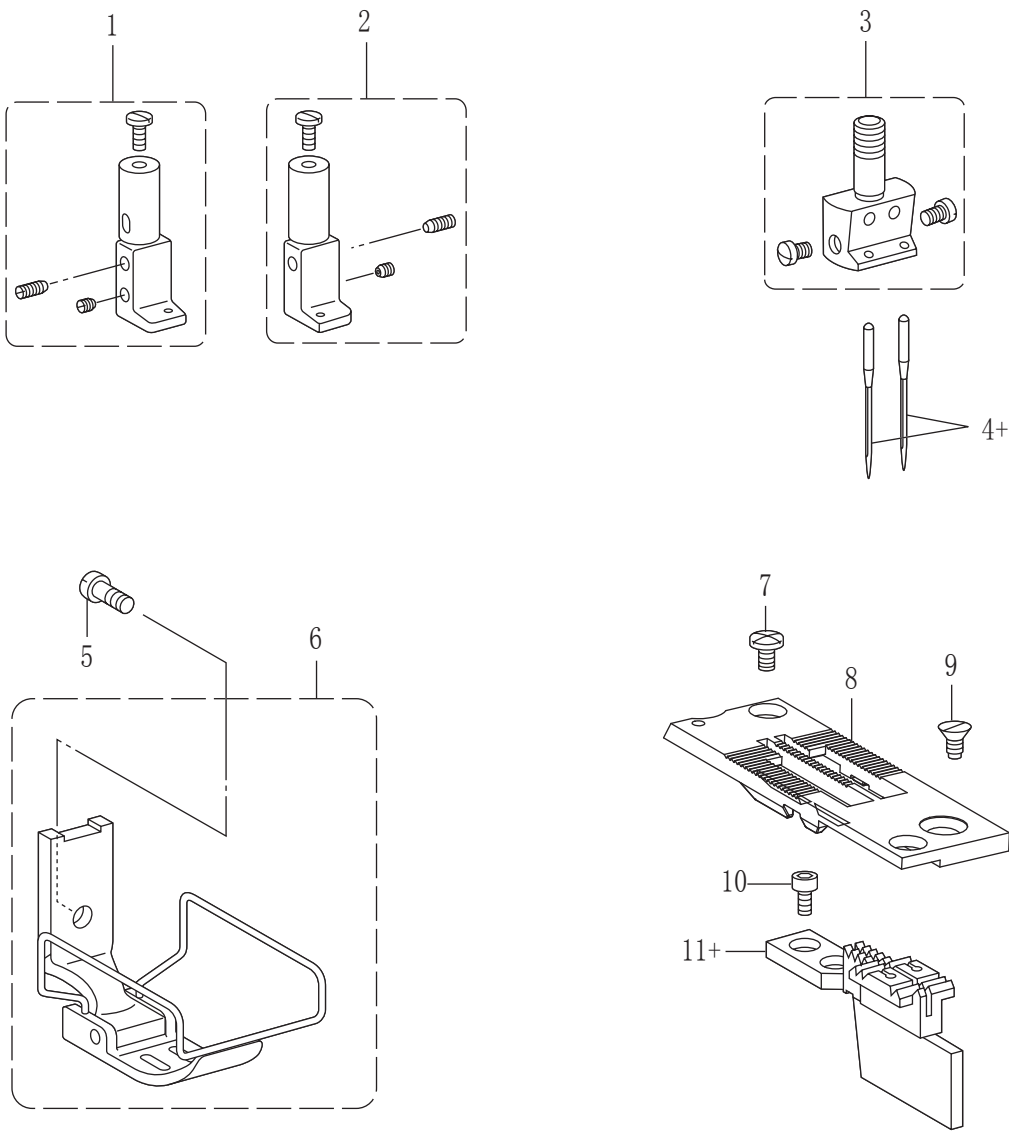
7. 送布轴装置/Feed shaft mechanism



7. 送布轴装置/Feed shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124070101	2	紧圈	SET SCREW COLLAR
2	014600532	4	固定螺钉M6×0.75-5	SCREW PAN M6×5
3	124070301	1	送布轴套L	BUSH, L: F-ROCKER SHAFT
4	124070401	1	油毡	FELT
5	124070501	1	送布轴套R	FEED ROCKER SHAFT BUSH, R
6	012061032	1	螺钉M6×10	SCREW PAN M6×10
7	124070801	1	送布轴	FEED ROCKER SHAFT
8	124070901	1	滑块组件	FEED BAR SLIDE BLOCK ASSY
9	062300416	1	螺钉M3×4	SCREW PAN M3×4
10	124071201	1	油毡压架	FELT HOLDER
11	124071301	1	油毡	FELT
12	124071401	1	油毡	FELT
13	125071501	1	牙架叉组件TR	FEED BAR TR FORK ASSY
14	124071601	2	轴向垫圈	THRUST RING
15	124071901	1	开叉板	FORKED PLATE
16	124072001	1	调整螺栓	ADJUSTING SCREW
17	062400616	1	螺钉M4×6	SCREW PAN M4×6
18	124072201	1	牙架轴	FEED BAR SHAFT
19	124072301	1	水平送布台臂	FEED ROCKER BASE ARM
20	124072401	2	螺钉M5×12	SCREW PAN M5×12
21	012060636	1	螺钉M6×6	SCREW PAN M6×6
22	124072601	1	螺钉M3.5	SCREW PAN M3.5
23	021350106	1	螺母M3.5	NUT M3.5

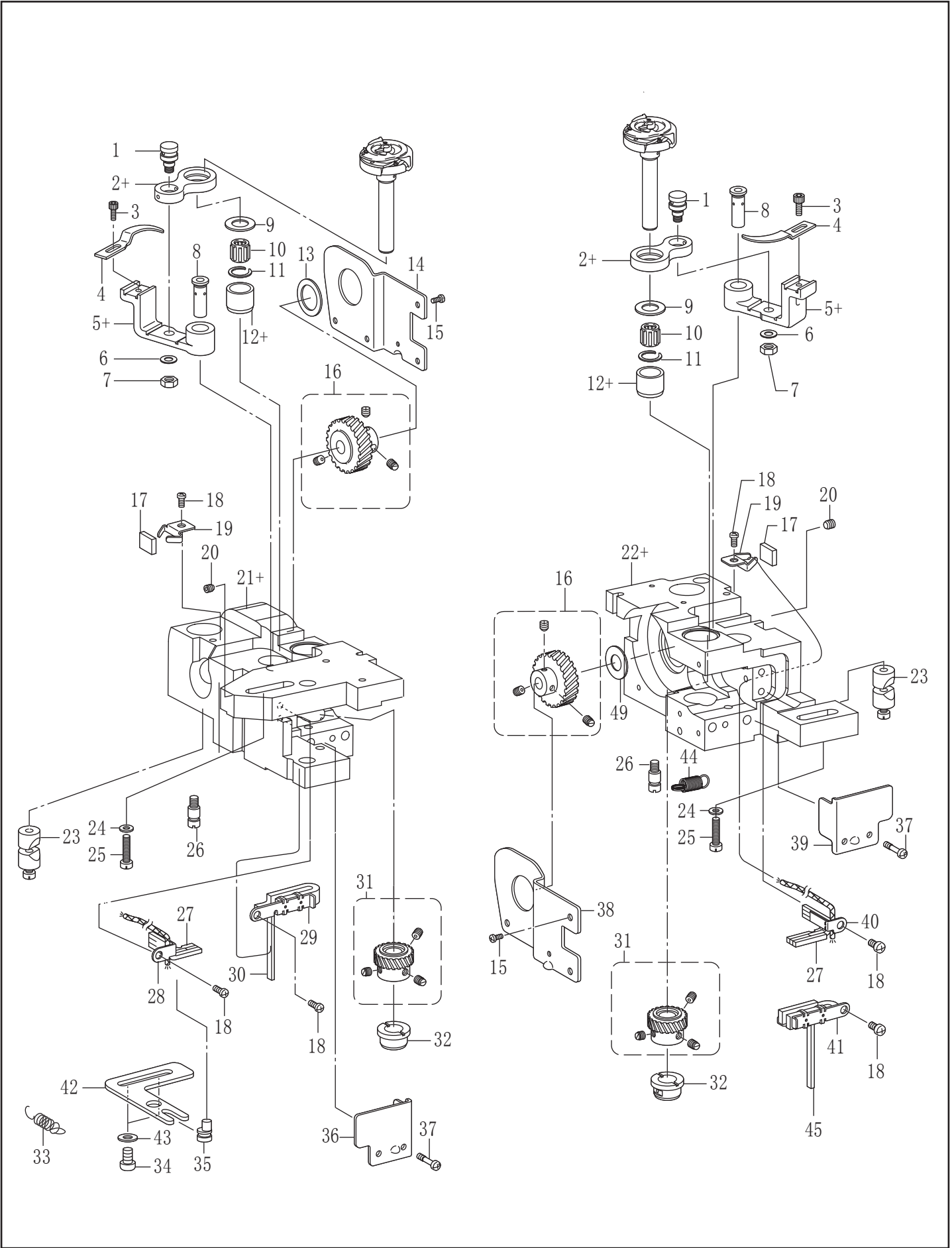
8. 定规部件/Gauge parts



8. 定规部件/Gauge parts

序号	图 号	数量	名 称	NAME OF PARTS
1	125081601	2	针夹L组件 1/4	NEEDLE CLAMP ASSY L 1/4
2	125081701	2	针夹R组件 1/4	NEEDLE CLAMP ASSY R 1/4
3	124081401	1	针夹组件 1/4	NEEDLE CLAMP ASSY 1/4
4+	115024106	2	机针DP×5 (#14)	NEEDLE DPX5 (#14)
4+	115024102	2	机针DP×5 (#20)	NEEDLE DPX5 (#20)
5	124080701	1	压脚螺钉SM3. 57×40	SCREW SM3. 57×40
6	125080801	1	压脚组件	PRESSER FOOT ASSY
7	124080901	1	螺钉SM4. 37	SCREW SM4. 37
8	125081001	1	针板	NEEDLE PLATE
9	124081101	1	螺钉SM4. 37	SCREW SM4. 37
10	124081201	2	送布牙螺钉SM3. 18	SCREW SM3. 18×44-7
11+	125081302	1	送布牙2.0 (245II)	FEED DOG 2.0
11+	125081303	1	送布牙2.4 (275II)	FEED DOG 2.4

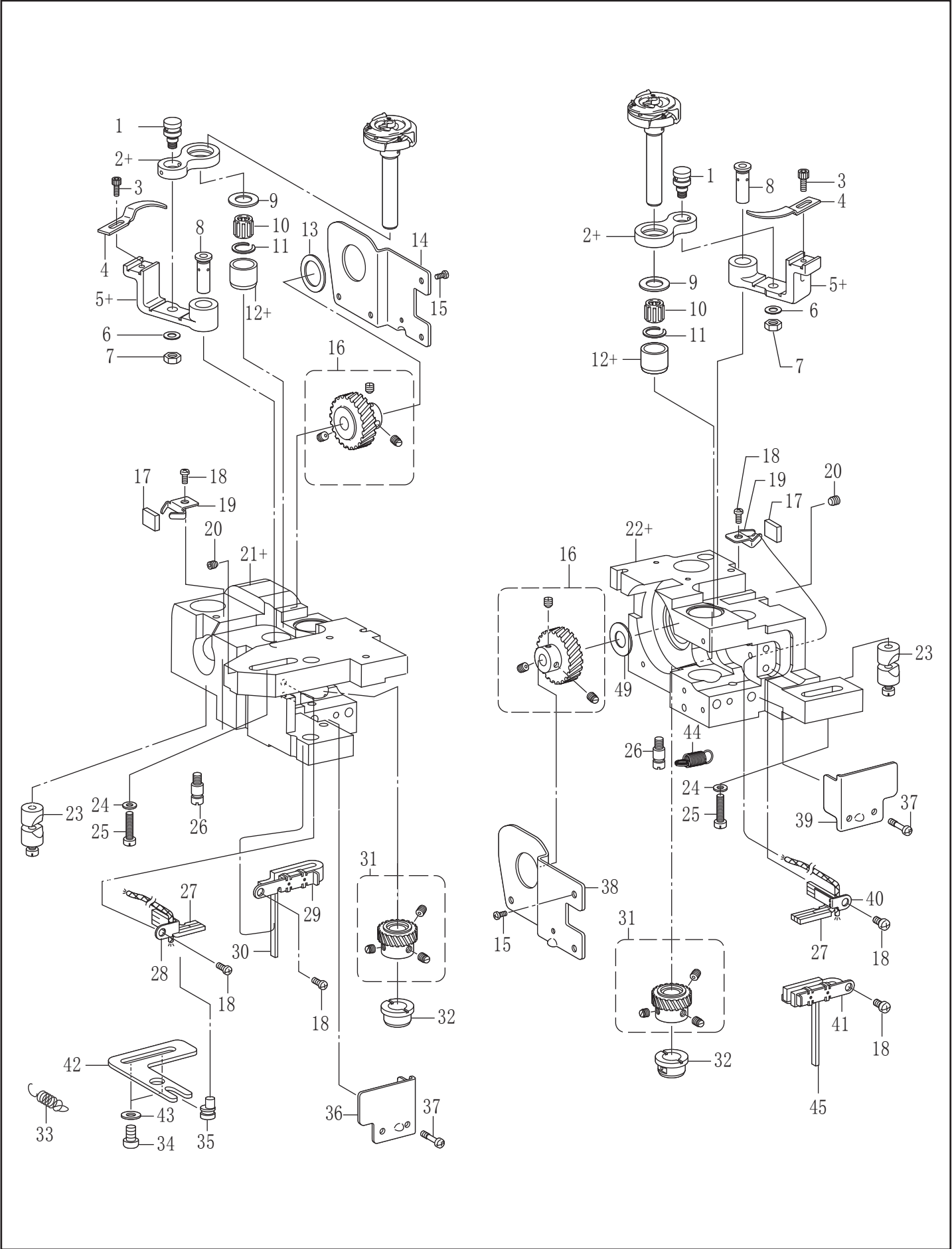
9. 旋梭部件/Rotary hook mechanism



9. 旋梭部件/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124090101	2	分线钩连杆轴	SHAFT, O-LINK
2+	124090201	2	分线钩连杆(245II)	OPENER LINK
2+	125090201	2	分线钩连杆(275II)	OPENER LINK
3	124090301	2	螺钉SM3. 57×40-8	BOLT, SOCKET SM3. 57×40-8
4	124090401	2	分线钩	OPENER
5+	124090501	2	分线钩杆	OPENER LEVER
5+	125090501	2	分线钩杆	OPENER LEVER
6	025050332	2	平垫圈S4. 76	WASHER, PLAN S4. 76
7	021500212	2	螺母M5	NUT3 M5
8	124090801	2	分线钩杆短轴	O-LEVER SHAFT
9	124090901	2	轴向垫圈A<t=1. 2>	THRUST RING, A:1. 2MM<t=1. 2>
10	124091001	2	滚针轴承	NEEDLE BEARING
11	124091101	2	止动圈	RETAINING RING
12+	124091201	2	旋梭轴套U(245II)	ROTARY HOOK SHAFT BUSH
12+	125091201	2	旋梭轴套U(275II)	ROTARY HOOK SHAFT BUSH
13	124091301	1	垫圈L	THRUST WASHER, L
14	124091401	1	旋梭基座盖L	ROTARY HOOK BASE COVER, L
15	062300516	8	螺钉M3×6	SCREW PAN M3×6
16	124091602	2	大齿轮（带螺钉）	SPIRAL GEAR SCREW ASSY
17	124091801	2	油毡	FELT
18	062400616	6	螺钉M4×6	SCREW PAN M4×6
19	124091901	2	油毡架	FELT SUPPORT
20	012501032	2	螺钉M5×10	SET SCREW M5×10
21+	124095701-2	1	左旋梭支架(245II)	LEFT-HANDED SHUTTLE BRACKET
21+	125095701-2	1	左旋梭支架(275II)	LEFT-HANDED SHUTTLE BRACKET
22+	124095801-2	1	右旋梭支架(245II)	RIGHT-HANDED SHUTTLE SUPPORT
22+	125095801-2	1	右旋梭支架(275II)	RIGHT-HANDED SHUTTLE SUPPORT
23	124092701	2	套管组件	PINCH SLEEVE ASSY
24	124154501	2	垫圈 6	WASHER 6
25	018062532	2	螺钉M6×25	SCREW M6×25
26	124093301	3	定位螺钉	STOPPER SCREW
27	124093701	2	油毡	FELT
28	124093601	1	油毡支架DL	FELT DL

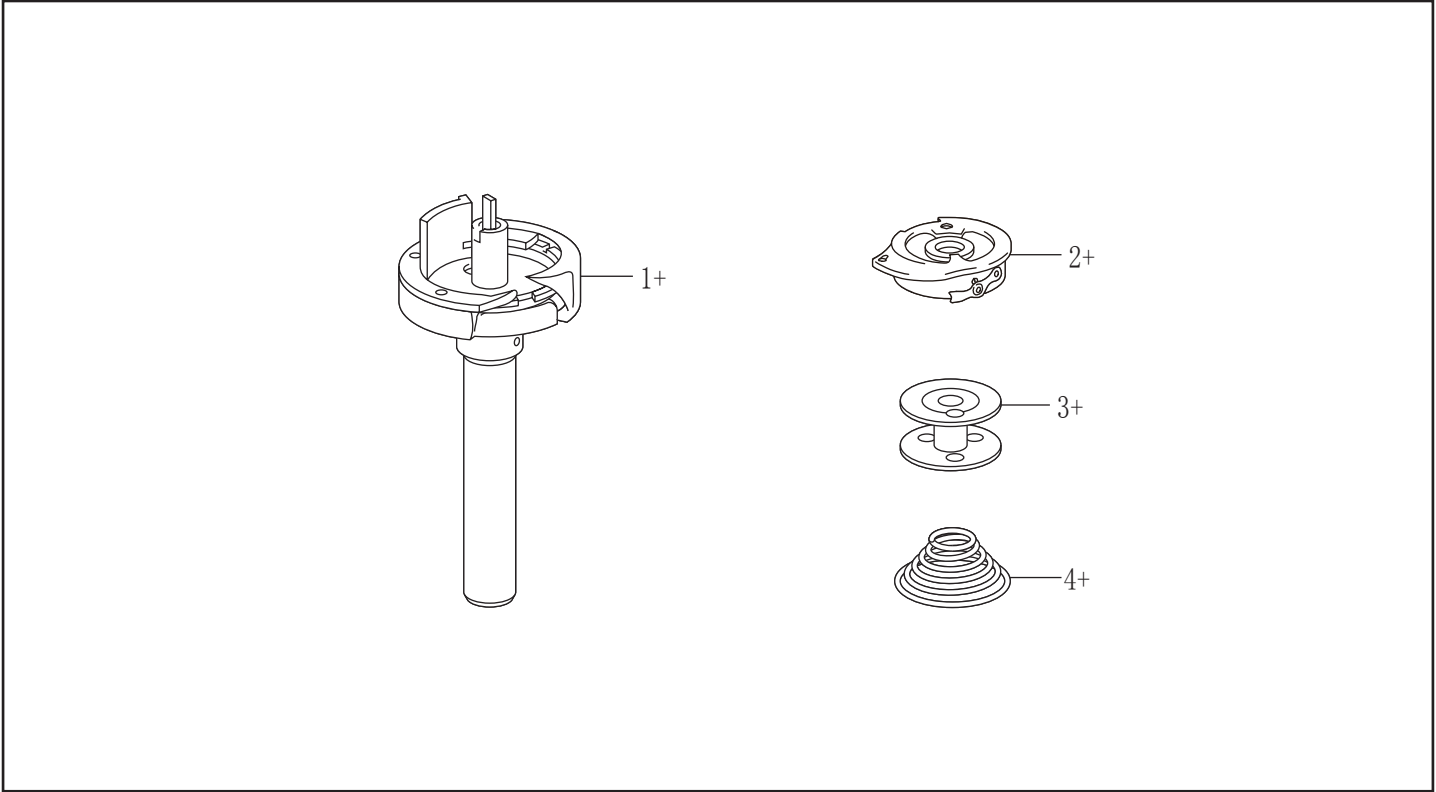
9. 旋梭部件/Rotary hook mechanism



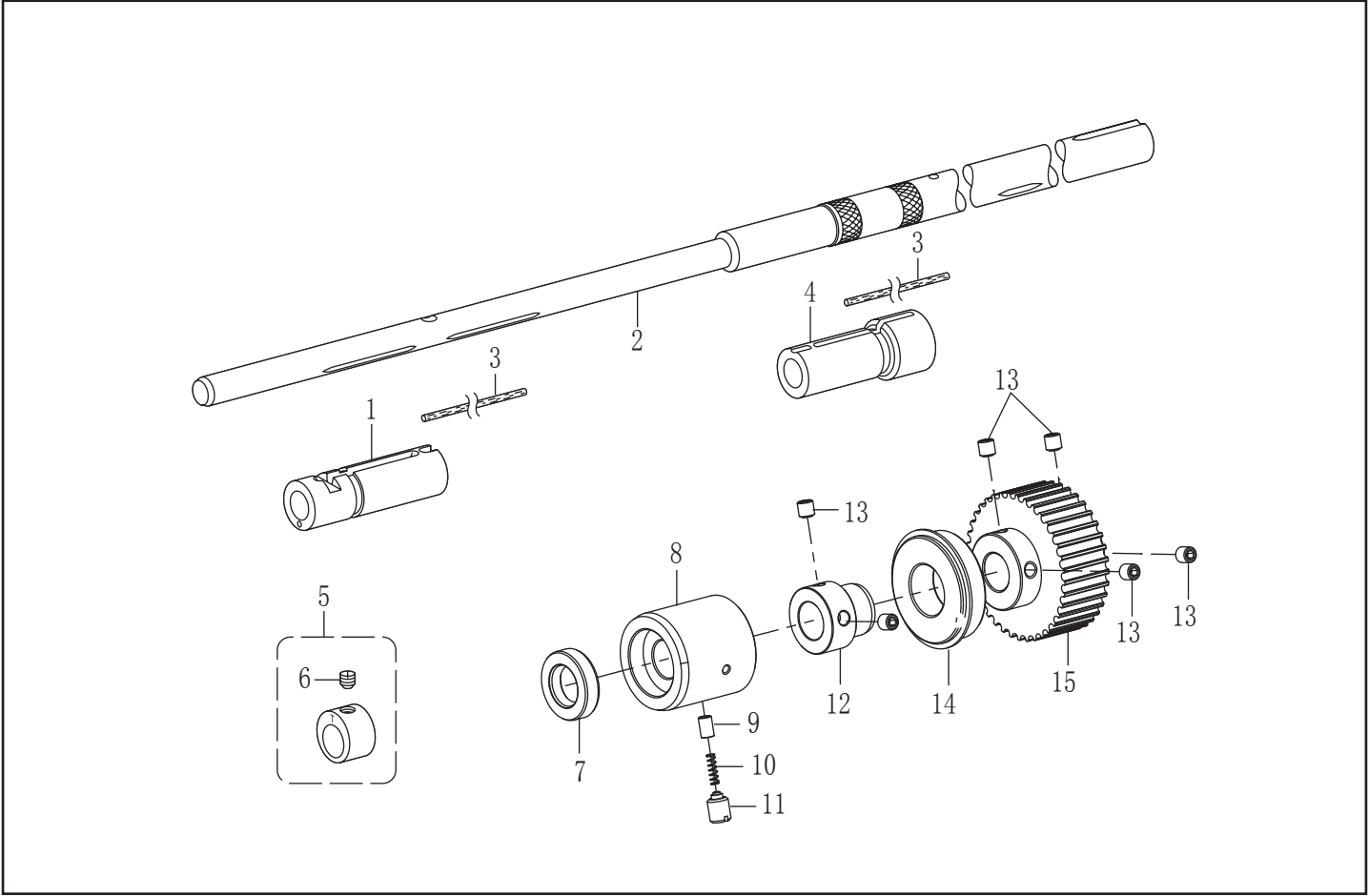
9. 旋梭部件/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
29	124093801	1	油毡支架UL	FELT UL
30	124096101	1	油毡	FELT
31	124094002	2	小齿轮带螺钉	PINION GEAR SCREW ASSY
32	124094101	2	旋梭轴套D	ROTARY HOOK SHAFT BUSH
33	124094303	1	弹簧	SPRING EXTENSION
34	062061016	2	螺钉M6×10	SCREW M6X10
35	124094601	1	调节轴	N-UPPER POSITIONING SHAFT
36	124094701	1	旋梭基座盖FL	ROTARY HOOK BASE COVER FL
37	062401236	4	螺钉M4×12	SCREW M4X12
38	124095002	1	旋梭基座盖R	ROTARY HOOK BASE COVER R
39	124095201	1	旋梭基座盖FR	ROTARY HOOK BASE COVER FR
40	124095301	1	油毡支架DR	FELT DR
41	124095401	1	油毡支架UR	FELT UR
42	124094201	1	调节板	NEEDLE UPPER POSITIONING PLATE
43	124093101	2	垫圈 M6	WASHER M6
44	124094303	1	弹簧	SPRING
45	124095901	1	油毡	FELT

10. 旋梭装置/Rotary hook mechanism



11. 下轴装置/Lower shaft mechanism



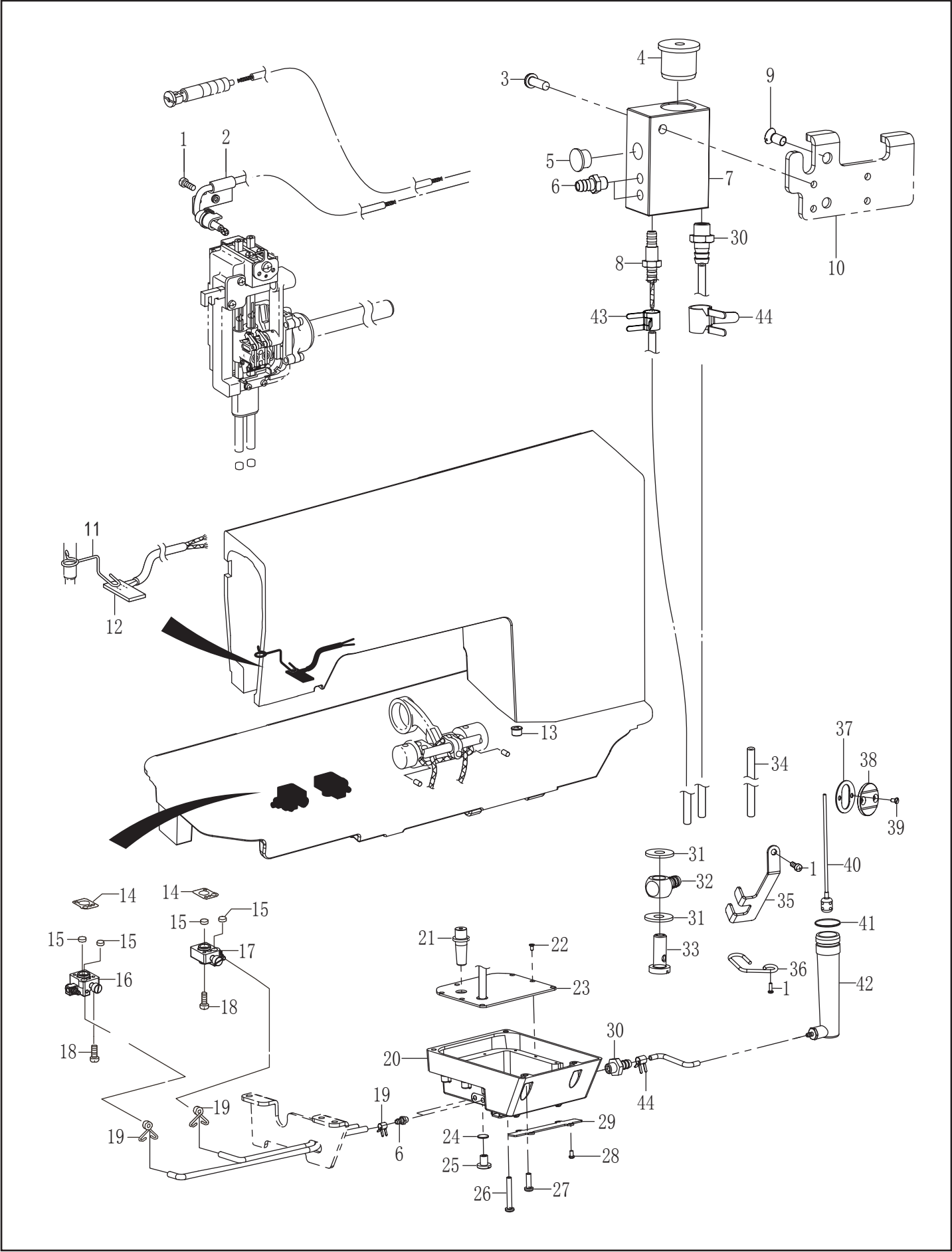
10. 旋梭装置/Rotary hook mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1+	124100101	2	旋梭组件(245II)	ROTARY HOOK BOX ASSY
1+	125100101	2	旋梭组件(275II)	ROTARY HOOK BOX ASSY
2+	124100201	2	梭芯套组件(245II)	GAP ASSY
2+	125100201	2	梭芯套组件(275II)	GAP ASSY
3+	124095501	2	梭芯(245II)	BOBBIN
3+	125095501	2	梭芯(275II)	BOBBIN
4	124095601	2	弹簧	SPRING

11. 下轴装置/Lower shaft mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124110101	1	旋梭基座轴套L	ROTARY HOOK BASE BUSH L
2	124110201	1	下轴	LOWER SHAFT
3		2	油线	FELT
4	124110402	1	旋梭基座轴套R	ROTARY HOOK BASE BUSH R
5	124110501	1	抬牙凸轮	TOOTH LIFTING CAM
6	124110601	1	螺钉M6×0.75	SCREW PAN M6×0.75
7	115024001	1	油封	OIL SEAL
8	124110801	1	下轴中套	LOWER SHAFT SLEEVE
9	115083001	1	柱塞	RUBBER PRESSER
10	115083601	1	柱塞弹簧	RUBBER PRESSER SPRING
11	115083201	1	泵盖螺钉	SCREW
12	124111201	1	轴承套	BALL BEARING BUSH
13	012600636	6	螺钉M6×0.75-6	SCREW PAN M6×0.75-6
14	115024501	1	轴承6004ZZNR	BALL BEARING 6004ZZNR
15	124111501	1	同步轮D	TIMING PULLEY D

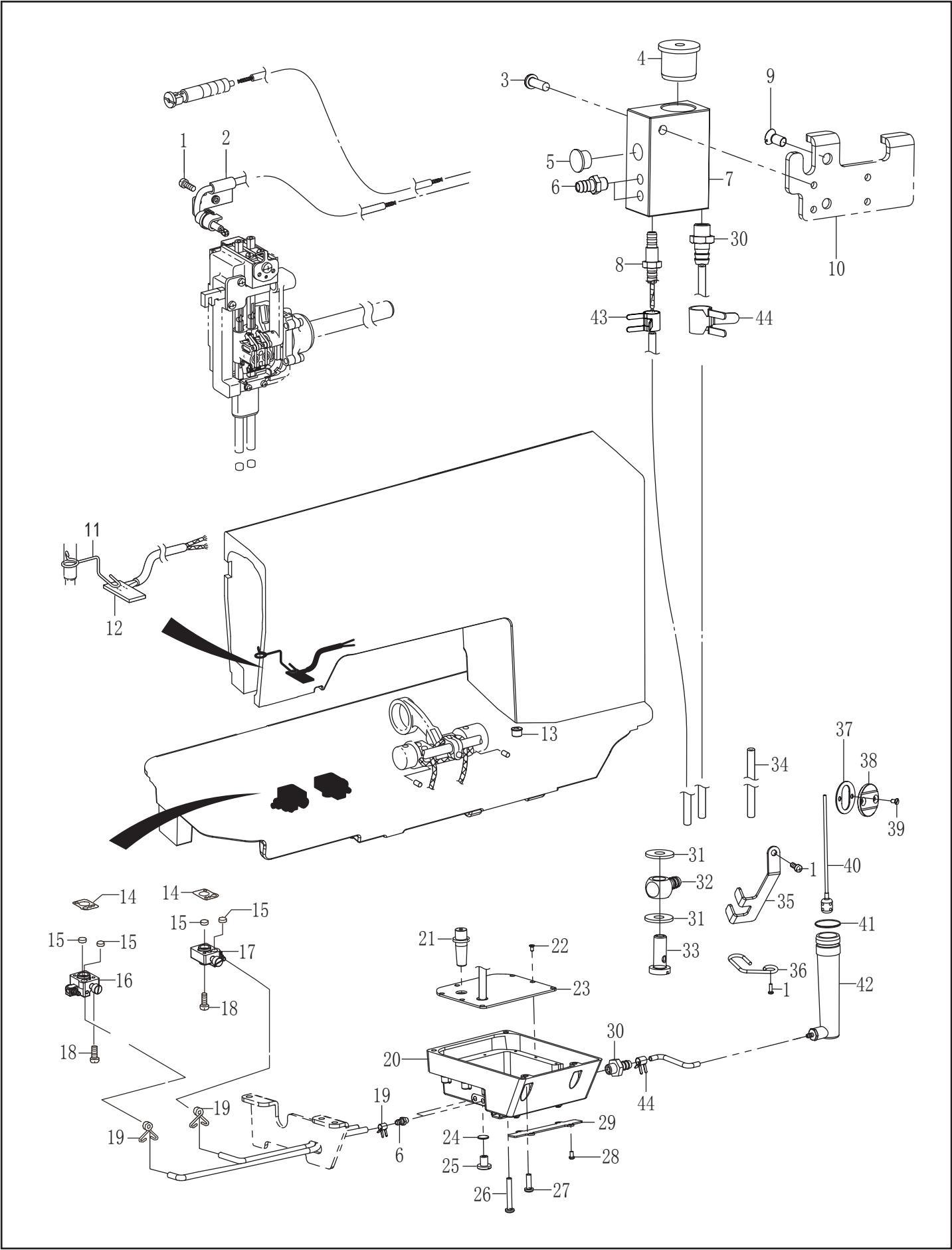
12. 供油润滑装置/Lubrication



12. 供油润滑装置/Lubrication

序号	图 号	数量	名 称	NAME OF PARTS
1	062501016	3	螺钉M5×10	SCREW PAN M5X10
2	124120301	1	油管支架	OIL SUPPORT
3	062401016	1	螺钉M4×10	SCREW PAN M4X10
4	101012702	1	电线过线圈	RUBBER CAP
5	115012401	1	橡皮塞8	RUBBER CAP 8
6	124123601	4	油嘴	NOZZLE
7	124125502	1	机头储油盒	ENGINE OIL BOX
8	168062601	1	油嘴	NOZZLE
9	124131401	2	螺钉M5×8	SCREW PAN M5X8
10	124170501	1	油盒安装板	OIL TANK MOUNTING PLATE
11	124120601	1	油毡压架	FELT SUPPORT
12	124120701	1	油毡	FELT
13	124121701	1	加油橡皮塞	RUBBER CAP
14	124125001	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING
15	124124701	4	油毡	FELT
16	124123701	1	左集油器组件	OIL COLLECTOR ASSY L
17	124123801	1	右集油器组件	OIL COLLECTOR ASSY R
18	018401632	4	螺钉M4×16	SCREW PAN M4X16
19	124127901	4	油管夹Φ7.4	OIL PIPE CLAMP
20	124122901	1	油盒	OIL BOX
21	124122501	1	长橡胶柱	RUBBER CAP
22	064300632	8	螺钉M3×6	SCREW PAN M3X6
23	124122701	1	油盒盖	OIL BOX COVER
24	168063001	1	O型圈	O RING
25	115080901	1	螺钉M8	SCREW PAN M8
26	018503532	2	螺钉M5×35	SCREW PAN M5X35
27	018501632	2	螺钉M5×16	SCREW PAN M5X16
28	062300516	4	螺钉M3×5	SCREW PAN M3X5
29	124123201	1	电线压板	WIRE PLATE
30	124123901	2	油嘴	NOZZLE
31	124125401	2	供油嘴垫片	NOZZLE GASKET
32	124125301	1	供油嘴	NOZZLE
33	124125201	1	供油螺钉	SUPPLY SCREW

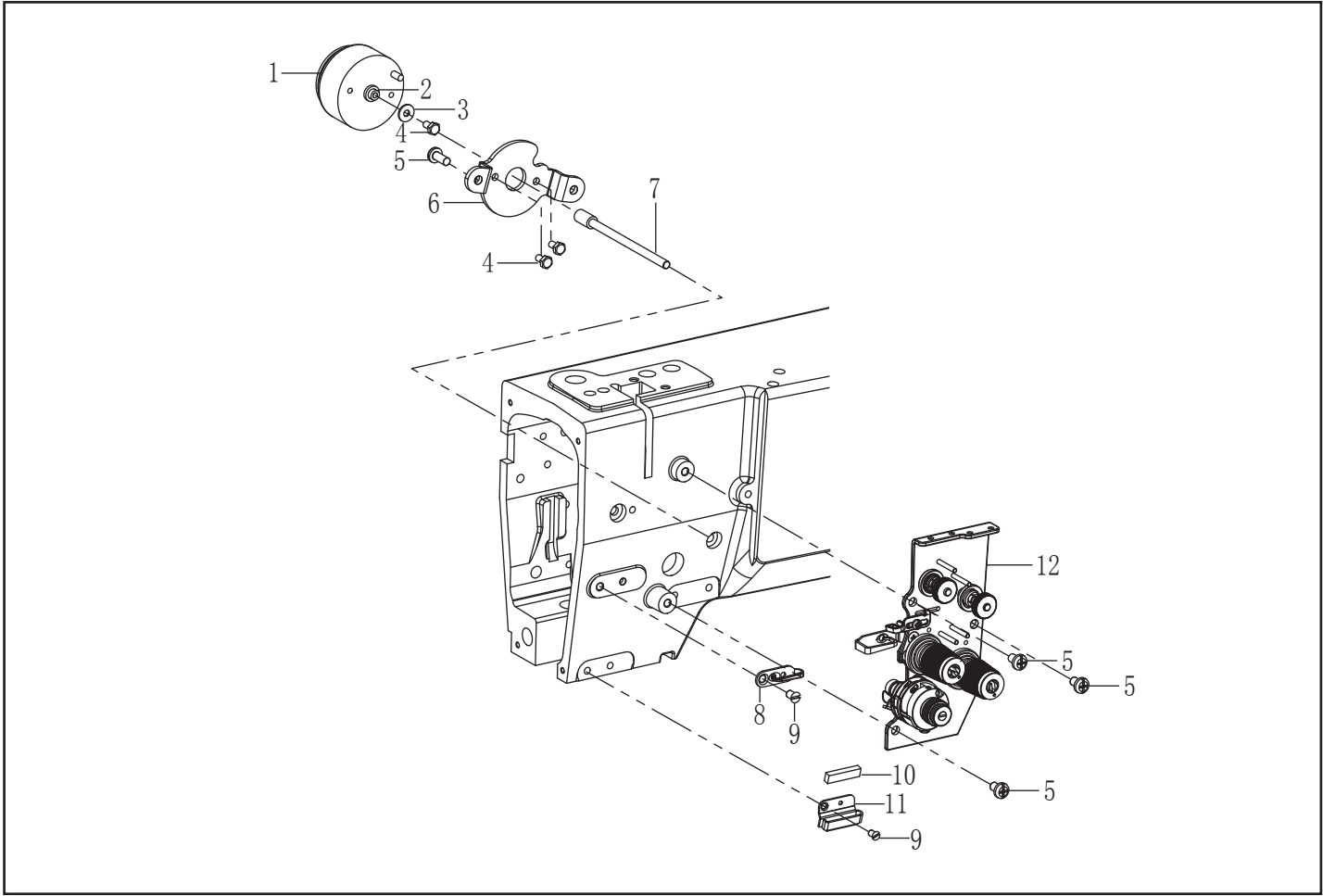
12. 供油润滑装置/Lubrication



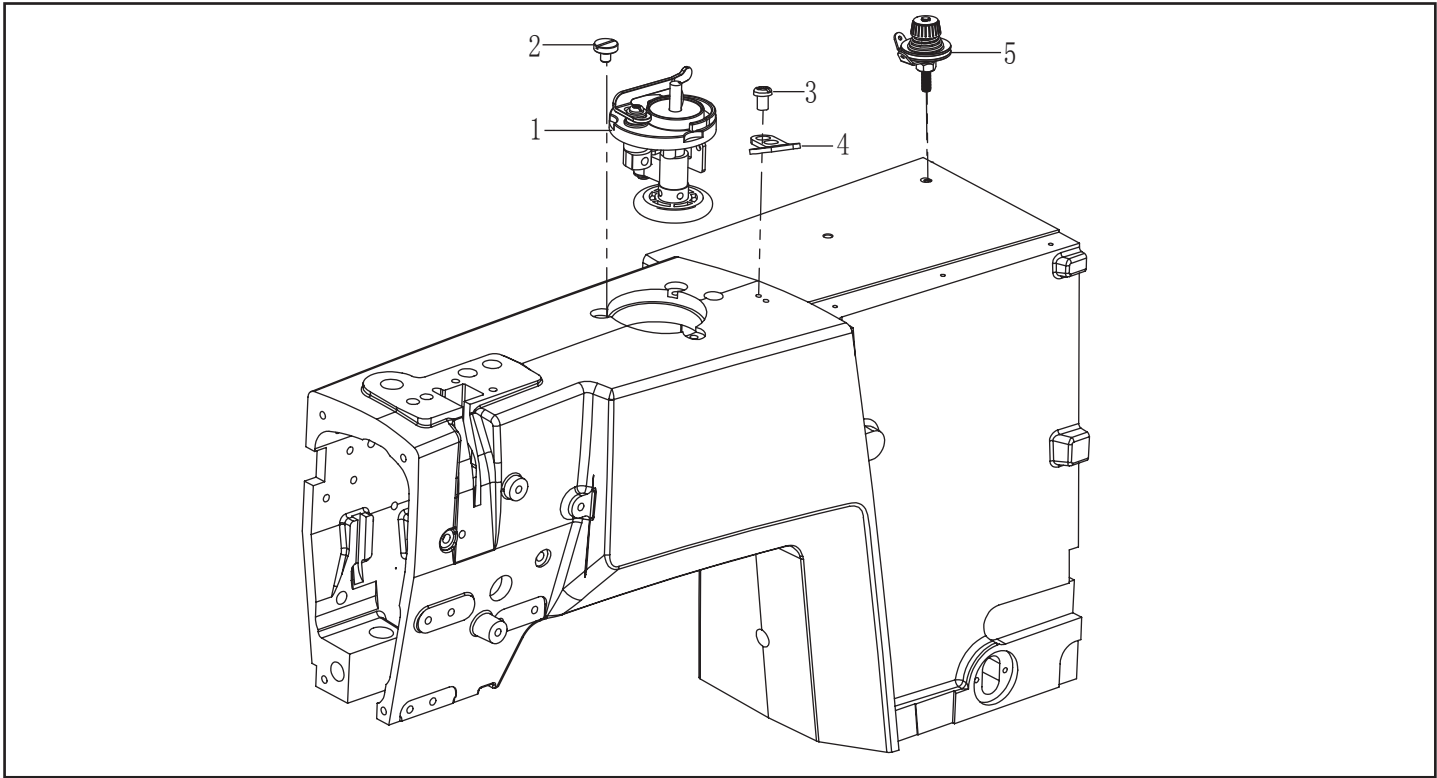
12. 供油润滑装置/Lubrication

序号	图 号	数量	名 称	NAME OF PARTS
34	124120101	1	弹簧套	SPRING HOUSING
35	124128001	1	油管导向	TUBING GUIDE
36	124128201	1	油管支持架	TUBING SUPPORT FRAME
37	168063501	1	油窗防油垫	OIL WINDOW GUSHION
38	168063401	1	油量视窗板	OIL GAGE WINDOW
39	115110401	2	螺钉SM3. 57	SCREW PAN SM3. 57
40	124121001	1	浮球组件	FLOAT ASSY
41	081022870	1	O型圈S22	O RING S22
42	124121201	1	副油罐	SUB TANK
43	124127901	3	油管夹 $\phi 7.4$	OIL PIPE CLAMP
44	124125901	2	油管夹 $\phi 9$	OIL PIPE CLAMP

13. 穿线装置/Threading mechanism



14. 绕线装置/Bobbin winder mechanism



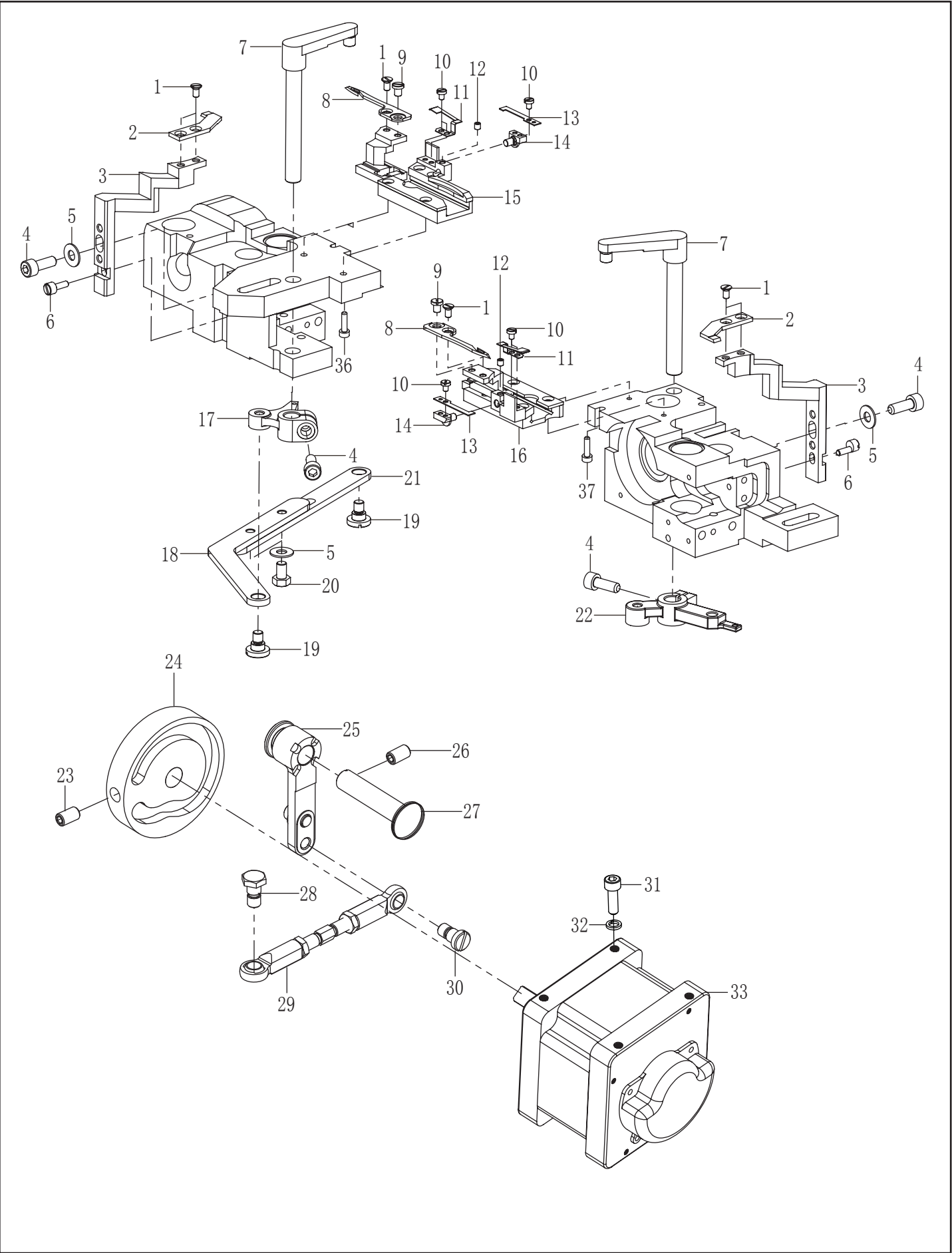
13. 穿线装置/Threading mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	691220000	1	松线电磁铁	TENSION RELEASE SOLENOID
2	101052701	2	缓冲垫	CUSHION
3	025040236	1	垫片M4	WASHER M4
4	062400616	3	螺钉M4×6	SCREW PAN M4×6
5	062501016	5	螺钉M5×10	SCREW PAN M5×10
6	124130601	1	松线电磁铁安装板	SOLENOID SETTING PLATE
7	124130301	1	松线轴	TENSION RELEASE CRANK
8	124131301	1	线导向M	THREAD GUIDE M ARM
9	124131401	2	螺钉M5×8	SCREW PAN M5×8
10	124131601	1	线导向D油毡	FELT
11	124131501	1	线导向D	THREAD GUIDE D ARM
12	124130101	1	面线调节组件	UPPER THREAD TENSION ASSY

14. 绕线装置/Bobbin winder mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	101022501	1	绕线器组件	BOBBIN WINDER UNIT
2	101022601	3	固定螺钉M5	BOBBIN WINDER FIXED SCREW
3	101022802	2	螺钉SM3. 57	SCREW PAN SM3. 57
4	101022701	1	切刀	KNIFE
5	124140501	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY

15. 切线装置/Thread trimmer mechanism



15. 切线装置/Thread trimmer mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124155902	6	螺钉SM3. 57×40-5	SCREW SM3. 57×40-5
2	124156001	2	定刀	FIXED KNIFE
3	124156101	1	定刀架	FIXED KNIFE BASE
4	017501032	2	螺钉M5×10	SCREW M5×10
5	025050236	2	垫片M5	WASHER M5
6	124156202	2	调节销	FIXED KNIFE BASE ADJUST
7	124156301	2	动刀杆	KNIFE BASE SHAFT ASSY
8	124156401	2	动刀	DRIVING KNIFE
9	124156503	2	螺钉SM3. 57×40-5	SCREW SM3. 57×40-5
10	124156601	6	螺钉M2. 5×4	SCREW M2. 5×4
11	124156702	2	弹簧片	CLAMP
12	012300332	2	螺钉M3×3	SCREW M3×3
13	124156801	2	弹簧片	CLAMP
14	124156901	2	弹簧片安装支座	CLAMP SPRING BASE
15	124157001	1	动刀座组件 L	KNIFE SUPPORT ASSY L
16	124157101	1	动刀座组件 R	KNIFE SUPPORT ASSY R
17	124157201	1	切线杠杆 L	THREAD TRIMMER LEVER L
18	124157301	1	切线连杆 L	T-TRIMMER CONNECTIONG ROD L
19	124150801	2	轴位螺钉 M5	SCREW M5
20	017500812	2	螺钉M5×8	SCREW M5×8
21	124150601	1	切线连杆 R	T-TRIMMER CONNECTIONG ROD R
22	124157501	1	切线杠杆 R	THREAD TRIMMER LEVER R
23	014601016	2	螺钉M6×10	SCREW M6×10
24	124152303	1	切线凸轮	THREAD TRIMMER CAM
25	124052802	1	抬压曲柄连杆组件	P-BAR LIFTER CRANK LEVER
26	012500536	1	螺钉M5×5	SCREW M5×5
27	124052902	1	抬压曲柄连杆销	PIN
28	124151101	2	段螺钉M6	SCREW M6
29	124159002	1	球接头组件	ROUND JOINT ASSY
30	124151102	1	段螺钉M6	SCREW M6
31	018501632	4	螺钉M5×16	SCREW M5×16
32	028050246	4	弹簧垫片	WASHER 5
33	124152503	1	步进电机86	MOTOR

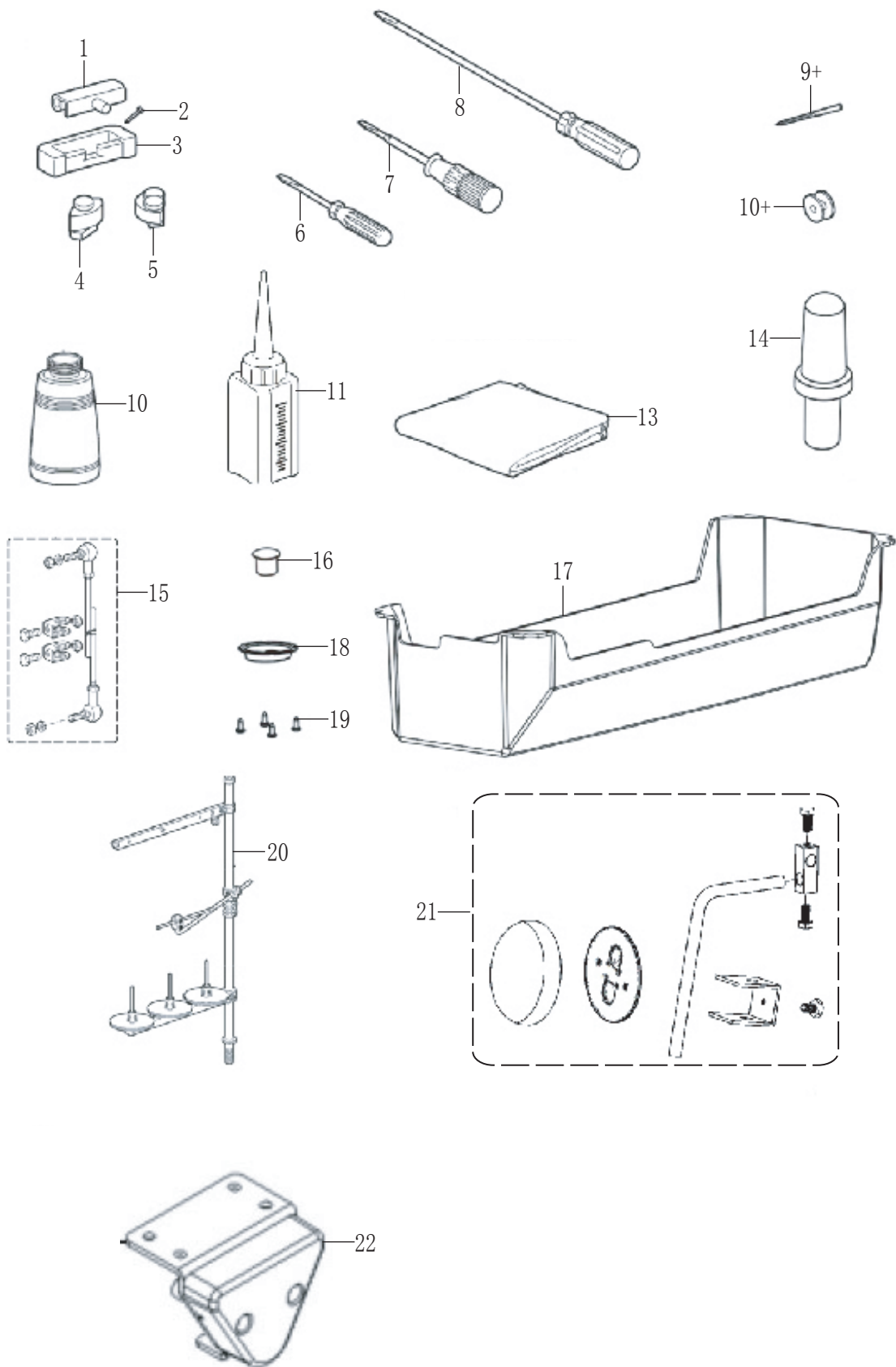
16. 扫线装置/Thread wiper mechanism

序号	图 号	数量	名 称	NAME OF PARTS
1	124160101	1	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY
2	062501016	2	螺钉M5X10	SCREW PAN M5X10
3	124160801	1	扫线连杆组件	THREAD WIPER ROD
4	021300103	3	螺母M3	NUT M3
5	021400306	1	螺母M4	NUT M4
6	124094302	1	复位簧	SPRING COMPRESION
7	124160801-4	1	弹簧销	SPRING PIN
8	124150101	1	螺钉M3X12	SCREW PAN M3X12
9	124160201	1	扫线电磁铁曲柄	THREAD WIPER CRANK
10	124160501	1	轴位螺钉M4	SCREW M4

17. 控制箱/Control box

序号	图 号	数量	名 称	NAME OF PARTS
1	018502032	3	螺钉M5X20	SCREW PAN M5X20
2	168101501	1	电控箱组件	ELECTRONIC CONTROL BOX ASSY
3	062501616	2	螺钉M5X16	SCREW PAN M5X16
4	124170902	1	按钮组件	BUTTON COMPONENT
5	102110302	1	电线夹	TUBING CLAMP
6	062500812	4	螺钉M5X8	SCREW PAN M5X8
7	115140301	1	电线夹 U2	TUBING CLAMP U2
8		4	木螺钉	WOOD SCREW
9	180050201	1	操作屏 7	OPERATING SCREEN 7
10	124172101	1	操作盒外壳	OPERATING BOX SHELL
11	025050132	2	垫片M5	WASHER M5

18. 附件/Accessories



18. 附件/Accessories

序号	图 号	数量	名 称	NAME OF PARTS
1	115150401	2	机头铰链	HEAD HINGE
2	115151701	4	钉	NAIL
3	115150501	2	机头铰链套	RUBBER CUSHION
4	115150601	2	头部防震垫	HEAD CUSHION
5	115150801	2	头部防震垫	HEAD CUSHION
6	115151601	1	螺丝刀(小)	SCREW-DRIVER(S)
7	115151701	1	螺丝刀(中)	SCREW-DRIVER(M)
8	115151801	1	螺丝刀(大)	SCREW-DRIVER(L)
9+	115024106	1包	DP×5 #14	NEEDLE, DP×5 #14
9+	115024102	1包	DP×5 #20	NEEDLE DP×5 #20
10+	124095501	4	梭芯 245II	BOBBIN 245II
10+	125095501	4	梭芯 275II	BOBBIN 275II
11	124181101	1	油壶	OILER
12	115151001	1	加油壶组件	OILER ASSY
13	6040101	1	机头罩	HEAD COVER
14	169140901	1	机头撑杆	HEAD REST
15	115151901	1	连杆组件	CONNECTING ROD ASSY
16	124170401	1	橡皮塞7	RUBBER CAP 7
17	124181801	1	油盘	OIL PAN
18	124181901	1	放油口	OIL FEEDING PIPE
19	124182001	4	螺钉ST3.5-9.5	SCREW ST3.5-9.5
20	124182801	1	线架组件 3DR	COTTON STAND ASSY 3DR
21	115060101	1	膝控组件	KNEE LIFTER ASSY
22	169050101	1	电子膝靠组件	ELECTRONIC